



# MAMMALIAN TOXICOLOGICAL EVALUATION OF THE WASTEWATERS

Volume I Chemistry Studies

Ву

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ABSTRACT (Continue on reverse elde if necessary and identify by block number)

A The objectives of this study were to identify the chemical components of two types of wastewaters discharged from Army munitions facilities and to supply quantitative data on each component. These data were used to establish representative ratios of the chemical components in the discharges. Data were obtained over 12-month sampling period to establish TNT/RDX ratios from Iowa and Milan Army Ammunition Plants and the relative percentages of more than 30 components in the condensate discharge at Volunteer Army Ammunition Plant.

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#### 19. KEY WORDS (Continued)

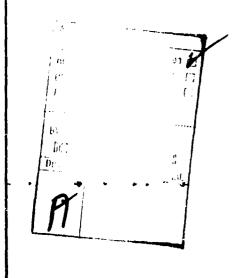
1,5-dimethyl-2,4-dinitrobenzene; 2,3-dinitrotoluene -dinitrotoluene; 4-amino-3,5-dinitrotoluene; toluene; 4-nitrotoluene; 2,4-din -5-methylphenol; 2-amino-6-nitrotoluene; 3-amino-4-nitrotoluene; 2-nitrotoluene; 2,3,6-trinitrotoluene; 2-amino-4,6-dinitrotoluene; 5-methyl-2-nitrophenol; 2-amino-4-nitrotoluene; 3-methyl-2-nitrophenol; 1,3,5-trinitrobenzene; 3,5-dinitroaniline; 3-nitrobenzo-nitrile; 4-nitrobenzonitrile; 2-amino-3,6-dinitrotoluene; photoirradiation, synthesis, analytical characterization, environmental fate

#### 20 ABSTRACT (Continued)

Analytical methods were developed to study the effects of sunlight on the discharges, and methods were developed to prepare photoirradiated residues under laboratory conditions for toxicity testing.

Synthetic methods were developed to procure those wastewater components that were not commercially available, and analytical characterizations of all chemicals used in toxicity testing were obtained.

Finally, preliminary estimates of the roles of volatility and photolysis in describing the environmental fate of condensate components in aqueous discharges were established.



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#### **EXECUTIVE SUMMARY**

The objective of this research was to generate a data base for munitions-unique pollutants being discharged at load, assemble, and pack (LAP) facilities and for condensate discharges at a 2,4,6-trinitrotoluene (TNT) production facility. These data were used to establish environmentally realistic wastewater discharge mixtures for use in toxicological testing in aquatic and mammalian species.

The major components of LAP discharges evaluated were TNT and 1,3,5-trinitrohexahydro-1,3,5-triazine (RDX). A TNT/RDX ratio of 1.6/1.0 was established for wastewaters discharged from shell washout and housecleaning operations. Since extensive photochemical degradation of TNT occurs in sunlight, laboratory methods were developed to simulate sunlight in generating photoirradiated TNT/RDX residues for the toxicological evaluations.

In the condensate discharge, the following compounds were identified and quantified over a 12-month sampling period: N-nitrosomorpholine; N-morpholinoacetonitrile; 2,4-dinitrotoluene; 2,6-dinitrotoluene; 1,3-dinitrobenzene; 3-amino-2,4-dinitrotoluene; 3-amino-2,6-dinitrotoluene; 5-amino-2,4-dinitrotoluene; 3,5-dinitrotoluene; 3,4-dinitrotoluene; 4-amino-2,6-dinitrotoluene; 1,5-dimethy1-2,4-dinitrobenzene; 2,3-dinitrotoluene; 2,5-dinitrotoluene; 4-amino-3,5-dinitrotoluene; toluene; 4-nitrotoluene; 2,4-dinitro-5-methylphenol; 2-amino-6-nitrotoluene; 3-amino-4-nitrotoluene; 2-nitrotoluene; 2,3,6-trinitrotoluene; 2-amino-4,6-dinitrotoluene; 5-methyl-2-nitrophenol; 2-amino-4-nitrotoluene; 3-methyl-2-nitrophenol; 1,3,5-trinitrobenzene; 3,5-dinitro-aniline; 3-nitrobenzonitrile; 4-nitrobenzonitrile; 2-amino-3,6-dinitrotoluene; and 2,4,6-trinitrotoluene. Through cluster analysis and 90th percentile concentration determinations, a representative discharge distribution of condensate components was established.

Methods were developed for the synthesis of those condensate components that could not be obtained from commercial sources. All condensate components that were to be used in the toxicological evaluations were identified and analyzed for purity through analytical characterizations using spectrometric and chromatographic techniques.

Hypotheses about the environmental fates of condensate components were examined. Volatilization and photolysis appear to play major roles in the transport and transformation of these compounds in the aquatic environment.

# CONTENTS

EXECUTIVE SUMMARY	lii
LIST OF ILLUSTRATIONS	ix
LIST OF TABLES	Χv
1 INTRODUCTION	1
2 RACKGROUND AND OBJECTIVES	3
3 EXPERIMENTAL APPROACH	4
3.1 Sources and Analysis of LAP Wastewater Samples	4
3.1.1 Sources	4
3.1.3 Sampling Data	5
Iowa Army Ammunition Plant	5 6
Louisiana Army Ammunition Plant	10 10
	11
3.2 Establishment of a TNT/RDX Patio	11
3.3 Analysis of TNT/RDX Mixtures in Feed for Toxicological Evaluations	12
3.4 Preparation of Photolyzed TNT/RDX Residues	14
3.4.1 Analytical Methods and Sample Profiling	14
3.4.2 Photolytic Methods	14
3.4.3 Laboratory and Sunlight Photolysis	16
End Point	17
3.4.5 Preparation of Photoirradiated Materials for Toxicological Evaluations	22
3.5 Identification and Sampling of Condensate	•
Wastewater-Components	<u>2</u> 2
3.5.1 Source	22
3.5.2 Analytical Methods	23
3.5.3 Identification of Condensate Components	24
3.5.4 Sampling Data	31
3.6 Establishment of Representative Discharge Ratios for Condensate Components	31

v

3	EXPERIMEN	TTAL APPROACH (Continued)	
		nods for the Synthesis of Condensate	39
	_	ponents	
	3.7.1	Preparation of 2,3-Dinitrotoluene	39
		O-Acetotoluimide	39
		N-Acetyl-2-Amino-3-Nitrotoluene	40
		2-Amino-3-Nitrotoluene	40
		2,3-Dinitrotoluene	40
	3.7.2	Preparation of 3-Amino-2,6-Dinitrotoluene	41
		Preparation of 3-Amino-2,4-Dinitrotoluene	41
		2,3,4-Trinitrotoluene	42
		3-Amino-2,4-Dinitrotoluene	42
	3.7.4	Preparation of 2,5-Dinitrotoluene	42
	3.7.5	Preparation of 4-Amino-3,5-Dinitrotoluene	-
	4.000	and 3,5-Dinitrotoluene	43
		3,5-Dinitro-N-Acetyl-Paratoluidine	43
		4-Amino-3,5-Dinitrotoluene	44
		3,5-Dinitrotoluene	44
	3.7.6	Preparation of 1,5-Dimethyl-2,4-	
		Dinitrobenzene	44
	3.7.7	Preparation of 2-Amino-5,6-Dinitrotoluene	
		and 2-Amino-3,6-Dinitrotoluene	45
		2-Methyl-3-Nitroacetanilide	45
		2-Methyl-3,6-Dinitroacetanilide	43
		and 2-Methyl-3,4-Dinitroacetanilide	46
		2-Amino-5,6-Dinitrotoluene	46
		2-Amino-3,6-Dinitrotoluene	46
	270		47
	3.7.8	Preparation of 5-Amino-2,4-Dinitrotoluene	
		2,4,5-Trinitrotoluene	47
		5-Amino-2,4-Dinitrotoluene	47
	3.7.9	Alternative Method of Preparing 5-Amino-	
	3.7.3	2,4-Dinitrotoluene	48
	3.7.10	Preparation of 1,3,5-Trinitrobenzene	49
	3.7.20		
		2,4,6-Trinitrobenzoic Acid	49
		1,3,5-Trinitrobenzene	50
•	3.7.11	Preparation of 2,3,6-Trinitrotoluene	50
		2-Methyl-3-Nitroacetanilide	51
		2-Methyl-3,5-Dinitroacetanilide	
		and 2-Methyl-3,6-Dinitroacetanilide	51
		2,3-Dinitro-2-Aminotoluene	
		and 3,6-Dinitro-2-Aminotoluene	51
		2,3,6-Trinitrotoluene	52
	2 7 12	Description of 2 Andre / Milanatalises	52

4		YTICAL CHEMISTRY EVALUATIONS OF MUNITIONS OUNDS USED IN TOXICOLOGICAL EVALUATIONS	53
	4.1	Toluene	5.
	4.2	2-Nitr toluene	61
	4.3		69
	4.4		77
	4.5	5-Methyl-2-Nitrophenol	85
	4.6	1,3-Dinitrobenzene	93
	4.7	2,6-Dinitrotoluene	101
	4.8	2,5-Dinitrotoluene	109
	4.9		117
		2,3-Dinitrotoluene	125
		3,5-Dinitrotoluene	133
		2 3,4-Dinitrotoluene	141
		3 4,6-Dinitro-m-Xylene	149
		1,3,5-Trinitrobenzene	157
		5 2,4,6-Trinitrotoluene	165
		3-Amino-2,4-Dinitrotoluene	174
		4-Amino-3,5-Dinitrotoluene	182
		3 3-Amino-2,6-Dinitrotoluene	190
		4-Amino-2, ú-Dinitrotoluene	198
		5-Amino-2,4-Dinitrotoluene	206
		2-Amino-4,6-Dinitrotoluene	21.4
		2 2-Amino-4-Nitrotoluene	222
		3 2,4-Dinitro-5-Methylphenol	231
		4-Nitrobenzonitrile	239
		5 3-Amino-4-Nitrotol:/ene	247
		5 3-Nitrobenzonitrile	256
		7 2-Amino-6-Nitrocoluene	264
		3 3,5-Dimitroenfline	272
		2,3,6-Trinitrotoluene	280
		2-Amino-3,6-Dinitrotoluene	288
5		ERONMENTAL FATE ESTIMATES FOR DENSATE COMPONENTS	296

296

6	CUNCLUSIONS AND RECOMMENDATIONS	310
7	REFERENCES	311
AP	PENDIX - CLASS CAPILLARY GAS CHRCMATOGRAPHIC ANALYSIS OF CONDENSATE COMPONENTS	312
DI	STRIBUTION LIST	316

# TLLUSTRATIONS

1	Diagram of Flow-Through Reactor	5
2	Decomposition of TNT and RDX in Sunlight 1	8
3	Relative Concentrations of TNT and RDX in Flow-Through Reactor as a Function of Flow Rate	9
4	Comparative hplc Profile of the Photolysis of a TMT/RDX Mixture Under Natural Sunlight and Laboratory Conditions	0
5	Gas Chromatographic Profile of Condensate Wastewater Extract	5
6	Possible Route of Formation of Aminodinitrotoluenes in Condensate Wastewater	٥
7	Infrared Spectrum of Toluene	5
8	NMR Spectrum of Toluene	6
9	UV Spectrum of Toluene	7
10	HPLC Chromatogram of Toluene	8
11	Mass Spectrum of Toluene	9
12	GC Spectrum of Toluene 6	0
13	Infrared Spectrum of 2-Nitrotoluene 6	3
14	NMR Spectrum of 2-Nitrotoluene 6	4
15	UV Spectrum of 2-Nitrotoluene 6	5
16	HPLC Chromatogram of 2-Nitrotoluene 6	6
17	GC Spectrum of 2-Nitrotoluene 6	7
18	Mass Spectrum of 2-Nitrotolueus	8
19	Infrared Spectrum of 4-Nitrotoluene	1
20	NMR Spectrum of 4-Nitrotoluene	2
21	UV Spectrum of 4-Nitrosoluene	3
22	HPLC Chromatogram of 4-Nitrotoluene	4
23	GC Spectrum of 4-Nitrotoluene	5
24	Mass Spectrum of 4-Nitrotoluene	6

25	Infrared Spectrum of 3-Methyl-2-nitrophenol	79
26	NMR Spectrum of 3-Methy1-2-nitrophenol	80
27	UV Spectrum of 3-Methyl-2-nitrophenol	81
28	HPLC Chromatogram of 3-Methyl-2-nitrophenol	82
29	GC Spectrum of 3-Methyl-2-nitrophenol	83
30	Mass Spectrum of 3-Methyl-2-nitrophenol	84
31	Infrared Spectrum of 5-Methyl-2-nitrophenol	87
32	NMR Spectrum of 5-Methy1-2-nitrophenol	88
33	UV Spectrum of 5-Methyl-2-nitrophenol	89
34	HPLC Chromatogram of 5-Methyl-2-nitrophenol	90
35	GC Spectrum of 5-Methyl-2-nitrophenol	91
36	Mass Spectrum of 5-Methy1-2-nitrophenol	92
37	Infrared Spectrum of 1,3-Dinitrobenzene	95
38	NMR Spectrum of 1,3-Dinitrobenzene	96
39	UV Spectrum of 1,3-Dinitrobenzene	97
40	HPLC Chromatogram of 1,3-Dinitrobenzene	98
41	GC Spectrum of 1,3-Dinitrobenzene	99
42	Mass Spectrum of 1,3-Dinitrobenzene	100
43	Infrared Spectrum of 2,6-Dinitrotoluene	103
44	NMR Spectrum of 2,6-Dinitrotoluene	104
45	UV Spectrum of 2,6-Dinitrotoluene	105
46	HPLC Chromatogram of 2,6-Dinitrotoluene	106
47	GC Spectrum of 2,6-Dinitrotoluene	107
48	Mass Spectrum of 2,6-Dinitrotoluene	108
49	Infrared Spectrum of 2,5-Dinitrotoluene	111
50	NMR Spectrum of 2,5-Dinitrotoluene	112
51	UV Spectrum of 2,5-Dinitrotoluene	113
52	HPLC Chromatogram of 2,5-Dinitrotoluene	114
53	GC Spectrum of 2,5-Dinitrotoluence	115
54	Mass Spectrum of 2,5-Dinitrotoluene	116
55	Infrared Spectrum of 2,4-Dinitrotoluene	119
56	MMR Spectrum of 2,4-Dinitrotoluene	120
57	IIV Spectrum of 2 4-Dinitrotoluene	121

58	HPLC Chromatogram on 2,4-Binitrotoluene	122
59	GC Spectrum of 2,4-Dinitrotoluene	123
60	Mass Spectrum of 2,4-Dinitrotoluene	124
61	Infrared Spectrum of 2,3-Dinitrotoluene	127
62	NMR Spectrum of 2,3-Dinitrotoluene	128
63	UV Spectrum of 2,3-Dinitrotoluene	129
64	HPLC Chromatogram of 2,3-Dinitrotoluene	130
65	GC Spectrum of 2,3-Dinitrotoluene	131
66	Mass Spectrum of 2,3-Dinitrotoluene	132
67	Initrared Spectrum of 3,5-Dinitrotoluene	135
68	NMR Spectrum of 3,5-Dinitrotoluene	136
69	UV Spectrum of 3,5-Dinitrotoluene	137
70	HPLC Chromatogram of 3,5-Dinitrotoluene	138
71	GC Spectrum of 3,5-Dinitrotoluene	139
72	Mass Spectrum of 3,5-Dinitrotoluene	140
73	Infrared Spectrum of 3,4-Dinitrotoluene	143
74	NMR Spectrum of 3,4-Dinitrotoluene	144
75	UV Spectrum of 3,4-Dinitrotoluene	145
76	HPLC Chromatogram of 3,4-Dinitrotcluene	146
77	GC Spectrum of 3,4-Dinitrotoluene	147
78	Mass Spectrum of 3,4-Dinitrotoluene	148
<b>79</b>	Infrared Spectrum of 4,6-Dinitro-m-xylene	151
80	NMR Spectrum of 4,6-Dinitro-m-xylene	152
81	UV Spectrum of 4,5-Dinitro-m-xylene	153
82	HPLC Chromatogram of 4,6-Dinitro-m-xylene	154
83	GC Spectrum of 4,6-Dinitro-m-xylene	155
84	Muss Spectrum of 4,6-Dinitro-m-xylene	156
85	Infrared Spectrum of 1,3,5-Trinitrobenzene	159
86	NMR Spectrum of 1,3,5-Trinitrobenzene	160
87	UV Spectrum of 1,3,5-Trinitrobenzene	161
88	HPLC Chromatogram of 1,3,5-Trinitrobenzene	162
89	GC Spectrum of 1,3,5-Trinitrobenzens	163
90	Mana Spectrum of 1.3.5-Trinitrobenzene	164

91	Infrared Spectrum of 2,4,6-Trinitrotoluene	167
92	NMR Spectrum of 2,4,6-Trinitrotoluene	168
93	UV Spectrum of 2,4,6-Trinitrotoluene	169
94	HPLC Chromatogram of 2,4,6-Trinitrotoluene	170
95	GC Spectrum of Crude 2,4,6-Trinitrotoluene	171
96	GC Spectrum of Recrystallized 2,4,6-Trinitrotoluene	172
97	Mass Spectrum of 2,4,6-Trinitrotoluene	173
98	Infrared Spectrum of 3-Amino-2,4-dinitrotoluene	176
99	NMR Spectrum of 3-Amino-2,4-dinicrotoluene	177
100	UV Spectrum of 3-Amino-2,4-dinitrotoluene	178
101	HPLC Chromatogram of 3-Amino-2,4-dimitrotoluene	179
102	GC Spectrum of 3-Amino-2,4-dinitrotoluene	180
103	Mass Spectrum of 3-Amino-2,4-dinitrotoluene	181
104	Infrared Spectrum of 4-/mino-3,5-dinitrotoluene	184
105	NMR Spectrum of 4-Amino-3,5-dinitrotoluene	185
106	UV Spectrum of 4-Amino-3,5-dinitrotoluene	186
107	HPLC Chromatogram of 4-Amino-3,5-dinitrotoluene	187
108	GC Spectrum of 4-Amino-3,5-dinitrotcluene	138
109	Mass Spectrum of 4-Amino-3,5-dimitrotoluene	189
110	Infrared Spectrum of 3-Amino-2,6-dinitrotoluene	192
111	NMR Spectrum of 3-Amino-2,6-dinitrotoluene	193
112	UV Spectrum of 3-Amino-2,6-dinit otoluene	194
113	HPLC Chromatogram of 3-Amino-2,6-dinitrotoluene	195
11.4	GC Spectrum of 3-Amino-2,6-dinitrotoluene	196
115	Mass Spectrum of 3-Amino-2,6-dimitrotoluene	197
116	Infrared Spectrum of 4-Amino-2,6-dimitrotoluene	200
117	NMR Spectrum of 4-Amino-2,6-dinitrotoluene	201
118	UV Spectrum of 4-Amino-2,6-dinit: roluene	202
119	HPLC Chromatogram of 4-Amino-2, -dinitrotoluene	203
120	GC Spectrum of 4-Amino-2,6-dinitrotoluene	204
121	Mass Spectrum of 4-Amino-2,6-dinitrotoluene	205
122	Infrared Spectrum of 5-Amino-2,4-dinitrotoluene	208
123	NMR Spectrum of 5-Amino-2 4-dinitrotoluene	200

124	UV Spectrum of 5-Amino-2,4-dinitrotoluene	210
125	HPLC Chromatogram of 5-Amino-2,4-dinitrotoluene	211
126	GC Spectrum of 5-Amino-2,4-dinitrotoluene	212
127	Mass Spectrum of 5-Amino-2,4-dinitrotoluene	213
128	Infrared Spectrum of 2-Amino-4,6-dimitrotoluene	216
129	NMR Spectrum of 2-Amino-4,6-dinitrotoluene	217
130	UV Spectrum of 2-Amino-4,6-dinitrotoluene	218
131	HPLC Chromatogram of 2-Amino-4.6-dinitrotoluene	219
132	GC Spectrum of 2-Amino-4,6-dinitrotoluene	220
133	Mass Spectrum of 2-Amino-4,6-dinitrotoluene	221
134	Infrared Spectrum of 2-Amino-4-nitrotoluene	224
135	Infrared Spectrum of 2-Amino-4-nitrotoluene	225
136	UV Spectrum of 2-Amino-4-nitrotoluene	226
137	NMR Spectrum of 2-Amino-4-nitrotoluene	227
138	HPLC Chromatogram of 2-Amino-4-nitrotoluene	228
139	GC Spectrum of 2-Amino-4-nitrotoluene	229
140	Mass Spectrum of 2-Amino-4-nitrotoluene	230
141	Infrared Spectrum of 2,4-Dinitro-5-methylphenol	233
142	NMR Spectrum of 2,4-Dinitro-5-methylphenol	234
143	HPLC Chromatogram of 2,4-Dinitro-5-methylphenol	235
144	GC Spectrum of 2,4-Dinitro-5-methylphenol	236
145	UV Spectrum of 2,4-Dinitro-5-methylphenol	237
146	Mass Spectrum of 2,4-Dinitro-5-methylphenol	238
147	Infrared Spectrum of 4-Nitrobenzonitrile	241
148	UV Spectrum of 4-Nitrobenzonitrile	242
149	NMR Spectrum of 4-Nitrobenzonitrile	243
150	HFLC Chromatogram of 4-Nitrobenzonitrile	244
151	GC Spectrum of 4-Nitrobenzonitrile	245
152	Mass Spectrum of 4-Nitrobenzonitrile	246
153	Infrared Spectrum of 3-Amino-4-nitrotoluene	250
154	NMR Spectrum of 3-Amino-4-nitrotoluene	251
155	GC Spectrum of 3-Amino-4-nitrotoluene	252
156	IIV Spectrum of 3-Amino-A-nitrotolyana	252

157	HPLC Chromatogram of 3-Amino-4-nitrotoluene	254
158	Mass Spectrum of 3-Amino-4-nitrotoluene	255
159	Infrared Spectrum of 3-Nitrobenzonitrile	258
160	NMR Spectrum of 3-Nitrobenzonitrile	259
161	GC Spectrum of 3-Nitrobenzonitrile	260
162	HPLC Chromatogram of 3-Nitrobenzonitrile	261
163	UV Spectrum of 3-Nitrobenzonitrile	262
164	Mass Spectrum of 3 Nitrobenzonitrile	263
165	Infrared Spectrum of 2-Amino-6-nitrotoluene	266
166	NMR Spectrum of 2-Amino-6-nitrotoluene	267
167	UV Spectrum of 2-Amino-6-nitrotoluene	268
168	GC Spectrum of 2-Amino-6-nitrotoluene	269
169	HPLC Chromatogram of 2-Amino-6-nitrotoluene	270
170	Mass Spectrum of 2-Amino-6-nitrotoluene	271
171	Infrared Spectrum of 3,5-Dinitroaniline	274
172	NMR Spectrum of 3,5-Dinitroaniline	275
173	GC Spectrum of 3,5-Dinitroaniline	276
174	UV Spectrum of 3,5-Dinitroaniline	277
175	HPLC Chromatogram of 3,5-Dinitroaniline	278
176	Mass Spectrum of 3,5-Dinitroaniline	279
177	Infrared Spectrum of 2,3,6-Trinitrotoluene	282
178	GC Spectrum of 2,3,6-Trinitrotoluene	283
179	NMR Spectrum of 2,3,6-Trinitrotoluene	284
180	HPLC Chromatogram of 2,3,6-Trinitrotoluene	285
181	UV Spectrum of 2,3,6-Trinitrotoluene	286
182	Mass Spectrum of 2,3,6-Trinitrotoluene	287
183	Infrared Spectrum of 2-Amino-3,6-dinitrotoluene	290
184	NMR Spectrum of 2-Amino-3,6-dinitrotoluene	291
185	UV Spectrum of 2Amino-3,6-dimitrotoluene	292
186	HPLC Chromatogram of 2-Amino-3,6-dinitrotoluene	293
187	GC Spectrum of 2-Amino-3,6-dinitrotoluene	294
1 2 2	Mass Spectrum of 2-Amino-3 6-dinitrotoluone	205

# TABLES

1	Combined Influent Data for IAAP	7
2	Combined Effluent Data for IAAP	8
3	Combined Sampling Data for MAAP	9
4	Combined Sampling Data for LAAP	11
5	Combined Sampling Data for LSAAP	13
6	Data Points Used to Establish a Representative TNT/RDX Ratio	13
7	Acute Toxicity to Daphnia magna of Synthetic LAP Wastewater Photoirradiated at Different Flow Rates	23
8	Combined VAAP Condensate Sampling Data from SRI	32
9	Combined VAAP Condensate Sampling Data from NSWC	34
10	Combined VAAP Condensate Values for pH, Nitrite, Ritrate, and TOC	3:
11	Relative Percentages of Condensate Components Derived from Computer Clusters	3
12	90th Percentile Concentrations and Relative Concentrations Determined for Condensate Components	38
13	Concentrations of Condensate Components Used in Sun-Shade Experiment	99
14	Concentrations of Condensate Components During Sun-Shade Experiment:	00
15	Comparative Volatility Studies of Condensate Components Under Outdoor Shade and Controlled Laboratory Conditions	30:
16	Relative Rates of Loss of Condensate Components  Due to Volatility and Photolysis	104
17	The Percentage of Contribution of Photolysis and Volatility to the Loss of Condensste Components from Water	10:
18	Relative Rates of Loss of Condensate	
10	Components from the Environment as a	30(

19	Octanol/Water Partition Values (log P) Determined for	
	Condensate Components	308
20	Calculated Log BFC Values for Condensate Wastewater Components	309

#### 1 INTRODUCTION

The U.S. Army Medical Research and Development Command has been directed to evaluate the potential hazard to mammalian and aquatic systems of wastewater discharged from TNT production and handling facilities. Of primary concern is the potential toxicity of the complex mixture that results from the photodegradation of TNT and RDX, a mixture commonly referred to as LAP (load, assemble, and pack) wastewater. Also of concern are the wastewaters generated at TNT production facilities known as condensate water.

Under contract with USAMRDC, SRI International undertook extensive chemical and toxicological studies, the respective objectives of which were to identify and quantify the chemical components of LAP water and the photolytic changes they may undergo and to evaluate the toxicity of TNT and those TNT-containing mixtures. The goal was to determine the responses of mammals and aquatic organisms to long-term exposure to the compounds found in the washewater discharges. This information will aid the Army to develop a data base for recommending ambient water quality criteria and for defining levels of treatment in its pollution abatement programs.

This report summarizes SRI's chemistry studies during the period 1 April 1976 to 1 March 1978. Experiments were conducted to identify and quantify chemical components in LAP water and in condensate water effluents from Army munitions plants, and these components were prepared in sufficient quantities for the toxicological evaluations. The chemical components prepared included photoirradiated and nonphoto-irradiated TNT/RDX mixtures (synthetic LAP water) and a synthetic condensate mixture formulated from numerous samplings of TNT production

wastewater. The results of the analytical chemistry evaluation of the condensate components used in toxicological evaluations are presented.

This report also \*ssesses the roles of volatility and photolysis in describing the environmental fate of condensate components.

#### 2 BACKGROUND AND OBJECTIVES

In the production of munitions compounds, significant amounts of wastewaters are generated and eventually discharged into the environment. These discharges contain many organic chemicals for which toxicological data are sparse or for which environmental fates are not known.

Before ambient water quality criteria for these diacharges can be established, the chemicals in the discharge must be identified and toxicological data must be obtained for each. However, when many chemical components are discharged, the toxicological data often may be influenced by synergistic or antagonistic effects arising from interactions between the components. This can lead to incorrect assessments of toxicological hazard.

A solution to this problem is to conduct toxicologic evaluations of representative mixtures of the chemical components in the discharges. This approach is more realistic for assessing the environmental impact of the discharge and is significantly less costly than testing single compounds if long-term toxicological testing is warranted.

The objectives of the analytical chemistry segment of this study were: (1) to establish TNT/RDX ratios representative of discharges at LAP facilities; (2) to investigate laboratory methods to prepare photoirradiated residues for toxicological evaluation; (3) to identify and establish representative distributions of organics in condensate discharges at a TNT production facility; (4) to procure, via synthetic routes or commercial sources, the organic compounds identified; and (5) to supply snalytically characterized samples and mixtures for toxicological evaluation. After these objectives were met, the factors affecting the environmental fate of condensate compounds in aquatic systems were investigated.

#### 3 EXPERIMENTAL APPROACH

# 3.1 Sources and Analysis of LAP Wastewater Samples

## 3.1.1 Sources

The LAP wastewater samples investigated in this study were obtained from Iowa Army Ammunition Plant (IAAP; Burlington, Iowa) and from Milan Army Ammunition Plant (MAAP; Milan, Tennessee). Several samples of LAP discharges also investigated were from Louisiana Army Ammunition Plant (LAAP; Minden, Louisiana) and from Lone Star Army Ammunition Plant (LSAAP; Texarkana, Texas).

The LAP discharges were obtained from the Composition (Comp) B lines at IAAP and MAAP. Comp B is a mixture of TNT (60%) and RDX (40%). These discharges may undergo photolytic decomposition to create what is called "pink water." The principal chemical investigations were to establish representative ratios of TNT and RDX in numerous samples taken over a 12-month period and to develop photolytic methods to generate pink water. Both nonirradiated and irradiated LAP water were submitted for toxicological evaluation.

The majority of wastewater samples were obtained on site by U.S. Army Medical Bioengineering Research and Development Laboratory or SRI personnel and hand carried or mailed to SRI laboratories for analysis. In a few cases, sampling was performed by plant personnel and samples were mailed to SRI.

#### 3.1.2 Analytical Methods

The determination of TNT and RDX in munitions wastewaters was performed by high-pressure liquid chromatography (hplc) using reverse-phase methods. The conditions for these analyses were--

- Instrument: Spectra-Physics Model 3500 B Liquid Chromatograph.
- Column: 30 cm x 1 cm C<sub>10-μ</sub> Bondapak Reverse-Phase (Water's Assoc.).
- Solvent: Methanol/water, 60/40.
- Flow rate: 1.6 ml/min.
- Detection: uv at 254 nm.
- Sensitivity: 0.0025 aufs (absorbance units full scale).
- Retention time: 149 sec RDX; 209 sec TNT; 351 sec benzophenone (internal standard).

The lower limits of detection were 0.4 ppm for RDX and 0.1 ppm for TNT at 254 nm. These limits could be lowered by a factor of 2 at 210 nm.

The latter wavelengths were used for very low TNT and RDX concentrations.

Peak areas were determined by digital integration using a Spectra-Physics Minigrator. Quantitation was achieved by the internal standard method using benzoph mone as the internal standard.

Samples were received by mail in Teflon-lined, screw-cap glass bottles. They were stored under refrigeration until the time of analysis. The sample bottles were heared on a steam bath (100° C), filtered through sintered glass furnel, and analyzed by hplc. Many of the samples were also analyzed for nitrite by a modified Grieso reagent and for nitrate by calmium column reduction or by an ion-specific electrode. Other parameters that were monitored were pil, determined with an Orion Model 701 digital pH meter, and total organic carbon, determined with a Beckmap Model 915A TOC analyzer.

# 3.1.3 Sampling Data

# Iowa Army Ammunition Plant

At IAAP, pollution abatement is practiced by passing shell washout and housecleaning westewaters through distomaceous earth filters and carbon columns before discharge. Wastewater samples were collected at points before the carbon column (influent) and immediately

after the carbon column (effluent). Tables 1 and 2 present the analytical results for the influent samples and the effluent samples, respectively. In some cases, the aqueous solubility of TNT on i RDX were exceeded. In these cases, hot aliquots from the sample bottles were diluted prior to analysis.

In the influent samples, the TNT concentration ranged from 50.0 to 259 mg/liter, with a mean of 161.3 mg/liter. RDX concentrations ranged from 23.8 to 173 mg/liter, with a mean value of 80.5 mg/liter. The TNT/RDX ratio ranged from 1.27 to 3.82, with a mean value of 2.26.

In the effluent samples, the TNT concentration ranged from less than 0.05 to 24.3 mg/liter, with a mean value of 1.32 mg/liter. RDX concentrations ranged from less than 0.1 to 24.2 mg/liter, with a mean of 1.53 mg/liter. The TNT/RDX ratios for effluents were derived from samples that had non-zero denominators. The mathematically definable ratios ranged from 0 to 2.00 and had a mean value of 0.55

# Milan Army Ammunition Plant

At MAAP, munition-containing wastewater is directed to sumps where the insolubles settle, and it overflows into a small stream leaving the plant area. Samples were taken at the sumps of Area D and at a small bridge crossing the road entrance to Area D. Table 3 presents the sampling data.

From 30 samples, the TNT concentrations ranged from less than 0.05 to 210 mg/liter, with a mean value of 20.0 mg/liter. In those samples, RDX concentrations ranged from 0.1 to 109 mg/liter, with a mean value of 11.9 mg/liter. The TNT/RDX ratios varied from 0 to 2.88, with a mean value of 1.02 for sump effluents.

Table 1
COMBINED INFLUENT DATA FOR IAAP
(Milligrams per Liter)

Date				TNT/				<b>210.5</b>
<u>(1976)</u>	Description	TNT	RDX	RDX	NO <sub>3</sub> -	NO	pH	TOC
2/23	Precolumn, Line 2	117	*			-	7.92	
2/23	Precolumn, Line 3A	87	36	2.42			7.85	~~~
2/23	Precolumn, Line 1	52	*				8.11	
3/29	Precolumn, Line 3A	119	39,6	3.01		~~	7.62	cam
4/27	Precolumn, Line 3A	129	41	3.14	5.1	3.3	7.27	
5/24	Precolumn, Line 3A	219	98.3	2.22	5.8	2.6	7.26	-
6/24	Precolumn, Line 3A	184	62	2.99	0.6	14.9	7.58	****
8/5	Precolumn, Line 3A	150	62.7	2.39	0.8	25.8	8,53	78
8/9	Precolumn, Line 3A	91	23,8	3.82	1.2	31.5	7.82	63
8/9	Precolumn, Line 3A	190	50	3.80	2.9	48.6	8.11	103
8/16	Precolumn, Line 3A	208	95.4	2.18	0.87	26.0	7.73	107
8/16	Precolumn, Line 3A	206	133	1.55	2.0	27.1	7.68	107
8/19	Precolumn, Line 3A	230	149	1.54	0.87	36	7.79	138
8/18	Precolumn, Line 3A	124	55.1	2.25	0.57	26.1	7.93	60
8/20	Precolumn, Line 3A	50	35.1	1.42	0.29	34	8.00	37.5
8/23	Precolumn, Line 3A	103	60.8	1.69	0.95	39	7.83	67.5
8/25	Precolumn, Line 3A	245	112	2.19	0.89	31	7.80	116
8/27	Precolumn, Line 3A	259	139	1,86	2.3	16	7.15	99
8/30	Precolumn, Line 3A	220	173	1.27	1.9	17.5	7.60	106
9/1	Prec lumn, Line 3A	217	154	1.41	2.2	16.0	8.15	106
<b>8/2</b> 7	Precolumn, Line 3A	208	89	2.34	2.0	35.5	7.98	106
8/27	Holding Tank	203	81	2.51	2.0	24.0	₺,04	108
9/3	Line 31, Column 21	55.4	30.9	1.79	0.23	10.0	8 3	43
9/7	Line 31, Column 21	123	87.6	1.40	0.55	?	1. 4	87.6

<sup>\*</sup> Less than 0.1 mg/liter.

<sup>--</sup>Not Jetermined.

Table 2
COMBINED EFFLUENT DATA FOR IAAP
(Milligrams per Liter)

	•		•					
Date (1976)	Description	TNT	RDX	TNT/ RDX	NO2-	NO.	pH	TOC
2/26	Carbon column, Line 2-14	10	*				8.36	
2/26	Carbon column, Line 3A-19	24.3	24.2	1.00		~~	7.55	
2/26	Carbon column,							
	Line 1-5	**	*				7.85	
3/29	Carbon column	0.1	*			-	7.40	~-
4/26	Carbon column, Line 3A	0.3	*		1.8	9.5	7.32	
5,′25	Carbon column,	• • • • • • • • • • • • • • • • • • • •						
	Line 3A	0.5	1.1	0.45	3.6	5.4	7,36	
6/25	Carbon column,	0.3			0 2	2 1	2.07	
8/5	Line 3A Carbon column,	0,3	*		9,2	3.1	7.07	~
6/0	Line 3A	**	*		2.06	23	8.87	<1
8/9	Carbon column,							
- 4-	Line 3A	**	*		1.6	17.7	8.36	<1
8/9	Carbon column, Line 3A	**	*		2.0	25	8,54	<1
8/12	Carbon column,		•-		2.0	23	0.54	~~
J, 22	Line 3A	0.85	*		2.3	22.2	8.05	4
8/16	Carbon column,							,
0/16	Line 3A	0.23	1.1	0.21	1.4	25.5	7.64	4
8/16	Carbon column, Line 3A	0.93	1.3	0.71	1.1	24.2	7,31	4.5
8/19	Carbon column,						,,,,	
	Line 3A	0,3	2.2	0.14	0.89	22.0	7.80	2
8/18	Carbon column,	0.15	0.9	0 17	0.02	5.4	Q 12	<1
8/20	Line 3. Carbon column,	0.13	0,9	(7.17	0.92	J.4	0.12	~1
0/20	Line 3A	0.3	0,6	0.50	<0.01	10.0	7.68	3
8/23	Carbon column,							
0.100	Line 3A	**	0.5		2.8	9.0	7.96	7.5
8/25	Carbon column, Line 3A	**	*		1.7	19.0	7,97	8.0
8/27	Carbon column,				***	23.0		0.0
-,	Line 3A	0,45	*		2.5	8.4	7.48	9
8/30	Carbon column,		1.6		2.4	10.7	7 02	7
9/1	Line 3A Carbon column,	**	1.6	-	3.4	10./	7.93	7
7/ I	Line 3A	0,15	*		4.1	20	8,22	9
9/7	Carbon column,							_
	Line 3A	**	*		1.7	4.0	8,00	y
9/3	Carbon column, Line 3A	6.2	0.1	2 00	0,25	6.0	8.11	4
	TIME DV	0,2	O, 1	2.00	<del>•</del> , • •	5.0	<b>-,</b> -1	<b></b>

\*Less than 0.1 mg/liter. \*\*Less than 0.05 mg/liter. --Not determined.

Table 3
COMBINED SAMPLING DATA FOR MAAP
(Milligrams per Liter)

Date	Location/			TNT/				
(1976)	Description	TNT	RDX	RDX	NO <sub>2</sub> -	NOs-	рН	TOC
2/25	Presump, Line D41	80.5	28	2.88			6.39	
2/25	After sump, Line D41	70.6	38	1.86			6.52	
2/25	Plant D discharge	27.4	19	1.44			7.02	
2/25	Plant X discharge	1.1	5	0.22	~-		6.75	
4/26	Plant X discharge	0.1	*		0.1	4.2	5.82	
4/26	Plant D discharge	0.7	2.0	0.35	0.7	5.2	5.00	
6/24	Plant X Bldg. 41	25.5	15.4	1.66	0.05	8.8	6.31	
6/24	Plant D, sump	2.4	3.2	0.75	C.05	13.3	6.13	
7/26	X-41-Cleaning	210	109	1.93	0.2	130	6.90	122
7/26	X-41-Comp B	1.7	1.3	1.31	**	5.7	6.19	< 1
7/26	X-41-Washings	117	48.2	2.43	**	680	6.25	71
7/26	X-41-Kettle cleanup	5.6	9,6	6.58	**	4.6	6.95	1
7/28	X-41-Comp B	***	1.4		**	6.1	6.40	< 1
7/30	X-41-Comp B 0900	6.3	3.6	1.75	**	6.8	5.90	3
7/30	X-41-Comp E 1000	4.1	5.2	0.79	**	6.2	6.12	1
7/30	X-41-Comp B 1100	***	0.5		0.04	6.4	6.17	< 1
8/2	X-41-Comp B 0900	4.6	4.7	0.98	**	7.4	6.90	3
8/2	X-41-Comp B 1000	***	1.6		0.06	7.0	7.28	< 1
8/5	X-41-Comp B 1000	0.8	0.7	1.14	**	6.1	6.19	< 1
8/26	Line X effluent	5.7	4.2	1.36	**	9.0	6.90	3.5
8/26	Line D effluent	2.3	5.6	0.41	**	9.4	7.53	3.0
9/13	X-41 effluent	5.3	6.1	0.87	**	4.2	6.20	4.5
9/14	X-41 effluent	5.3	3.8	1.39	**	8.2	6.87	3
9/15	X-41 effluent	6.7	8.7	0.77	**	10.2	6.51	6
9/16	X-41 effluent	6.3	7.5	0.84	**	10.0	6.03	6
9/17	X-41 effluent	6.8	5.8	1.17	**	7.9	6.52	3
8/20	X-41 effluent	4.4	2.4	1.29	0.02	10	7.50	7
8/23	X-41 effluent	1.6	2.6	0.62	0.04	8.6	7.31	6.5
8/24	X-41 effluent	3.8	3.7	1.03	0.06	8.6	7.41	6.5
8/25	X-41 effluent	5.4	4.1	1.32	**	9.6	7.26	4.5

<sup>\*</sup>Less than 0.1 mg/liter.

<sup>\*\*</sup>Less than 0.02 mg/liter.

<sup>\*\*\*</sup>Less than 0.05 mg/liter.

<sup>--</sup>Not determined.

### Louisiana Army Ammunition Plant

LAAP directs its wastewaters to sumps. During the sampling period, the sump effluents wer trucked from the sumps to laguous. Photolytic decomposition of TNT and RDX occurs in the lagoons, and the environment may become contaminated during extremely heavy rains when the lagoons overflow. Table 4 presents the data on the four samples obtained at LAAP from sump and lagoon locations.

In the samples, the mean TNT/RDX ratio was 1.83, whereas the lagoon samples had a mean ratio of 0.39. This indicates that TNT has a greater photolytic reactivity than RDX and that the TNT/RDX ratio is dynamic.

### Lone Star Army Ammunition Plant

LSAAP handles its wastewaters similarly to LAAP, using sumps and lagoons. Table 5 presents the data on the several samples taken from the lagoons and from areas around the lagoons. (LSAAP was not operating during the sampling period, so these data were not included in the formulation of TNT/RDX ratios.)

### 3.2 Establishment of a TNT/RDX Ratio

As TNT and RDX are discharged into the environment, the ratio of the two components becomes highly dynamic, principally because of the high photochemical reactivity of TNT. Therefore, such factors as the time of day or year and intensity of sunlight influence the ratio greatly.

For initiation of the toxicological evaluations, a ratio was selected that would represent the worst condition—no pollution abatement before wastewater discharge. This condition is represented by IAAP influent, MAAP sump effluent, and LAAP sump effluent data. Averaging of these data resulted in the establishment of a

Table 4

COMBINED SAMPLING DATA FOR LAAP

(Milligrams per Liter)

Date (1976)	Location	_TNT_	RCX	TNT/ RDX	NO <sub>3</sub> -	NO <sub>3</sub> -	рН	TOC
2/26	Ditch runoff from							
,	Red Water Lagoon	*	·***				7.51	
2/26	Lagoon - red water	26	35	0.74			8.18	
2/26	Sump - melt and							
	pour facility	78	34	2.29			7.82	
2/20	Road ditch near melt							
	and pour facility	1	6	0.17			8.78	
5/24	Active pit	30	102	0.29	25.3	7.8	7.81	
5/24	S-Line	201	113	1.78	19.3	150	7.54	
5/24	Healthy pit	1.1	2.8	0.39	0.5	15.4	7.85	
6/24	Active pit	43 9	85.5	0.51	0.7	110	8.25	
6/24	Sump Line S	275	189	1.46	12.2	221	7.94	
8/25	Pond S - no rain	7.7	82	0.03	6.9	56	8.35	135
8/26	Line 5 sump	123	68	1.80	102	39	7.75	77

<sup>\*</sup>Less than 0.05 mg/liter.

Table 5

COMBINED SAMPLING PATA FOR LSAAP

(Milligrams per Liter)

Date (1976)	Location	TNT	RDX	TNT/ RDX	NO <sub>2</sub> -	NO <sub>3</sub> -	рΗ	TOC
2/25	Sump effluent, Area 0	116	82	1.41			7.46	
2/25	Settling pond, Area 0		16	0.09			7.24	
2/25	Surface drainage at							
	6th St.	*	5				6.78	
2/25	Second settling pond	0.1	13	0.01			6.10	
4/28	Settling pond, Area 0	5.1	10.3	0.49	3.2	25	7.13	
4/28	6th St. discharge	*	**		0.1	3.8	6.60	

<sup>\*</sup>Less than 0.05 mg/liter.

<sup>\*\*</sup>Less than 0.1 mg/liter.

<sup>--</sup> Not determined.

<sup>\*\*</sup>Less than 0.1 mg/liter.

<sup>---</sup> Not determined.

representative TNT/RDX ratio. From the data points in Table 6, a mean ratio value was determined to be 1.62 with a standard deviation of 0.90. The coefficient of variation for the ratio was 0.55.

# 3.3 Analysis of TNT/RDX Mixtures in Feed for Toxicological Evaluation

To assure for the toxicity evaluations that animal diet preparations were mixed correctly and that TNT/RDX concentrations were administered at the correct dosing levels, analytical methods were developed to determine TNT and RDX in animal feeds. The procedure established was found to work satisfactorily.

To 10 g of feed containing TNT and RDX was added 50 ml of dichloromethane, and the suspension was stirred for 30 min with a magnetic stir-bar. The suspension was filtered through a pad of Celite, and the filtrate was passed through a 2-inch column of Florisil that had been deactivated with 5% water. (The Florisil must be deactivated with water before the complete recovery of RDX can be attained.) The column was washed with 100 ml of dichloromethane, and the extracts were rotary evaporated to dryness. The residue was taken up in ethyl acetate and quantified by reverse-phase hplc as described in Section 3.1.2. The recovery of both compounds was 99%.

For determination of the stability of TNT and RDX in feed, stock feed diets were analyzed weekly for 4 weeks. At the end of that period, a greater than 95% recovery of both TNT and RDX was achieved.

Table 6

DATA POINTS USED TO ESTABLISH A REPRESENTATIVE
TNT/RDX RATIO

Date		
(1976)	AAP	TNT/RDI
8/5	IAAP col. infl.	2.39
8/9	IAAP col. infl.	3.82
8/12	IAAP Col. infl.	3.04
8/16	IAAP col. infl.	2.18
8/16	IAAP col. infl.	1.55
8/19	IAAP col. infl.	1.54
8/18	IAAP col. infl.	2.25
8/20	IAAP ccl. infl.	1.42
8/23	IAAP col. infl.	1.69
8/25	TAAP col. infl.	2.19
8/27	IAAP col. infl.	1.86
8/30	IAAP col. infl.	1.27
9/1	IAAP col. infl.	1.41
8/27	IAAP col. infl.	1.79
9/3	IAAP col. infl.	1.40
2/23	IAAP col. infl.	2.42
6/24	IAAP col. infl.	2.99
4/27 5/2/	IAAP col. infl.	3.14
5/24 3/29	IAAP col. infl.	2.23
2/23	IAAP col. infl.	3.00
7/26	IAAP col. infl. MAAP sump effl.	2.34
7/26	MAAP sump eff1.	1.93
7/26	MAAP sump eff1.	1.31
7/26	MAAP sump effl.	2.43 0.58
7/28	MAAP sump effl.	0.58
7/30	MAAP sump effl.	1.75
7/30	MAAP sump eff1.	0.79
8/2	MAAP sump effl.	0.98
8/5	MAAP sump eff1.	1.14
9/15	MAAP sump eff1.	0.77
9/16	MAAP sump eff1.	0.84
9/17	MAAP sump effl.	1.17
9/13	MAAP sump eff1.	0.87
9/14	MAAP sump eff1.	1
8/26	MAAP sump eff1.	1.
8/26	MAAP sump eff1.	0.41
6/24	MAAP sump effl.	1.66
2/25	MAAP sump eff1.	1.86
8/20 8/23	MAAP sump eff1.	1.29
8/24	MAAP sump effl.	0.62
8/25	MAAP sump eff1. MAAP sump eff1.	1.03
2/26	LAAP sump	1.32
5/24	LAAP sump	2.29
6/24	LAAP sump	1.78 1.46
8/26	LAAP sump	1.80
	42: 42 - 0 00 c 44 c	4.00

mean  $\bar{x} = 1.62$ ; SD  $\alpha = 0.90$ ; Coeff. Var.  $\alpha/\bar{x} = 0.55$ .

## 3.4 Preparation of Photolyzed TNT/RDX Residues

LAP wastewater photodegrades in sunlight producing—and introducing into the environment—a complex mixture of components. Evaluation of the toxicological properties of this mixture required the development of laboratory methods that approximate sunlight conditions to produce photoirradiated residues and to assess the effects of photoirradiation as a function of time.

# 3.4.1 Analytical Methods and Sample Profiling

TNT and RDX concentrations were determined by reverse-phase hplc as described in Section 3.1.2. To profile the photolysis products, the photolyzed solutions were acidified to pH 1 and extracted twice with diethyl ether. The ether extracts were combined, dried over anhydrous sodium sulfate, and concentrated by rotary evaporation. The extracts were then chromatographed under the following conditions:

- Instrument: Spectra-Physics Model 3500B Liquid Chromatograph.

  Column: 1/4 inch x 30 cm u-Porasil (Waters Assoc.).
- Solvent: (A) Hexane; (B) CH<sub>2</sub>Cl<sub>2</sub>/CH<sub>3</sub>OH/isopropyl alcohol (79/15/6, by volume).
- Gradient: 5% (R) in (A) 4-min delay; program to 94% (B) in (A) in 76-min sweep time using a linear gradient program.
- Flow rate: 1.2 ml/min.
- Detector: uv at 254 nm.

To prevent the chromatographic trace from offscale deflection due to the change in solvent gradient, a duplicate column was placed parallel with the working column. The solvent line was split before the injector to run solvent to the duplicate column and through the reference cell of the detector. By this technique, baseline drift was kept to a minimum.

### 3.4.2 Photolytic Methods

A flow-through photolytic reactor was designed to prepare TNT/RDX photoirradiated residues for toxicological evaluation. Figure 1 is a

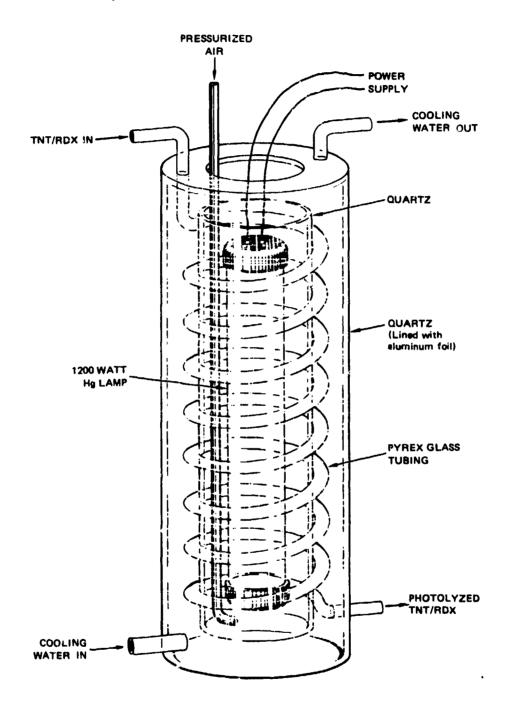


FIGURE 1 DIAGRAM OF FLOW-THROUGH PHOTOLYTIC REACTOR

diagram of the reactor system. The reactor is a quartz immersion well reactor containing a Pyrex glass coil around the lamp well. Pyrex is used to filter out wavelengths below 294 nm and pass wavelengths above 294 nm, which approximate sunlight. The light source is a Hanovia 1200-watt, medium-pressure mercury lamp operating at 310 volts. The lamp is cooled by pressurized airflow, and the reactor and Pyrex coils are cooled by tap water entering at 22° C and exiting at 28° C, at a flow rate of 6 liters/min.

TNT/RDX solutions are pumped at controlled flow rates using a Masterflex pump, and Viton tubing is used throughout because of its low absorptive properties. The solution is introduced at the top of the reactor to sweep precipitate materials from the Pyrex surfaces.

For the large-scale production of photolyzed materials, four reactors were placed in a series, and solution flow rates were increased by a factor of 4. Cooling water was introduced into each reactor individually. To conserve water, we used a 10-gallon water chiller equipped with a 1-ton condenser unit, and water was recycled via submersible pumps. This unit was suitable for cooling two reactor units, and the remaining two reactor units were cooled by tap water.

## 3.4.3 Laboratory and Sunlight Photolysis

with the same of t

For comparative studies in natural sunlight, TNT/RDX solutions were placed on a rooftop in a glass crystallizing dish (90 x 100 mm) covered on all sides so that light could enter the solution only through the surface. The solution was stirred with a magnetic stir bar. These experiments were performed on warm summer days in June and July at SRL's headquarters in Menlo Park, California.

The rooftop studies were performed to generate chromatographic profiles that could then be compared with chromatographic profiles generated by the laboratory reactor system. These rooftop studies showed that TNT photodecomposition followed zero-order kinetics and

was independent of RDX. However, the rate of photodecomposition of RDX was highly dependent on the presence of TNT. Figure 2 illustrates the changes in concentration of TNT and RDX as a mixture and alone with exposure to sunlight. RDX photodegraded approximately five times faster in the absence of TNT. Possible explanations for this are that, in the TNT/RDX mixture, REX cannot compete successfully for the light or that photolytically excited states of RDX are quenched by TNT and its photoproducts.

As shown in Figure 3, the photodegradations of TNT and RDX in the laboratory flow-through reactor depended on flow rate (residence time) and increased rapidly at low flow rates (100 to 10 ml/min). The relative degradation rates of TNT and RDX approximated those of the components alone in sunlight.

To assure that the mercury lamp photolysis was yielding a similar distribution of NT/RDX photoproducts as sunlight, chromatographic profiles of 1. Op and laboratory photolysis for similar levels of TNT photodegrad for were compared using normal phase hplc (Section 3.4.1). Figure 4 presents the chromatographic profiles for the mercury lamp and sunlight photolyses at 99% TNT photodegradation. This end point was selected as a "best-case" condition based on previous toxicological data showed acute toxicity (to both mammals and fish) decreased as a function of photolysis. The profiles match closely, indicating that light from the mercury lamp filtered through Pyrex is a reasonable approximation of photolysis by sunlight for TNT/RDX mixtures. Components in the profile were tentatively identified (see Figure 4) by comparison of their retention times with those of known standards.

# 3.4.4 Establishment of a Photoirradiation End Point

Once the artificial light source and flow through reactor system had been developed, the next task was to determine a flow rate through the reactor that defined the TNT and RDX concentrations at a selected end point. This would yield a chemical end point that could be

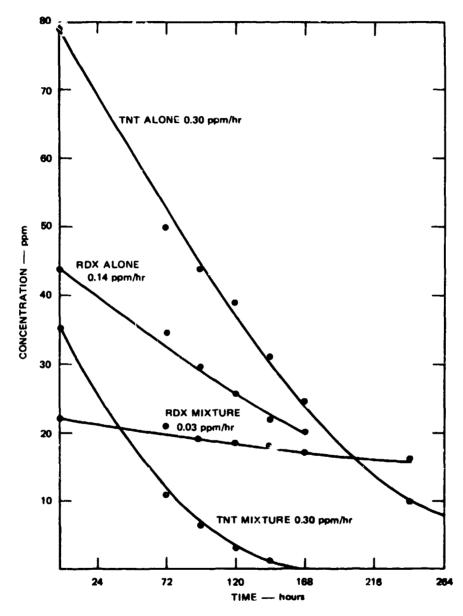


FIGURE 2 DECOMPOSITION OF THT AND RDX (ALONE AND MIXED) IN SUNLIGHT

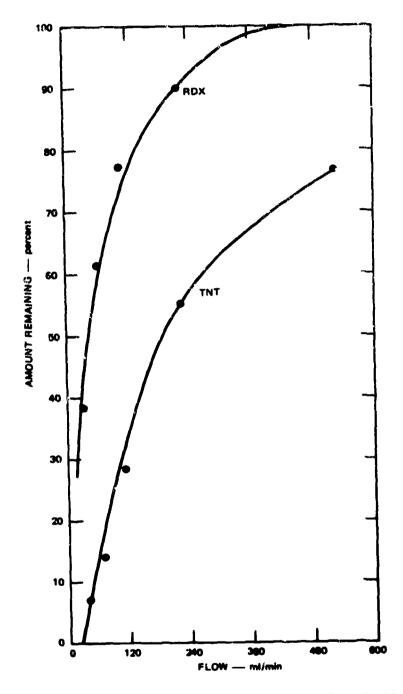


FIGURE 3 RELATIVE CONCENTRATIONS OF THT AND RDX IN FLOW-THROUGH REACTOR AS A FUNCTION OF FLOW RATE

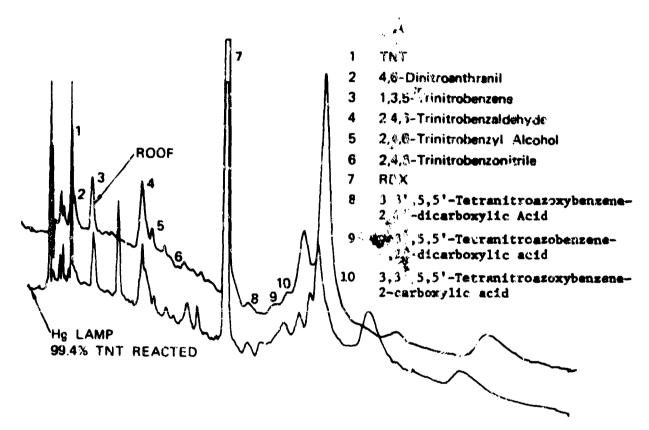


FIGURE 4 COMPARATIVE HPLC PROFILE OF THE PHOTOLYSIS OF THE THOUSE WIXTURE UNDER NATURAL SUNLIGHT (ROOF IV) AND LABORATORY (Hg LAMP) CONDITIONS

reproduced should any variations in flow rate or in light intensity in the reactor lamp occur.

The selection of the end point was based on the response of the water flea (Daphnia magna) to flow rate through the reactor (photolytic degradation) in "flow-versus-toxicity" studies. An end point was defined as the flow rate at which a stable toxicological response was obtained. Table 7 lists the TNT and RDX concentrations for different flow rates and the 48-hour EC50 values for Daphnia magna at each flow rate. From these data, photoirradiation end points were selected to be at TNT concentration levels of 0.1 mg/liter (± 100%) and at RDX concentrations of 2.3 mg/liter (± 100%).

Table 7

ACUTE TOXICITY TO DAPHNIA MAGNA OF SYNTHETIC LAP WASTEVATER PHOTOIRRADIATED AT DIFFERENT FLOW RATES

Flow (ml/min)	TNT (mg/liter)	RDX (mg/liter)	EC50 (mg/liter)
99	1.27	12.9	15.0
73	0.45	10.5	22.6
53	0.	9.3	27.1
34	1	6.5	>28.2
18	ı	2.3	>28.2
10	0.0.	0.07	>28.2
5.4	0.01	0.003	>28.2
0	32.0	20.2	

# 3.4.5 Preparation of Photoirradiated Materials for Toxicological Evaluations

With the chemical end point defined, the following procedure was used to prepare photoirradiated materials for the mammalian toxicological evaluations:

Solutions of TNT and RDX were prepared individually in 55-gallon drums with polyethylene liners, and their respective concentrations were monitored by hplc. Then 'he solutions were combined to give a TNT/RDX ratio of 1.6/1.0 in another 55-gallon drum. TNT concentrations averaged 32 ppm, and RDX concentrations averaged 20 ppm. The combined solution was pumped through the four-unit photolytic reactor system at 60 to 100 ml/min. The photolysate was collected in a 55-gallon drum and acidified to pH 1.5; 3-liter portions were extracted with 1-liter portions of diethyl ether. The ether extracts were combined and rotary evaporated for removal of the majority of the ether. The remaining extract was frozen in dry ice/acetone and lyophilized to a brown residue. This residue contained 10% RDX and 0.32% TNT.

For aquatic toxicological evaluations, the photolysate was used directly as an aqueous solution from the reactors.

When this reactor system is used with chemical photolysis end points of 0.1 ppm TNT ± 100% and 2.3 ppm RDX ± 100%, approximately 4 hours of irradiation time is necessary to produce 1 g of material.

# 3.5 Identification and sampling of Condensate Wastewater Components

#### 3.5.1 Source

This study entailed the sampling and analysis of wastewaters generated during the production and purification of TWO at Volunteer Army Ammunition Plant (VAAP) in Chattanooga, Tennessee. All wastewaters produced at VAAP are concentrated by evaporation. The condensate of the evaporative process is discharged from the munition facility without the application of further pollution abatement procedures except for pH control and dilution from other industrial coerations.

The evaluation of this wastewater, called "condensate wastewater," encompassed the identification of components in the discharge, quantification of the identified components, and development of a representative ratio of discharged components based on sampling studies over a 12-month period. Also incorporated into this sampling program were sampling data taken concurrently by the Naval Surface Weapons Center (NSWC) under the direction of Dr. N. B. Burlinson.

#### 3.5.2 Analytical Methods

The analysis of condensate wastewater samples was performed by gas chromatography (gc). In the early stages of the sampling program, only major components were identified and quantified in the chromatographic profile. As the identifications of minor components were confirmed (through laboratory synthesis of authentic compounds), quantitative data for these components were also generated. In the final stages of the sampling program, glass capillary gc was used to resolve the complexity of condensate mixtures, as described in the appendix.

Condensate samples were analyzed for pH, nitrite, pitrate, and total organic carbon according to the methods described in Section 3.1.2.

Diethyl ether extracts of condensate wastewater that had been dried over anhydrous sodium sulfate and concentrated by rotary evaporation were analyzed under the following gc conditions:

- Instrument: Hewlett-Packard Model 5711 Gas Chromatograph.
- Column: 6' x 1.3 mm ID glass column packed with 10% DC-200 on 80/100 mesh Gas Chrom Q.
- Temperature: 105 to 200° at 4°/min column; 300° detector; on-column injector.
- Flow Rate: 30 ml/min Na.
- · Detection: Flame ionization.

Quantitation was achieved using the internal standard (benzo-phenone) method and area response compiled by a Hewlett Packard 3380 integrater-recorder. Figure 5 is a typical gc profile of a condensate wastewater extract.

Condensate components were identified using an LKB 9000 gas chromatograph/mass spectrometer (gc/ms) equipped with a PDP-12 computer. Mass spectral data were stored on magnetic tape and recalled to confirm identifications of new samples. A 10% DC-200 column was used to parallel the quantitative analysis reports and to assure that peak identifications in this phase were correct.

### 3.5.3 Identification of Condensate Components

The organics in condensate wastewater are steam distillates resulting from the evaporative process. These organics are sometimes overshadowed by "red water" components (resulting from the Sellite process) that infrequently arise from a "bumping over" of the pot residue.

Since the components of condensate wastewater are somewhat volatile, gc/ms was used extensively for their identification. Identifications were confirmed by comparing the data derived with those for authentic samples obtained from commercial sources or synthesized at SRI. Exhibit A lists those compounds identified in VAAP condensate wastewater by SRI and NSWC.

Toluene is the basic starting material in the synthesis of TNT, so its presence in discharged wastewaters was not unexpected. The source of N-nitroscmorpholine (I) is unclear. However, morpholine was identified as being an industrial water additive in Betz NA-7 used at VAAP. Because nitrite and acid (yellow water) are generated at various points in the process streams, the potential for N-nitrosation to occur at munition facilities is high (Eq. 1).

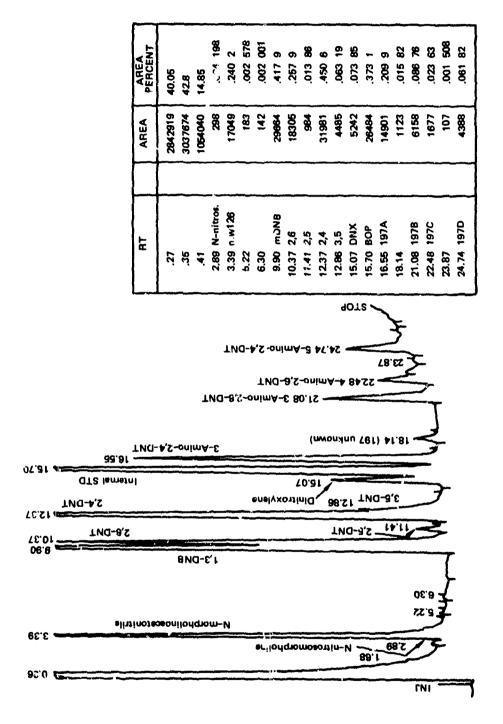


FIGURE 5 GAS CHROMATOGRAPHIC PROFILE OF CONDENSATE WASTEWATER EXTRACT

# Exhibit A

# COMPOUNDS IDENTIFIED IN CONDENSATE WASTEWATER

Toluene	1,5-Dimethyl-2,4-dimitrobenzene (XXVII)
N-Nitrosomorpholine ( $\underline{\mathbf{I}}$ )	1,3,5-Trinitrobenzene (XV)
N-Morpholinoacetonitrile (II)	2,4,6-Trinitrotoluene
2-Nitrotoluene	2,3,6-Trinitrotoluene (XL)
4-Nitrotoluene	3-Amino-2,4-dinitrotoluene (XXII)
3-Methyl-2-nitrophenol (VI)	4-Amino-3,5-dinitrotoluene (IV)
5-Methyl-2-nitrophenol (VII)	3-Amino-2,6-dinitrotoluene (XX)
3-Nitrobenzonitrile	4-Amino-2,6-dinitrotoluene
4-Nitrobenzonitrile	2-Amino-4,6-dinitrotoluene
1,3-b'nitrobenzene (XIV)	5-Amino-2,4-dinitrotoluene (IX)
2, Dinitrotoluene	3,5-Dinitroaniline
2,5-Dinitrotoluene (XXIII)	5-Methy1-2,4-dinitrophenol
2,4-Dinitrotoluene	2-Amino-3,6-dinitrotoluene (XXXII)
2,3-Dinitrotoluene (XIX)	
3,5-Dinitrotoluene (III)	
3,4-Dinitrotoluene	
2-Amino-4-nitrotoluene	
2-Amino-6-nitrotoluene (XI)	
4-Amino-2-nitrotoluene (XXI)	
3-Amino-4-nitrotoluene (XIII)	

part of the wide to the contract of the second

The source of N-morpholinoacetonitrile is also unclear. However, compounds possessing the structure of II have been reported to be effective algicides, so N-morpholinoacetronitrile may arise from the decomposition of such analogs when used as water additives.

Two of the three isomeric mononitrotoluenes were observed, as were all six isomeric dinitrotoluenes. All these compounds are expected nitration products of toluene, except for 3,5-dinitrotoluene (III), which may arise from the diazotization and decomposition of 4-amino-3,5-dinitrotoluene (IV) in water (Eq. 3) (see Section 3.7).

$$\begin{array}{c|c}
CH_3 & CH_3 \\
\hline
O_2N & H_2O \\
NH_2 & O_2N \\
\hline
NH_3 & III
\end{array}$$
(3)

The nitrophenols may result from the nitration of 3-methylphenol  $(\underline{V})$  to yield 3-methyl-2-nitrophenol  $(\underline{VI})$  and 5-methyl-2-nitrophenol  $(\underline{VII})$  (Eq. 4) and a dinitration product, 2,4-dinitro-5-methylphenol

(<u>VIII</u>). Compound <u>VIII</u> was also found in the synthesis of 5-amino-2,4-dinitrotoluene (<u>IX</u>) from 2,4.5-trinitrotoluene (<u>X</u>) and may result in condensate wastewater by this route (Eq. 5).

The aminonitrotoluenes [2-amino-6-nitrotoluene (XI), 4 amino-2-nitrotoluene (XII), and 2-amino-4-nitrotoluene (XIII)] may be microbial reduction products of the two major dinitrotoluene icomers, 2,6- and 2,4-dinitrotoluene (Eq. 6). The microbial reduction of aromatic nitro groups has been shown to be a predominant pathway in the biodegradation

of selected pesticides.<sup>6</sup>,<sup>7</sup> Although these components were observed in a few samples, their formation may depend on their residence time in settling ponds before their transfer to the evaporators.

The aminodinitrotoluenes may be produced by nucleophilic substitution of ammonia on isomeric trinitrotoluenes. The characteristics of the major TNT isomers resulting from TNT production correlated with those of the major aminodinitrotoluene isomers found in condensate wistewater. Figure 6 summarizes these reactions. Microbial reduction does not appear to be responsible for these compounds (except possibly for 2-amino-4,6-dinitrotoluene) since their distribution in the sampling program was predictable.

Two nitrated benzenes were observed--1,3-dinitrobenzene ( $\underline{XIV}$ ) and 1,3,5-trinitrobenzene ( $\underline{XV}$ ). These compounds may arise from the nitration of benzene or through decarboxylation of their corresponding acids (Eq. 7).

$$\begin{array}{c}
CH_3 \\
NO_2
\end{array}
\qquad
\begin{array}{c}
COOH \\
NO_2
\end{array}
\qquad
\begin{array}{c}
NO_3
\end{array}$$

## MAJOR ISOMERIC

# **MOLECULAR WEIGHT**

THT IMPURITIES .

197 PROP. CTS

$$\begin{array}{c|c} & & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & \\ & & & \\ & &$$

## MINOR IMPURITY

### FROM 2,4,6-TNT

The same of the same of the same

$$O_2N$$
 $O_2$ 
 $O_2N$ 
 $O_2$ 
 $O_3N$ 
 $O_3N$ 
 $O_4$ 
 $O_3N$ 
 $O_4$ 
 $O_4N$ 
 $O_4$ 

# FIGURE 6 POSSIBLE ROUTE OF FORMATION OF AMINODINITROTOLUENES IN CONDENSATE WASTEWATER

Except for the effect of nitrating reagents on water additives, finding many nitrearomatics in the condensate discharge was not surprising. Higher specifications for the purity of toluene used in the process may reduce the formation and outflow of several products, but the majority of the products probably are unique to the present manufacturing conditions and may only be eliminated by major changes in the manufacturing and purification processes.

### 3.5.4 Sampling Data

The data reported here are the combination of analyses performed by SRI and NSWC from 25 February 1976 to 22 January 1977. Samples were collected as described in Section 3.1.2. The SRI data are listed in Table 8, and the data from NSWC are listed in Table 9 and reflect the observed concentrations (mg/liter or ppm) of those compounds listed in Exhibit A.

Mass spectroscopy was used to quantify the aminonitrotoluenes because these composites were underlying peaks of major components. Using selective aboutering, we found that 2-amino-4-nitrotoluene, 4-amino-2-nit probleme, and 2-amino-6-nitrotoluene were present in Sample 61 at 0.5 ppm, 0.08 ppm, and 0.02 ppm, respectively, and in Sample 65 at 0.02 ppm, 0.03 ppm, and 0.02 ppm, respectively.

Table 10 lists the values for pH, nitrite, nitrate, and total organic carbon obtained for the samples listed in Table 8.

# 3.6 Establishment of a resente. Discharge Ratios for Condensate Components

The sampling data were highly variable, showing no consistent pattern of component outflows by vi 'inspection or by mean value of determinations. Since the obje \*\* was to determine a representative distribution of component concentrations in a discharge, we applied cluster analysis of the data points using a computer program developed at SRI for handling multivariate data.

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\$,5- <b>Dinitrotoluene</b>	44.0	8	0.59	0.43	0.25	62.3	1-10	0.35	0,22	94.0	0.52	74.0	74.0	74.0		54.0	17.0	84.9	•	+	-	•	0,25	<b>₹.</b> 0
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2,5-Dinitrotoluene	0.13	0.1	ŀ		<u> </u>		,		<u> </u>	ŀ		ŀ		ŀ	3.0	0.1	<b>3</b> ,	0.0	0.0	0.03	Ŀ	ļ.	0.01	10.0
eneulotorilaid-8,3	6.4	2.9	2.9	1:1	1.8	2.6	2.5	8.1	0.0	2.5	2.0	3.3	2.6	0.0	2.4	2.1	7.1	9:	0.9	1:	0:0	90.0	0.98	0.99
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2-Amino-6-nitrotoluene		<del> </del>	<u>'</u>	-	-	  -  -	<b>+</b>	<del> </del>	-	<b>.</b>	; <b>~</b>	•		-	-	÷	_	-	  -	\ <u>`</u> -		X.6.
4-Animo-2-extrotoluenc		· •	·	-	-   .	<u> </u>				-	<b>←</b> -	<del>  -</del>		-		 		·				
2-Hittro-3-methylphenol	-	- [-	•	H	-	<u>Ц</u>	-			-		-	}					٠.	100		×1.	.1.
3-Aminu-4-nir rotolused	•	-	•		<u>.</u>	$\dot{\Box}$			-	-	⊶·⊶ :	Н			·	÷	_	·	`.	٠,	-	
2,4-Diattro-5-methyl-		·					'		<b></b>							· 		·	<u>ئ</u> -	-		<u>ڊ</u> •
5.5-Dimitrosmiline	<u></u>	-	<u> </u>		<u> </u>		1	• 	<del> </del>	<del> </del>	•i	-	ļ, -	•	:	<u>.</u>		0 -	-	  -		
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Table 10
CHRESTO TAMP CHRESTORY VALUES FOR pS, HITRITE, HITRATE, AND TOC

<b>M</b>	hate	M	ditrite	Mitrote	POE
.c		9.05	16%	6	•
-3	3,′3	2,50	24	•	Э.
-74	5/9	5.79	19	•	<b>3c</b>
. 7	3/37	ಕೆ.ಗ್ರ	<b>36</b> 0	•	- 49_
26	5 , e	ê. H)	- <del>)</del> C	•	•
.9	373e	9.99	155	•	28
*	2 21	0.1	18	÷	£6
31	47.€	4.17	,	16.6	-35
1.	<b>k</b> 28	8.11	-21	•	34
+5	4.6	6.10	19	24	25
	1.	4,8c		•	46
34	· 1.	9.75	11.	•	42
35	5 24	8,80	104	•	39
*		··.74	105	•	•
4,	5 . 7	9.45	14		•
17	1.74	4.40	184	61	•
52	7 - 11	8.71		5.3	7
ye.	6/23	9,11	-310	17.2	•
	C.,	9.87	231	3.7	<del>                                     </del>
40	7/2	9.00	167	1.7	<del>                                     </del>
41	7/13	8.81	6	470	10
142	7 13	9.75		•	17
43	8 9	9.01	4.9	-	10
+ - <del>3)</del>	9/16	9.20	1.7		14
45	8/20	8.35	2.7	5.4	<del>     </del>
46	<del></del>	8.44		68	68
46A	9/13	8.86	4.7	8.5	16
	9/10		Y		14
469	9/9	9.14	4.5	7.3	18
her:	9/8	9.43	5.2	<del></del>	14
47	9/14	9.03	4.9	7.2	<del></del>
48	9/15	8,90	4.7	8.0	17
49	9/16	9.16	2.2	5.0	14
50	9/17	9.13	2.8	4.2	15
51	9/21	9.17	0.4	8.8	11
52	9/23	9.21	1.1	18	16
53		8.95	1,3	5	14
54	9/24	9.01	2.9	27	22
55	9/30	8.93	1.0	10.8	1.3
56L	10/1	9.09	0.2	4,0	- 9
57	10/7	8.94	11	62	32
58	10/6	9.16	7.5	10	14
59	10/8	8.99	31	1720	506
60	10/15	9.13	11.3	11.5	16
61	10/22	9.18	36.8	11.5	20
50	4/7	7.87	26.7	50	25
62	10/20	8.88	33.5	<u> </u>	2733
63	10/27	9.20	23	50	24
65	10/27	8.98	24.6	19	25
66	10/28	9.35	17	64	20
67	10/24	8.37	20	64	23
69	11/16	9.22	25.1	70	114
70	11/18	8.02	1	5	l l
70 71			1 19.6	5 24	17



Essentially, this clustering program is a multivariate extension of the process of graphing data cases with two variables and pictorially dividing the data into clusters on the basis of proximity. The mean for each of the two variables is computed and represented graphically. The data case furthest from the mean starts a second cluster, the first cluster containing all the remaining data points. The criterion for allocation of all further cases is the total error—the sum of distances squared from each data case to the cluster mean of the cluster to which it is assigned. This procedure of minimizing total error is designed to minimize distances within clusters and maximize distances between clusters.

Each data case from the first cluster is sequentially moved into the second cluster, which initially contained only one case. The cluster means and total error of the two clusters are computed after the move, and the case is returned to the first cluster. After total error is computed for all data cases, the data case, if any, for which total error is minimum and less than the total error with only one case in the second cluster is now assigned to the second cluster. Data cases are added to the second cluster in this manner. When the total error can no longer be reduced by addition of a data case to the second cluster, the point furthest from its cluster mean is designated to start a third cluster. All data cases from the first and second cluster are tested for reduction of total error by being moved into one of the two other clusters, as above. This process is repeated until some preselected maximum number of clusters has been obtained. The number of clusters actually used for analysis is chosen by the program user.

Using 17 variables (major components plus pH, nitrite, nitrate, and TOC) from 45 condensate samples in Table 8, the clustering analysis was performed. At five clusters, the data were divided into two major clusters consisting of 18 samples each and t 'se minor clusters. Table 11 shows the representative percentage of the distribution of components

described in each of the major clusters and the average percentage of distribution determined from the two clusters.

Table 11

RELATIVE PERCENTAGES OF CONDENSATE COMPONENTS
DERIVED FROM COMPUTER CLUSTERS

	Clust	er l	Clust	er 2	
Condensate Component	ppm	7_	ррш	7	Average (%)
1,3-Dinitrobenzene	1.09	9.1	2.9	11.2	10.2
2,6-Dinitrotoluene	2.66	22.2	5.98	23.1	22.7
2,5-Dinitrotoluene	0.1	1	0.3	1	1.0
2,4~Dinitrotoluene	5.3	44.2	13.7	52. <del>9</del>	48.6
3,4-Dinicrotoluene	0.2	1.7	0.54	2.1	1.9
2,3-Dinitrotoluene	0.4	3.3	0.53	2.0	2.7
2,4,6-Tinitrotoluene	0.5	4.2	0.54	2.1	3.2
4-Amino-2,6-dinitrotoluene	0.34	2.8	0.26	1	1.9
N-Nitrosomorpholine	0.1	1	0.13	0.5	0.7
N-Morpholinoacetonitrile	0.24	2	0.24	1	1.5
3-Amino-2,4-dinitrotoluene	0.78	6.5	0.31	1.2	3.9
3-Amino-2,6-dinitrotoluene	0.14	1.2	0.27	1	1.1
5-Amino-2,4-dinitrotoluene	0.15	1.3	0.18	0.7	1.0

As more data became available for the minor components, these data were combined with the data provided by NSWC (Table 9), and the U.S. Army Medical Bioengineering Research and Development Laboratory developed a representative percentage of distribution of condensate components, as shown in Table 12. This was accomplished by taking the 90th percentile concentration of those compounds that appeared in at least 10% of the samples and dividing that number by the sum of the concentrations of all other components. For those compounds that did not have a non-zero 90th percentile concentration, a mean non-zero concentration was determined and it was then divided by the sum of the concentrations of the other components.

Table 12

90TH PERCENTILE CONCENTRATIONS AND RELATIVE
CONCENTRATIONS DETERMINED FOR CONDENSATE COMPONENTS

Condensate Component	90th Percentile Concentration (mg/liter)	Relative Concentration (%)
Toluene	0.200	0.590
2-Nitrotoluene (NT)	0.030	0.089
4-Nitrotoluene	0.100	0.295
3-Nitrobenzonitrile*	0.013	0.035
4-Nitrobenzonitrile*	0.009	0.027
2-Amino-4-NT	0.033	0.097
2-Amino-6-NT*	0.010	0.0;
3-Amino-4-NT*	0.027	0.080
3-Methyl-2-nitrophenol	0.012	0.035
5-Methyl-2-nitrophenol	0.032	0.094
1,3-Dinitrobenzene (DNB)	4.000	11.803
2,3-Dinitrotoluene (DNT)	0.400	1.180
2,4- <b>DNT</b>	14.700	43.377
2,5-DNT	0.400	1.180
2,6-DNT	7.300	21.541
3,4-DNT	0.500	1.475
3,5-DNT	0.520	ī.534
3,5-Dinitroaniline*	0.058	0.171
1,5-Dimethyl-2,4-DNB (DNX)	0.390	1.151
2-Amino-3,6-DNT	0.030	0.089
2-Amino-4,6-DNT	0.020	0.059
3-Amino-2,4-DNT	1.500	4.426
3-Amino-2,6-DNT	1.200	3.541
4-Amino-2,6-DNT	0.600	1.770
4-Ami110-3,5-DNT	0.200	0.590
5-Amiac-2, h-DNT	0.700	2.066
2,4-Dinitro-5-methylphenol*	0.085	0.251
1,3,5-Trinitrobenzene (TNB)*	0.153	0.451
2,3,6-Trinitrotoluene (TNT)*	0.268	0.791
2,4,6-TNT	0.400	1.190

<sup>\*</sup> Compounds were not present in 10% of the samples.
Value giver represents the mean of the non-zero values.

The data in Table 12 represent the relative distribution of components to be expected in a condensate discharge at VAAP. Although these data are derived from a larger data base than those used in the cluster analysis, the component distribution patterns are similar, verifying the reliability of the methods.

## 3.7 Methods for the Synthesis of Condensate Components

Of the 33 compounds identified in condensate wastewater, many could not be obtained from commercial sources. Therefore, methods were developed to synthesize these compounds in sufficient quantities for the mammalian and aquatic toxicological studies.

The procedure and synthetic routes for the preparation of both intermediate and final products are detailed in the following sections.

## 3.7.1 Preparation of 2,3-Dinitrotoluene (XXX)

### O-Acetotolulmide (XVI)

Acetic anhydride (3000 g, 29.4 mol) was added to a mixture of 3000 g (28.0 mol) of o-toluidine, 500 ml of water, and 1000 ml of

acetic acid at 40 to 45° over a 1-hr period with ice/water cooling. The reaction mixture was poured into 20 liters of cold water to precipitate the product, which was removed by filtration and dried to yield 3680 g of material (88% yield).

# N-Acetyl-2-Amino-3-Nitrotoluene (XVII)

O-Acetotoluimide (960 g, 6.4 mol) was added to a mixture of 3600 g of 90% nitric acid and 1200 g of glacial acetic acid at 5 to 10°. The reaction mixture was stirred at 25° with ice/water cooling for 3 hr and then poured into 8 liters of ice/water to precipitate the product. The product was removed by filtration but was dried only with difficulty; therefore, it was slightly wet when used in the next step.

## 2-Amino-3-Nitrotoluene (XVIII)

Half the product obtained from the nitration of 0-aceto-toluimide was refluxed in 4 liters of hydrochloric acid for 7 hr, during which time an additional 600 ml of hydrochloric acid was added. The hot reaction mixture was poured into 20 liters of cold water to precipitate the product, which was removed by filtration and dried. Recrystallization from hot methanol yielded 123 g of product, a 25% combined yield for nitration and hydrolysis.

## 2,3-Dinitrotoluene (XIX)

The second secon

2-Amino-3-nitrotoluene (400 g, 2.6 mol) was added in small portions to a mixture of 2000 ml of acetic acid, 25 ml of sulfuric acid, and 600 ml of 90% hydrogen peroxide at 80 to 90°. The reaction exotherm maintained the temperature without external heating. After the exotherm had ceased, 350 ml of 30% hydrogen peroxide was added, and the reaction was heated to 80 to 90° for 3 hr more. The mixture was then cooled and poured into 8 liters of cold water. The product was removed by filtration and recrystallized from methanol; 220 g, 46% yield.

## 3.7.2 Preparation of 3-Amino-2,6-Dinitrotoluene (XX)

$$O_2N$$
 $NO_2$ 
 $NH_2OH$ 
 $NH_2OH$ 
 $NH_2$ 
 $NH_2$ 
 $NH_2$ 
 $NH_2$ 

A mixture of 500 g (275 mmol) of 2,6-dinitrotoluene and 50.0 g (720 mmol) of hydroxylamine hydrochloride in 1100 ml of 95% ethanol was placed in a 5-liter flask fitted with a mechanical stirrer, addition funnel, and thermometer. This mixture was cooled to 5°, and 500 ml of methanol saturated with 85% KOH was added dropwise over a 1.5-hr period while the temperature was kept at 5 to 10°. The color of the reaction mixture turned from white to blue-grey to reddish brown as the base was added. When the addition of base was completed, 3000 ml of water was added, causing precipitated KCl to dissolve and an organic product to precipitate. After 1 hr, the product was collected by filtration, washed with water, and dried under vacuum over P<sub>2</sub>O<sub>3</sub>; wt, 20.4 g. Recrystallization from a hexane-chloroform mixture after charcoal treatment gave 15.05 g of a yellow crystalline solid that was identified as 3-amino-2,6-dinitrotoluene by its nmr spectrum; yield, 28%.

#### 3.7.3 Preparation of 3-Amino-2, 4-Dinitrotoluene (XXII)

#### 2,3,4-Trinitrotoluene (XXI)

Sulfuric acid (96%, 3000 ml) was cooled to 10°, and 1100 ml of 90% nitric acid was added over a 30-min period while the temperature was allowed to rise to 50°. The mixture was heated to 80°, and 383 g (2.1 ml) of 2,3-dinitrotoluene was added in small portions at such a rate that the temperature remained at 80 to 83° without external heating or cooling. After the addition was complete, the mixture was heated to 95° for an additional hour. The mixture was cooled and poured into 9 liters of ice/water. The precipitated product was removed by filtration, dried, recrystallized from 1800 ml of methanol, and recrystallized from 1200 ml of methanol; 177 g, 37% yield.

# 3-Amino-2,4-Dinitrotoluene (XXII)

Aqueous ammonia (70 ml) was added to a solution of 25 g (0.11 mmol) of 2,3,4-trinitrotoluene in 250 ml of absolute ethanol at 65°; the addition rate was regulated so as to maintain the 65° reaction temperature without exter al heating or cooling. After the exotherm had ceased, the reaction was refluxed slowly for 1 hr and then cooled to 5°. The product was removed by filtration; 17.2 g, 79% yield.

### 3.7.4 Preparation of 2,5-Dinitrotoluene (XXIII)

$$\begin{array}{c|c}
CH_3 & HOAC \\
 & H_2SO_4 \\
\hline
 & H_2O_2 \\
\hline
 & 53\% \\
\hline
 & XXIII.
\end{array}$$

Into a 12-liter three-neck flask fitted with a thermometer, mechanical stirrer, and drying tube were placed 3600 ml of glacial acetic acid, 100 ml of conc. H<sub>2</sub>SO<sub>4</sub>, and 500 ml of 30% H<sub>2</sub>O<sub>2</sub>. The flask was heated to 68°, and 200 g of 2-amino-5-nitrotoluens in 2000 ml of hot glacial acetic acid was added in portions so that the temperature remained between 70 and 75° (a water bath was needed at times). After

the addition (90 min), 500 ml of 30% H<sub>2</sub>O<sub>4</sub> was added, and the red-brown liquid was stirred for 2 hr at 70 to 75°. The mixture was mext poured into 40 liters of water and stirred for 1 hr. The solid was filtered and washed by stirring with 40 liters of water for 30 min. Crude product was dried or might under vacuum; 192 g, 80% yield. The nmr spectrum showed are a larger of 10 to 12%. The recrystallization from dichloromethane/hexame gave 128.6 g of 100% pure product by gc analysis; yield, 53.7%.

# 3.7.5 Preparation of 4-Amino-3,5-Dinitrotoluene (IV) and 3,5-Dinitrotoluene (III)

# 3,5-Dinitro-N-Acetyl-p-Toluidine (XXIV)

In a three-neck flask equipped with a mechanical stirrer and thermometer was placed 2.45 livers of 90% HNO<sub>3</sub>; this was cooled to 10° in an ice bath, and 198 g of N-acetyl p-toluidine was added over 50 min. With the temperature kept below 15°, the reactor was stirred for 25 min at about 15°. The solution was quenched into 2 x 4 liter Erlenmayer flasks containing crushed ice and was stirred for 1 hr. The solid was filtered and washed by stirring with water in 3 x 4 liter Erlenmayer flasks for 20 min. The moist, slightly greenish-yellow product was collected and dried overnight.

4

#### 4-Amino-3,5-Dinitrotoluene (IV)

The product obtained from the preceding process was hydrolized by treatment with 1.2 liters of 50% H<sub>2</sub>SO<sub>4</sub> at 90° for 30 min. The reaction mixture was cooled and filtered, and the product was washed thoroughly with water and dried under vacuum; 161.6 g; 61.7% yield.

#### 3,5-Dinitrotoluene (III)

4-Amino-3,5-dinitrotoluene (160 g) was mechanically stirred with 3.4 liters of abs. ethanol and 900 ml of conc. H<sub>2</sub>SO<sub>4</sub> in a 12-liter three-neck flask; 544 g of NaNO<sub>2</sub> was added in portions (3 hr). When about 120 g of NaNO<sub>2</sub> had been added, the flask was heated to 70°. The reaction occurred vigorously, causing a strong evolution of gases, and the temperature rose to 78°. The flask was cooled to 60° in a water bath. During this time, a yellow solid appeared. The rest of the NaNO<sub>2</sub> was added to maintain the temperature at between 60 and 70°. The dense reaction mixture was then poured into 12 liters of water, stirred for 15 min, and filtered. The solid was washed with 8 liters of water, filtered, and dried for 36 hr under vacuum; wt, 129.7 g. Recrystalliation from petroleum ether (60 to 110°) gave 96.8 g of 3,5-dinitrotoluene; yield, 65.6%.

# 3.7.6 Preparation of 1,5-Dimethyl-2,4-Dinitrobenzene (XXV)

m-Xylene (100 g) was added slowly (over 15 min) to 280 ml of 90%  $\rm HNO_2$ , with the temperature kept below 0°. The mixture was allowed to warm to room temperature. The heat of reaction allowed the reaction temperature to reach 90°, where it remained for about 1 hr; then heat

was applied to keep the flask at 95° for 5 hr. The orange-red liquid was poured into 3 liters of ice/water, stirred 30 min, and filtered. This product was washed with water, 30 g NaHCO<sub>3</sub>/500 ml H<sub>2</sub>O, and again with water and dried overnight under vacuum; wt, 179.7 g. The gas chromatogram showed that the constituents of the product were 30% 1,3-dimethyl-2,4-dimitrobenzene and 70% 1,5-dimethyl-2,4-dimitrobenzene (column, 10 feet x 1/8 inch; 25% DOW 550 on 100/120 mesh Chromasorb). The recrystallization from 95% ethanol page datase g of greenish crystals 10 98.5 to 99% 1,5-dimethyl-2,4-dimitrobenzene(x up, 91-93°; yield, 48%.

# 3.7.7 Preparation of 2-Amino-5,6-Dinitrotoluene (XXIX) and 2-Amino-3,6-Dinitrotoluene (XXX)

## 2-Methyl-3-Nitroacetanilide (XXVI)

2-Amino-6-nitrotoluene (50 g, 0.329 mol) was suspended in 400 ml of glacial acetic acid; the mixture was cooled to 5°, and 60 ml of acetic anhydride containing 0.5 g of 96% sulfuric acid was added in drops over 10 min. The temperature was raised to 85° over a 20-min period, during which time the desired product separated as a light-tam

solid. After 10 min, the mixture was cooled to 40° and poured into 1 liter of crushed ice. The light-tan precipitate, 2-methyl-3-nitro-acetanilide, was filtered, washed with water, and dried under vacuum; 61.0 g; 96% yield.

# 2-Methyl-3,6-Dinitroacetanilide (XXVII) and 2-Methyl-3,4-Dinitroacetanilide (XXVIII)

A nitrating solution was prepared by slowly adding 260 ml of 96% sulfuric acid to 152 ml of 90% nitric acid, keeping the temperature of the mixture below 25°. A 420-ml sample of this solution was cooled to 5°, and 60 g of 2-methyl-3-nitroacetanilide was added in small portions over 20 min while the temperature was maintained at 47°. After addition, the temperature was allowed to rise to 15°, at which point the reaction was quenched on 1500 ml of crushed ice. The cream-colored product was filtered, washed thoroughly with water, and dried under vacuum; 70.0 g; 95% yield. This product was a mixture of 2-methyl-3,6-dinitroacetanilide and 2-methyl-3,4-dinitroacetanilide.

### 2-Amino-5,6-Dinitrotoluene (XXIX)

To a 69.6-g sample of a mixture of 2-methyl-3,6-dinitro-acetanilide and 2-methyl-3,4-dinitroacetanilide was added 450 ml of 50% sulfuric acid. This stirred mixture was heated in a steam bath for 10 min to hydrolyze 2-methyl-3,4-dinitroacetanilide. The mixture was cooled to 40° and filtered, and the yellow product was dried under vacuum. This product was treated with 250 ml of other to separate 2-mino-5,6-dinitrotoluene, which is soluble from 2-methyl-3,6-dinitroacetanilide. The filtrate was evaporated to dryness, leaving 2-mino-5,6-dinitrotoluene that was about 90% pure. Recrystallization from absolute ethanol yielded 19.4 g of pure product, which was identified by its nur spectrum; 35% yield.

### 2-Amino-3,6-Dinitrotoluena (XXX)

The 2-methyl-3,6-dimitroacetanilide obtained from the preceding steps was placed in 300 ml of 50% sulfuric acid, and the stirred mixture was heated at 80 to 90° for 3 hr. The mixture was

cocled and filtered, and the yellow product was dried under vacuum. Recrystallization from absolute ethanol gave 17.2 g of 2-amino-3,6-dinitrotoluene, which was identified by its nmr spectrum; 31% yield.

# 3.7.8 Preparation of 5-Amino-2,4-Dinitrotoluene (IX)

# 2,4,5-Trinitrotoluene (XXXI)

A mixture of 355 g of 3,4-dinitrotoluene, 3060 ml of 96% H<sub>2</sub>SO<sub>4</sub>, and 1150 ml of 90% HNO<sub>3</sub> was stirred and heated to 80 to 90° for 40 min. The mixture was poured into crushed ice and stirred for 30 min. The solid was filtered and washed by stirring with 30 liters of water during 1 hr. The crude product was dried under vacuum. The nmr spectrum showed about 25% impurity. After two crystallizations from 2 x 5 liters of abs. ethanol, 290 g of pure product with a consistent nmr spectrum was obtained; mp, 103 to 105°; 65.5% yield.

### 5-Amino-2,4-Dinitrotoluene (IX)

A mixture of 350 g of 2,4,5-trinitrotoluene and 3.5 literal of abs. ethanol was stirred at 60° until the solid was completely dissolved. The liquid was cooled to 15° in a dry ice/scetone bath, and 933 ml of 28% NH<sub>4</sub>OH (d = 0.9) was added in portions (160 min) with stirring and at a temperature maintained at about 15°. The solution turned green and then dark blue after several portions of NH<sub>4</sub>OH were introduced.

After the addition, the solution was refluxed for 1 hr and allowed to stand overnight. During that time, a brownish-black coarse solid was formed and deposited firmly onto the flask. The solid was filtered off and dried under vacuum to give a weight of 123 g.

The proton spectrum enabled us to identify it as the desired product, with 98.5 to 99% purity as shown by gc. The filtrate was condensed by distilling the solvent under the pressure of a water aspirator to 3 liters; this was left to stand over the weekend. An additional dark-yellow solid was collected (23%), and its new spectrum was identical to that of the first product.\* Gc showed 88% purity; total crude product, 146 g; 48% yield. The purification by adding hexane to a hot solution of product in chloroform after the cooling gave a bright-yellow, fine powder that had a purity of 100% by gc analysis.

# 3.7.9 Alternative Method of Preparing 5-Amino-2,4-Dinitrotoluses

A mixture of 5.0 g of 2,4-dinitrotoluene (27,4 mmol) and 5.0 g of hydroxylamine hydrochloride (72.0 mmol) in 100 ml of abs. ethanol was cooled to 5°, and 50 ml of a solution of 85% KOM is methanol (saturated at  $\sim$ 5°) was added in drops (1 hr). The reaction mixture turned from white to blue-grey to red-brown as the KOM solution was added. Near the end of the addition, stirring was difficult because the KCl that precipitated had formed hard lumps. When the addition of the KOM was complete, the mixture was stirred at  $10^\circ$  for 30 min and 1500 ml of water was added, causing the KCl to dissolve and an organic product to precipitate. This product was collected by filtration, washed with water, and dried under vacuum over  $P_2O_0$ ; wt, 3.77 g.

<sup>&</sup>quot;The filtrate of the second crop was unintentionally left uncovered for several days. The solvent evaporated, leaving custse yellow-brown needles that caused laboratory personnel to cough and smears. The compound was later purified by dissolution in water and extraction with chloroform and was identified as ammonium-3-methyl-2-9-dinitrophenolate by gc, nmr, and melting point methods.

An our spectrum showed that this product was appreximately 75% 5-amino-2,4-dimitrotolumne and 25% 2,4-dimitrotolumne. For purification, the sample was treated with 50 all of a mixture of 95% petroleum ether (60 to 110° and 5% tolumne (hot) in which 2,4-dimitrotolumne was soluble. The insoluble material, 2.90 g, was amalyzed by gc and found to be 84% 5-amino-2,4-dimitrotolumne. Further the transfer through recrystallization yielded a product that what the same acquired and according to the same acquired and the same acquired acquired and the same acquired and the same acquired acquired acquired and the same acquired acquir

# 3.7.10 Preparation of 1,3,5-Trinitrobenzene (XV)

# 2,4,6-Trinitrobensoic Acid (XXXII)

added 270 g (1.19 mol) of 2,4,6-trinitrotoluene during mechanical stirring. Sodium dichromate was then added in portions with continued stirring until the temperature reached 40°. A cold water bath was used to hold the temperature between 40 and 50° while sodium dichromate addition continued over a 2-hr period. A total of 406 g (1.36 mol) of sodium dichromate was added. When all the dichromate had been added, the mixture was stirred for 2 hr at 45 to 50° and then allowed to stand overnight. The mixture was carefully poured onto cracked ice, and the crude trinitrobenzoic acid was filtered through sintered glass and washed with cold water. After drying under vacuum, the product weighed 158 g (52% of the theoretical amount).

## 1,3,5-Trinitrobensene (XV)

The crude trinitrobenzoic acid previously obtained was mixed with 1600 cc of water at 35° in a 5-liter flask. A 15% solution of sodium hydroxide was then added in portions with mechanical stirring, the temperature being held between 35 and 40°, until a yellow-red color appeared and trinitrobenzene floated on the surface. The solution was made just yellow with glacial acetic acid. The mixture was filtered, and the filtrate was transferred to a 5-liter flask; 50 cc of glacial acetic acid was added, and the solution was heated gently with mechanical stirring for 3.5 hr. The mixture was allowed to stand for 48 hr and then was filtered to yield 62.8 g (25% of the theoretical amount from trinitrotoluene) of pure 1,3,5-trinitrobenzene.

## 3.7.11 Preparation of 2,3,6-Trinitrotoluene (XXXVI)

## 2-Methyl-3-Nitroacetanilide (XXXIII)

2-Methyl-3-nitroaniline (200 g, Aldrich) was suspended in 1600 ml of glacial acetic acid. The mixture was cooled to 5°, and 240 ml of acetic anhydride containing 0.5 g of 96% sulfuric acid was added in drops over 15 min. The temperature was ra' ed to 85° over 25 min, during which time the desired product separated as a light-brown solid. After the reaction temperature had been held at 85° for 10 min, the mixture was cooled to 40° and poured into 4 liters of crushed ice. The light-brown precipitate was filtered, washed with water, and dried under vacuum; 92.5% yield.

# 2-Methyl-3,5-Dinitroacetanilide and 2-Methyl-3,5-Dinitroacetanilide (XXXIV)

A mixed a...id solution was prepared by slowly adding 1034 ml of 96% sulfuric acid to 646 ml of 90% nitric acid, keeping the temperature of the mixed was cooled to 5°, and 200 g of 2-methyl-3-nitroacetanilide was added in small portions (45 min) while the temperature was maintained at 4 to 7°. After addition, the temperature was allowed to rise to 15°, at which point the injunction was quenched on 6 liters of crushed ice. The creen-colored precipitate was filtered, washed thoroughly with water, and dried in the creen-colored precipitate was filtered, washed thoroughly with water,

## 2.3-Dinitro-6-Aminotoluene and 3.6-Dinitro-2-Aminotoluene (XXXV)

To a 206-gram sample of the mixed dinitroacetanilides (0.87 mol) was added 1340 ml of 50% sulfuric acid with stirring. The mixture was heated on a steam bath at 80 to 90° for 2 hr, during which time a yellow-brange solid formed. The hot mixture was quenched on 8 liters of crushed ice and allowed to stand overnight. The solid was filtered, washed thoroughly with water to remove all traces of acid, and vacuum dried over sulfuric acid; 159.6 g; 93% yield.

### 2,3,6-Trinitrotoluene (XXXVI)

Trifluoroacetic anhydride (570 ml) was added quickly (5 min) to 835 ml of CHCl3, with the temperature held at about 5°. A 90-ml sample of 90% hydrogen peroxide was added in drops (2 hr), with the temperature maintained between 0 and 5°. To this milky white mixture was added the above aminodinitrotoluenes (159.6 g) in small portions (30 min) at 0 to 5°. The reaction temperature was allowed to rise slowly to 54° (40 min), the dropping funnel was replaced by a condenser, and the mixture was refluxed for 2 hr. The reaction was cooled to ambient temperature, and solvents were removed on a rotary evaporator until a yellow precipitate appeared. Methylene chloride was added to dissolve the precipitate, and the resulting solution was washed with four 250-ml portions of 5% NaRCCs and two 250-ml portions of water. The methylene chloride solution was dried (MgSO4), the solvent was removed under vacuum, and the yellow crystalline product was dried under vacuum. The product (180.7 g) represented a yield of 91%; mp 105 to 112°; purity, 99% by go malysis. Recrystallization from 1250 ml of methanol gave 124.3 g of pure 2,3,6-trinitrotoluene; mp, 111.5 to 112.5°.

#### 3.7.12 Preparation of 3-Amino-4-Nitrotoluene (XXXVII)

A 115-g sample of 3,4-dimitrotoluene, 284 ml of ammonium hydroxide solution (28% NH<sub>2</sub>), and 1750 ml of methanol were heated in an autoclave for 6 hr at 150°. After the methanol was evaporated under vacue—the yellow-brown residue was crystallized twice from methanol to yield 58.4 g of pure 3-amino-4-mitrotoluene; yield, 61%.

# 4 ANALYTICAL CHEMISTRY EVALUATIONS OF MUNITIONS COMEOUNDS USED IN TOXICOLOGICAL EVALUATIONS

The compounds used in aquatic and mammalian toxicological studies were evaluated for their identity and purity. For identification, infrared (ir), nuclear magnetic resonance (proton nmr), ultraviolet spectroscopy (uv), and mass spectral data were obtained. For purity, each compound was evaluated for its elemental composition and chromatographic homogeneity using gc and hplc. The results for each compound and the spectral and chromatographic data are presented in the following sections. Us spectra were taken on a Perkin-Elmer Model 200 us spectrophotometer; Ir spectra were obtained from a Perkin-Elmer 137 infrared spectrophotometer; nmr spectra were obtained on Varian A-60A or Varian EM-90 nuclear magnetic resonance spectrometers; and mass spectra were obtained or a LKB 9000 mass spectrometer.

4.1 Toluene
Methyl benzene
[108-88-3]



Source: Mallinckrodt

Lot BPB

Catalog No. 8608

#### Identity

IR-The ir spectrum was consistent with the proposed structure as well as with Sadtler Reference No. 419 for toluene. The following bands were observed: (neat) 3.35 (=C-H, aromatic), 3.5 (C-H, methyl), 5-6 (aromatic overtones, mono-substituted benzene), 6.2, 6.85 (C-C, ring), 9.7, 13.7 (C-E), 7.3, 8.5, 9.25, 11.1 um.

Nmr--The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:  $\delta$  2.32 (singlet, CH<sub>3</sub>);  $\delta$  7.17 (singlet, H<sub>n</sub>).

uv (Methanol) 
$$-\lambda_{\text{max}} = 209.0 \text{ nm}, A = 0.397, \varepsilon = 6590$$
  
 $\lambda_{\text{max}} = 263.0 \text{ nm}, A = 0.016, \varepsilon = 256.$ 

Purity (>95%)

Elemental Analysis--

Anal. for C<sub>7</sub>H<sub>8</sub>: Calcd: C, 91.25; H, 8.75 Found: C, 91.30; H, 8.64.

High-Pressure Liquid Chromatography—One peak was observed representing 100% of total peak area. The following hplc conditions were used:

- Column: 4 mm ID x 30 cm μ Bondapak C<sub>18</sub> (Waters Δουσε.)
- Solvent: 50% H<sub>2</sub>O/50% CH<sub>3</sub>OH
- Flow Rate: 1.6 ml/min
- Detection: uv at 254 rm
- a Average retention time: 773 sec toluene 100%.

Gas Chromatography—One major component (representing 95.4% of total peak areas) and at least six minor components were observed by gc under the following conditions:

- Column: 5' x 4 mm glass column packed with 10% DC-200 on Chromasorb W-22 80/100.
- Temperature: 110 to 220°C at 4°/min.
- Flow rate: 39 ml/min N<sub>2</sub>.
- · Detection: Flame ionization.
- Retention time: 66 sec toluene 89.4%.

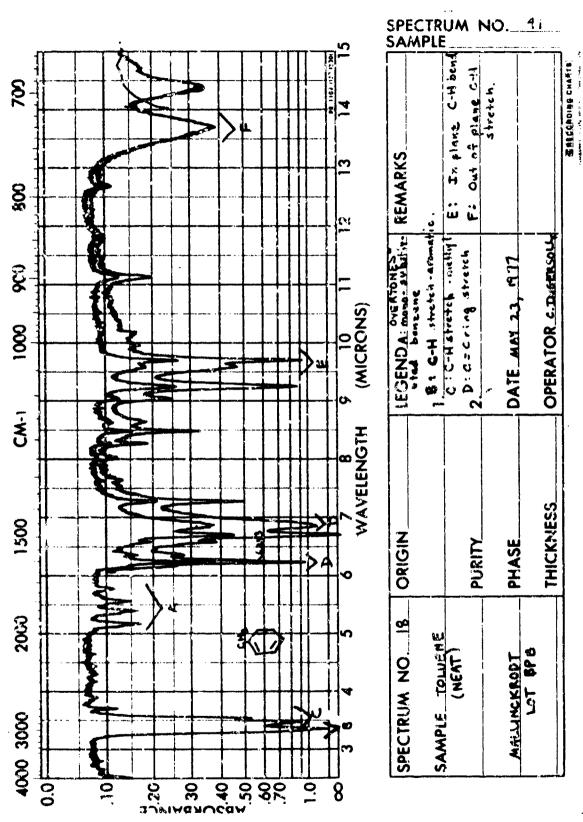
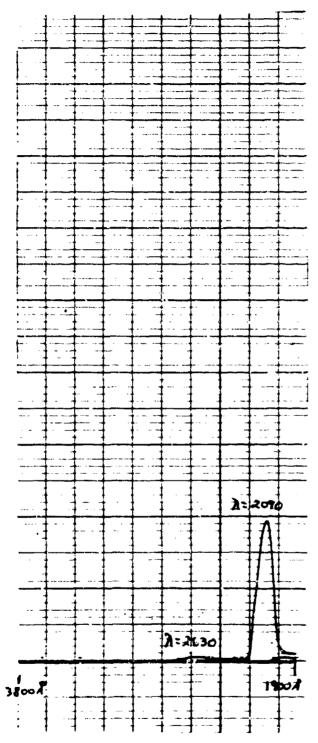


FIGURE 7 INFLARED SPECTRUM OF TOLUENE



PIGURE 6 NOR SPECTRUM OF TOLURAR



Tolvene

C= 6.02 x 10-5 M/1

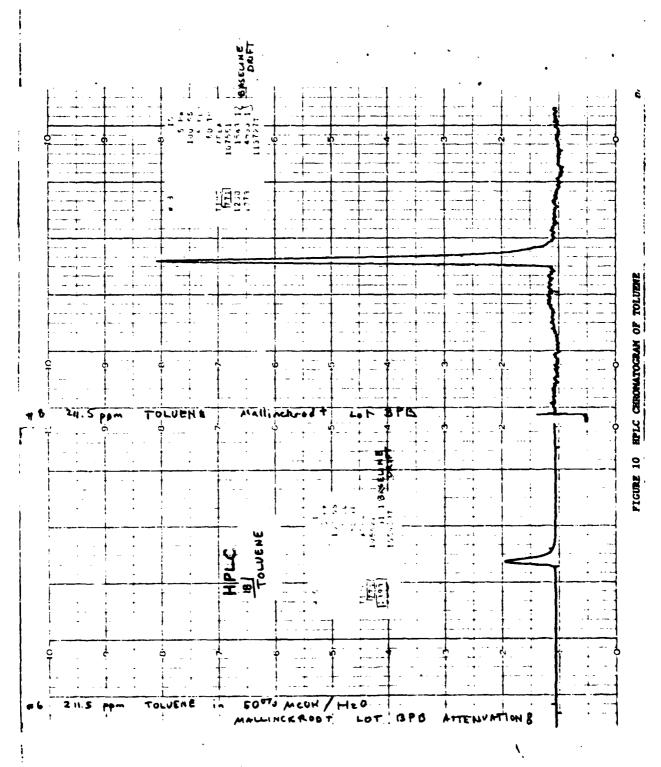
A 20 +0 # = . 397

E 20101 = 6590

A 26301 = .016

E 26301 = 256

FIGURE 9 UV SPECTRUM OF TULUEME



58

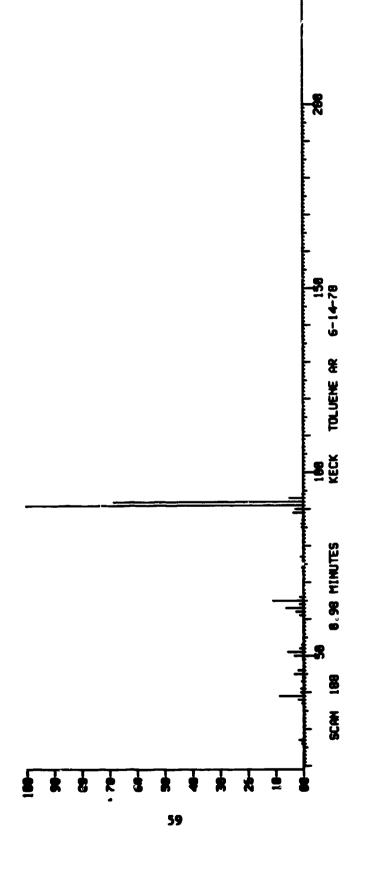


FIGURE 11 MASS SPECTRUM OF TOLUMME

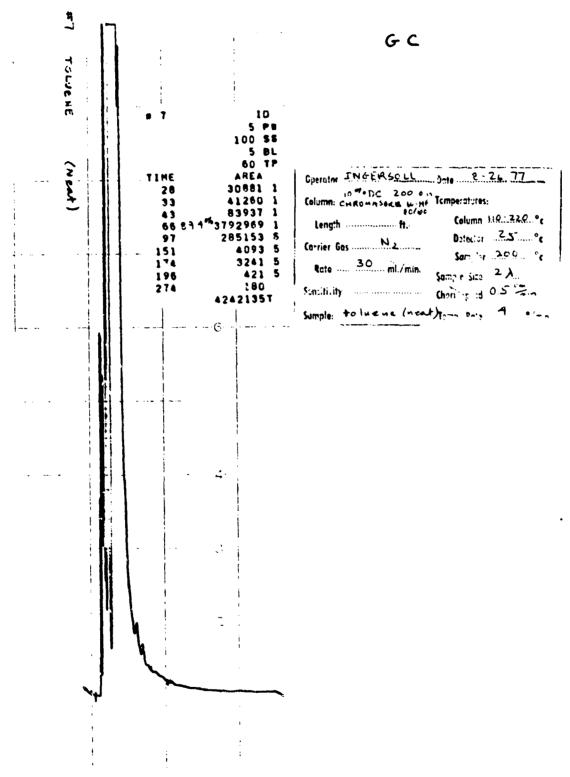


FIGURE 12 OC SPECTRUM OF TOLUTHE

4.2 2-Witrotoluege 1-Methyl-2-nitrobensene [38-72-2]

(a).

Source: Eastman Organic Chamicals

No lot listed Catalog No. 193

### Ident ity

Ir--The ir spectrum was consistent with the proposed structure as well as with Sadtler Reference No. 4692 for 2-nitrotoluene. The following bands were observed: (neat) 3.3 (~C-H, aromatic), 3.4 (C-H, methyl), 5-6 (aromatic overtones, ortho-benzenoid substitution), 6.2, 6.8 (C-C, ring), 6.5 7.4 (N-C), 9.5, 9.6 (C-H), 1).6 (C-H, aromatic NO<sub>2</sub>), 8.3, 8.6, 8.7, 9.2, 10.4, 12.2, 14.5 mm.

Mar--The nar spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

(CDC1<sub>3</sub>): '2.60 (singlet, 3H) CH<sub>3</sub>; '7.40 (multiplet, 3H) H<sub>3</sub>; '7.9) (multiplet, H) H<sub>b</sub>, 
$$J_{a-b} = 8 \text{ cps}$$
),  $J_{b-a} = 7.5$ ,  $J_{b-a} = 3$ ).

uv (Methanol) = 207.2 mm, A = 0.590, 
$$\varepsilon$$
 = 10,900 max = 257.0 mm, A = 0.295,  $\varepsilon$  = 5440.

Purity (99.52 \* 0.5)

### Elemental Analysis ...

Anal. for C<sub>7</sub>H<sub>7</sub>NO<sub>2</sub>: Calcd: C, 61.3; H, 5.1; N, 10.2 Found: C, 61.02; H, 4.98; N, 10.24. High-Pressure Liquid Chromatography-One peak representing 100% of total peak areas was observed by hplc. The following hplc conditions were used:

 $\bullet$  Column: 4 mm  $\pi$  x 30 cm  $\mu$  Bondapak  $C_{18}$  (Waters Assoc.)

• Solvent: 50% H<sub>2</sub>O/50% CH<sub>3</sub>OH

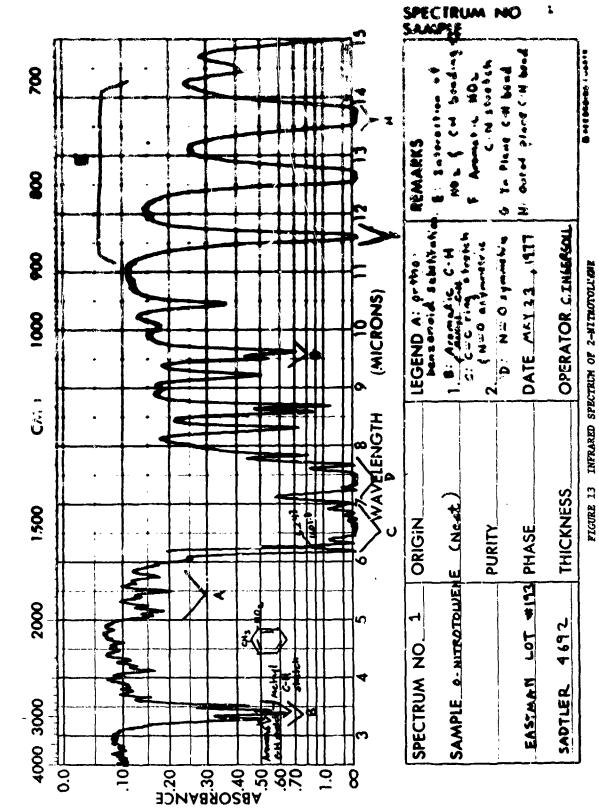
→ Flow rate: 1.6 ml/min

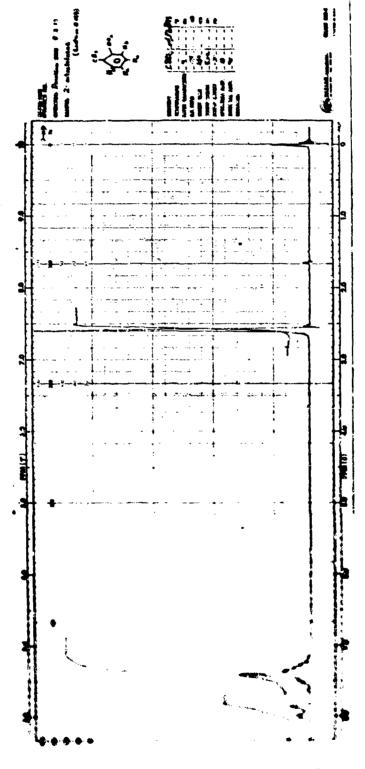
- Detection: uv at 254 nm

• Average retention time: 827 sec 2-nitrotoluene 100%.

Gas Chromatography—One major component (representing 99.02 of total peak areas) and two minor components were observed by gc under the following conditions:

- Column: 5' x 4 mm glass column packed with 10% DC-200 on Chromasorb W-HP 80/100.
- Temperature: 100 to 220°C at 4°/min
- Flow rate:  $20 \text{ ml/m!n N}_2$ .
- Detection: Flame ionization.
- Retention time: 412 sac 2-mitrotoluene 99.0%; KN sec impurity 0.5%; 519 sec impurity 0.5%.

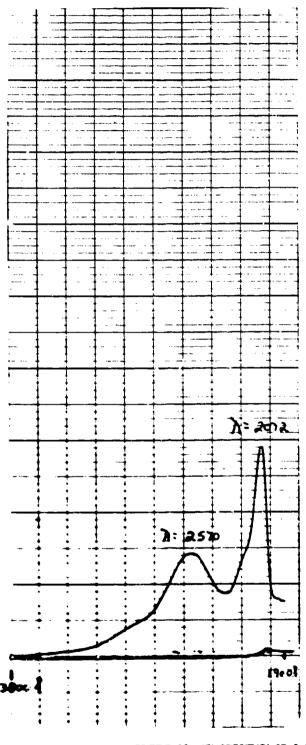




PICHAE 14 NOW SPECTRUM OF 2-NITROTOLUENE

ŧ

44



2 - nitrotoluene

A 20122 - 590

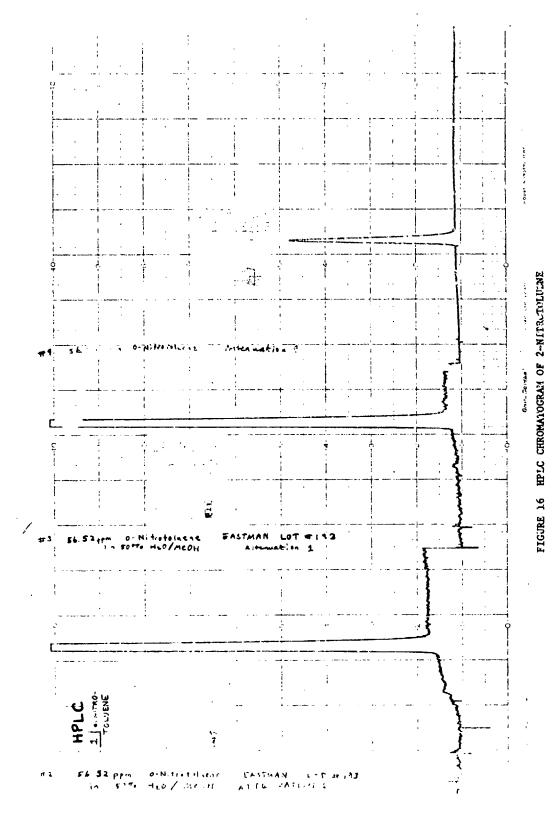
E 20728= 10900

A 2001. .295

E 25702 = 5440

PICURE 15 UV SPECTRUM OF 2-MITROTOLUMNE

# THIS P. GE IS BEST QUAVITY PRACTICADLE RROW COPY PURLISHED TO LAW



### Ortho - Nitrotolume

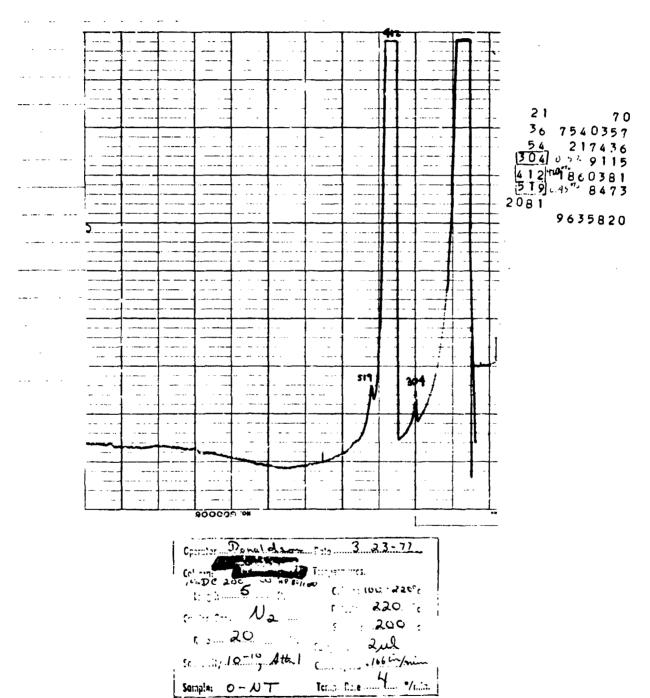


FIGURE 17 GC SPECTRUM OF A-NITROTOLUENE

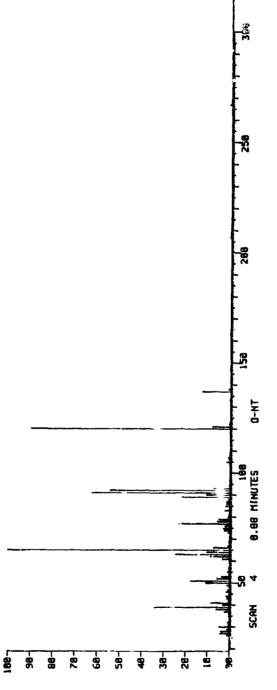
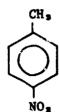


FIGURE 18 MASS SPECTRUM OF 2-NITROTOLUENE

4.3 4-Nitrotoluens 1-Methyl-4-nitrobenzene [99-99-0]



Source: Matheson Company

Lot No. 303117 Catalog No. 2799

#### Identity

Ir--The ir spectrum was consistent with the proposed structure as well as with Sadtler Reference No. 4693 for p-nitrotoluene. The following bands were observed: (thin film in CHCl<sub>3</sub>) 3.4 (=C-H, aromatic), 5.5 (C-H, methyl), 5-6 (aromatic overtones, para-benzencid substitution), 8.2, 6.8 (C=C, ring), 6.5, 7.4 (N=O), 9.6, 9.8 (C-H), 11.6 (C=N, aromatic NO<sub>2</sub>), 4.1, 8.3, 8.5, 9.05, 10.5, 14.7  $\mu$ m.

Nmr--The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals: (CDCl<sub>3</sub>);  $\delta$  2.43 (singlet, CH<sub>3</sub>):  $\delta$  7.29 (doublet, H<sub>a</sub>, J<sub>a-b</sub> - 8 cps);  $\delta$  8.06 (doublet, H<sub>b</sub>, J<sub>a-b</sub> = 8 cps).

$$\frac{\text{uv (Methano1)}}{\text{max}} = \frac{260.0 \text{ nm}}{\text{nm}}, A = 1.392, ε = 8490$$

$$\lambda_{\text{max}} = 215.6 \text{ nm}, A = 1.255, ε = 7650$$

$$\lambda_{\text{max}} = 273.2 \text{ nm}, A = 1.551, ε = 9460.$$

### Purity (100%)

#### Elemental Analysis--

Anal. for C<sub>7</sub>H<sub>7</sub>NO<sub>2</sub>: Calcd: C, 61.3; H, 5.1; N, 10.2 Found: C, 60.97; H, 5.06; N, 10.24. High-Pressure Liquid Chromatography-One peak (representing 100% of total peak areas) was obtained by hplc. The following hplc conditions were used:

ullet Column: 4 mm ID x 30 cm  $\mu$  Bondapak C $_{18}$  (Waters Assoc.)

• Solvent: 50% H<sub>2</sub>0/50% CH<sub>3</sub>OH

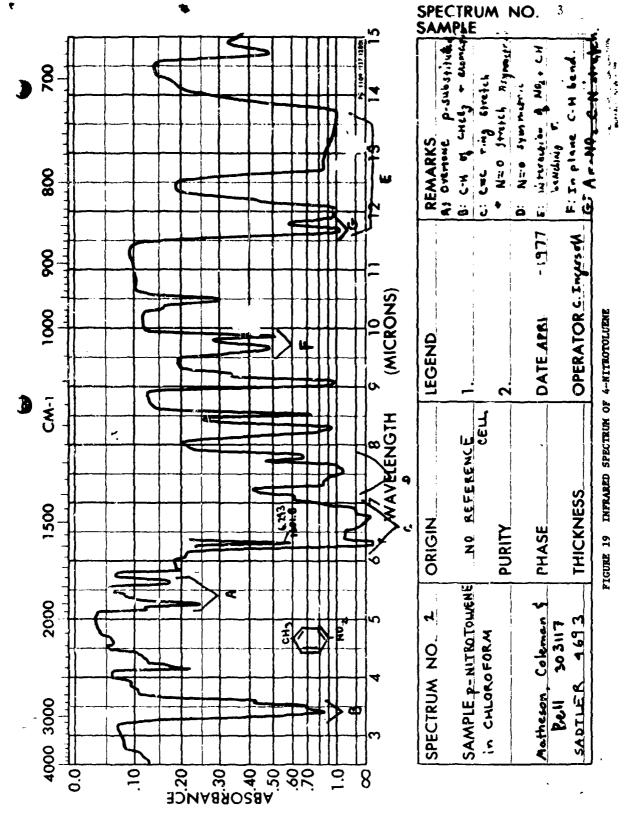
• Flow rate: 1.6 ml/min

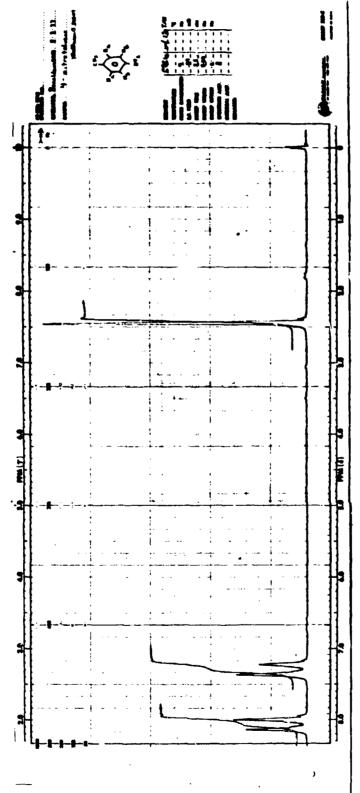
Detection: uv at 254 nm

Retention time: 860 sec 4-nitrotoluene 1007

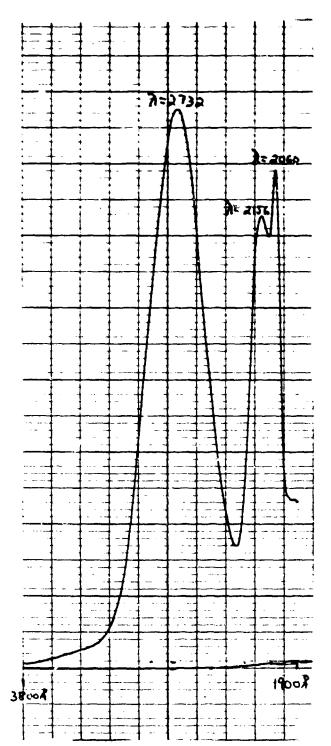
Gas Chromatography -- One peak (representing 100% of total peak areas) was observed by gc under the following conditions:

- Column: 5' x 4 mm glass column packed with 10% DC-200 on Chromasorb W-HP 80/100.
- Temperature: 100 to 220°C at 4°/min.
- Flow rate:  $20 \text{ ml/min N}_2$ .
- Detection: Flame ionization.
- Retention time: 33 sec 4-nitrotoluene 100%.





URE 20 PTR SPECTRUM OF 4-NITROTOLUENE



### 4-nitrotolvene

C= 1.64x10-4 H/f

A 20001= 1.392

€ 2001: 8490

A 21560 = 1.255

Eassa = 7650

A 27327 = 1.551

E 2702# = 9460

FIGURE 21 UV SPECTRUM OF 4-NITROTOLUENE

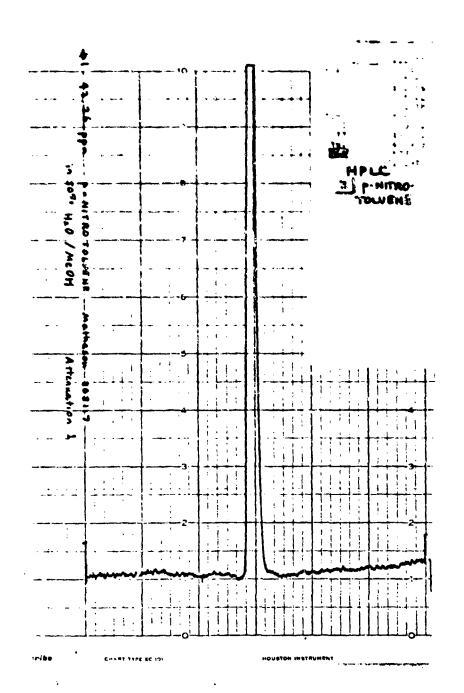
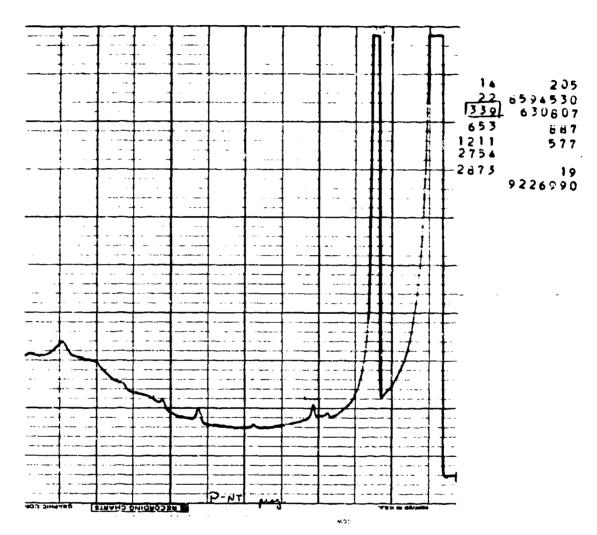


FIGURE 22 HPLC CHROMATOGRAM OF 4-NITROTOLUENE

## para-N trotolume



Ornotes Donalden	3-23-17
	Tamperatures:
L	City is 1.995.0326
Corrier Cos. No.	[11]220,n; ##D
Ritto 20	500 °C
Sca. 1117 10-16	C 16 in/min
Somiple: P-NT	Very my within the my

FIGURE 23 GC SPECTRUM OF 4-NITROTOLUENE

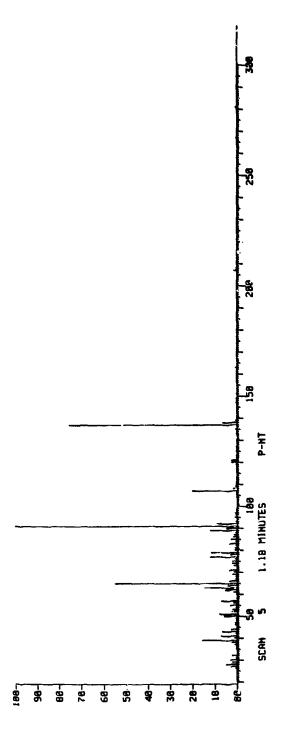


FIGURE 24 MASS SPECTRUM OF 4-KITROTOLUENE

### 4.4 3-Hechy1-2-Bigreehene/ [4920-77-8]



Source: Aldrich Chamical Company

Lot Bo. 011454 Catalog No. 16,074-1

### Ideatity

Ig--The ir spectrum was consistent with the proposed structure. The following hands were observed: (KBr pellet) 3.0 broad (intermolecular hydrogen-bonded 0-H), 3.45 (C-H), 6.3, 6.9 (C=C, ring), 6.6, 7.5 (N=O), 7.4 (O-N), 8.4 (C=C), 9.4, 9.7 (C-H), 11.7 (C=N, aromatic NO<sub>2</sub>), 10.4, 12.7, 13.15 .m.

Nar--The nar spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integral:

(CDC1<sub>3</sub>): 
$$\delta$$
 6.84 (doublet of multiplet, 1H,  $J_{a-b} = 7$  cps)  $H_a$   $\delta$  7.00 (doublet of multiplet, 1H,  $J_{c-b} = 7$  cps)  $H_c$   $\delta$  7.31 (doublet, 0.5H,  $J_{b-a} = 7$  cps)  $H_b$   $\delta$  7.45 (doublet, 0.5H,  $J_{b-c} = 7$  cps)  $H_b$ .

uv (Methano1) 
$$-\lambda_{\text{max}} = 213.6 \text{ nm}, A=1.118, \varepsilon = 9240$$
  
 $\lambda_{\text{max}} = 271.0 \text{ nm}, A=0.198, \varepsilon = 1640.$ 

Purity (98.9% ± 1.1)

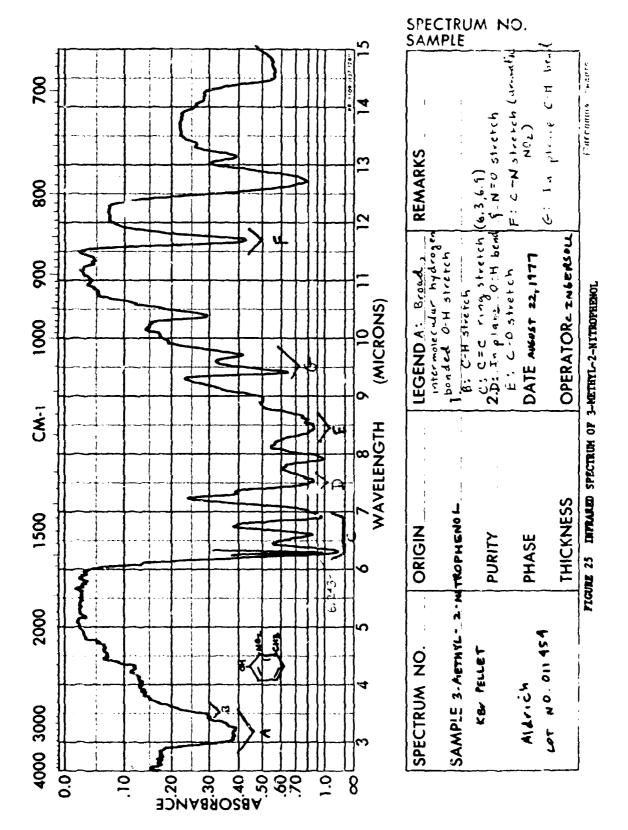
Elemental Analysis --

Anal. for C<sub>7</sub>H<sub>7</sub>NO<sub>3</sub>: Calcd: C, 54.9; H, 4.61; N, 9.15 Found: C, 54.60; H, 4.5?; N, 9.15. High-Pressure Liquid Chromatography-One major component (representing 97.8% of total integrated peak areas) and two minor components were observed by hplc. The following hplc conditions were used:

- Column: 4 mm ID x 30 cm \( \mu\) Bondapak C<sub>18</sub> (Waters Assoc.)
- Solvent: 50% H<sub>2</sub>O/50% CH<sub>3</sub>OH
- Flow rate: 1.6 ml/min
- Detection: uv at 254 nm
- Average retenuion time: 307 sec 3-methyl-2-nitrophenol
   97.8%; 81 sec impurities 2.2% (two peaks not separated).

Gas Chromatography-One major peak (representing 100% of total peak areas) was observed by gc under the following conditions:

- e Column: 5' x 4 mm glass column packed with 10% DC-200 on Chromasorb W-HP 89/100.
- Temperature: 95 to 220°C at 4°/min.
- Flow rate: 30 ml/min N<sub>0</sub>.
- Detection: Flame ionization.
- Retention time: 568 sec 3-methyl-2-mitrophenol 100%.



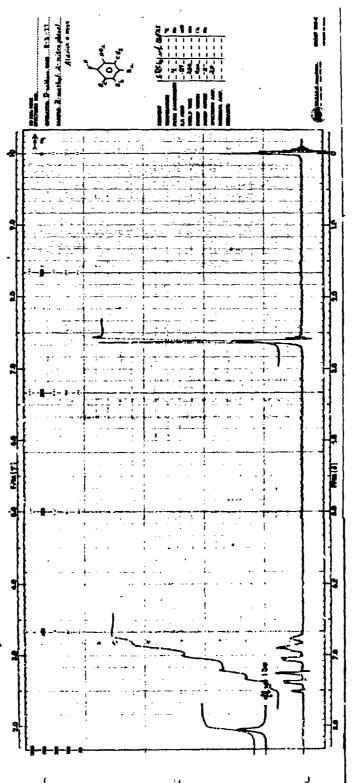
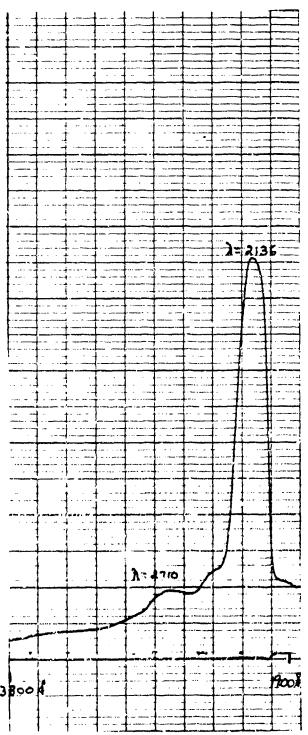


FIGURE 26 NOR SPECTRUM OF 3-METRYL-2-NITROPHENOL



3-methyl- 2-nitrophenol

C= 1.21 x10-4 M/D

Azi362= 1.118

E2136A= 9740

A2710 2 = . 198

Eario# 1640

FIGURE 27 UV SPECTRUM OF 3-METHYL-2-NITROPHENOI

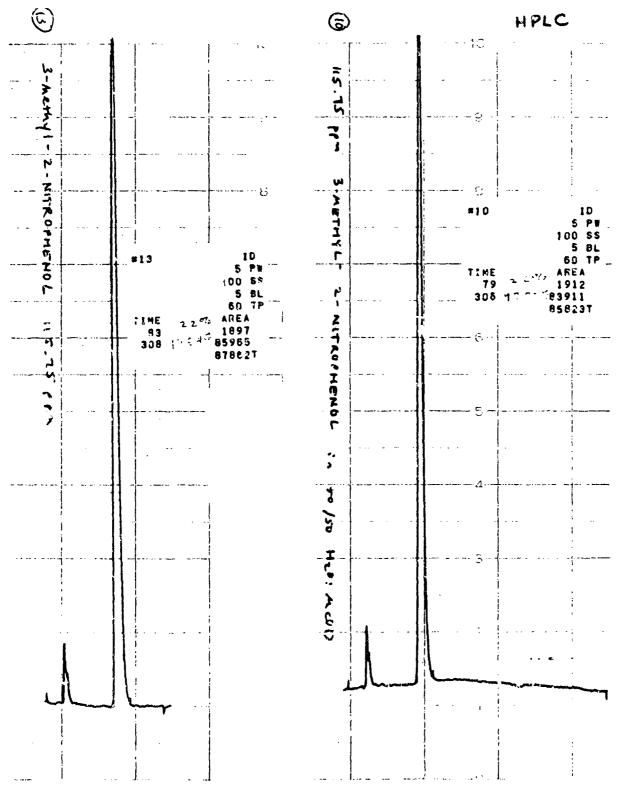
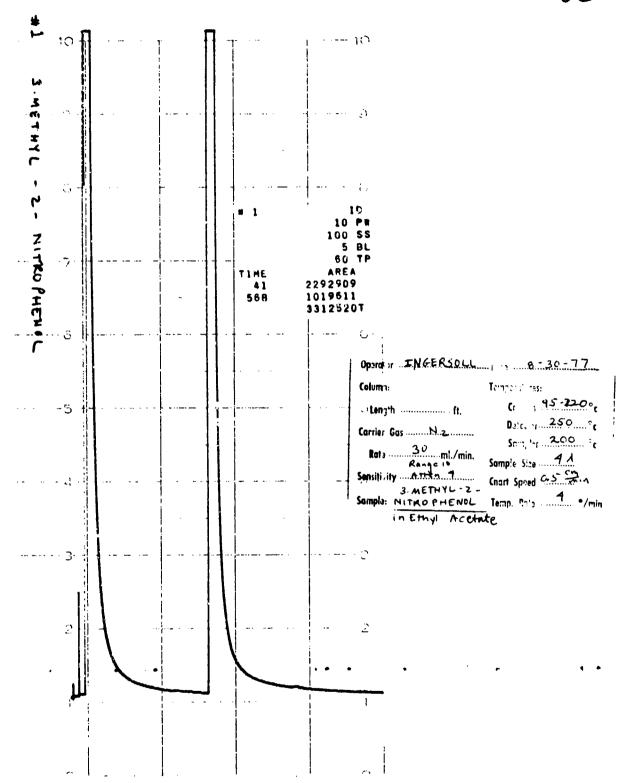
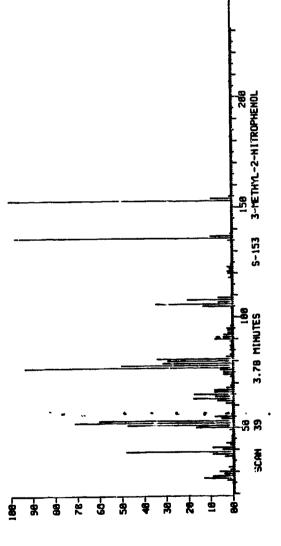


FIGURE 28 HPLC CHROHATOGRAM OF 3-METHYT-2-MITROPHENOL



PIGURE 29 GC SPECTRUM OF 3-METHYL-2-NITROPHENOL



PIGURE 30 MASS SPECTRUM OF 3-METHYL-2-NITROPHENOL

# 4.5 <u>5-Methyl-2-Nitrophenol</u> [700-38-9]

Source: Aldrich Chemical Company

Lot No. 122929

Catalog No. 13,779-0

### Identity

Ir-The ir spectrum was consistent with the proposed structure. The following bands were observed: (KBr pellet) 3.0 (intermolecular M-bonded O-H), 3.3 (C-H, aromatic), 6.3, 6.8 (C=C, ring), 8.5 (C-O), 11.4, 11.9 (C-N, aromatic NO<sub>2</sub>), 9.25, 10.5, 12.2, 13.25, 13.65 um.

Nmr--The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

 $\delta$  2.40 (singlet, 3H) CH<sub>3</sub>;  $\delta$  6.77 (doublet, H, J = 9 cps) H<sub>a</sub>

 $\delta$  6.93 (singlet, H) H<sub>b</sub>;  $\delta$  7.97 (doublet, 0.1H, J = 9 cps) H<sub>c</sub>

 $\delta$  10.57 (singlet, H) OH.

<u>uv (Methano1)</u> --  $\lambda_{\text{max}}$  = 214.5 nm, A = 1.287,  $\epsilon$  = 13000  $\lambda_{\text{max}}$  = 286.0 nm, A = 0.747,  $\epsilon$  = 7560  $\lambda_{\text{max}}$  = 348.0 nm, A = 0.390,  $\epsilon$  = 3950.

Purity (99.65% + 0.35)

Elemental Analysis--

Anal. for C<sub>7</sub>H<sub>7</sub>NO<sub>3</sub>: Calcd: C, 54.9; H, 4.61; N, 9.15

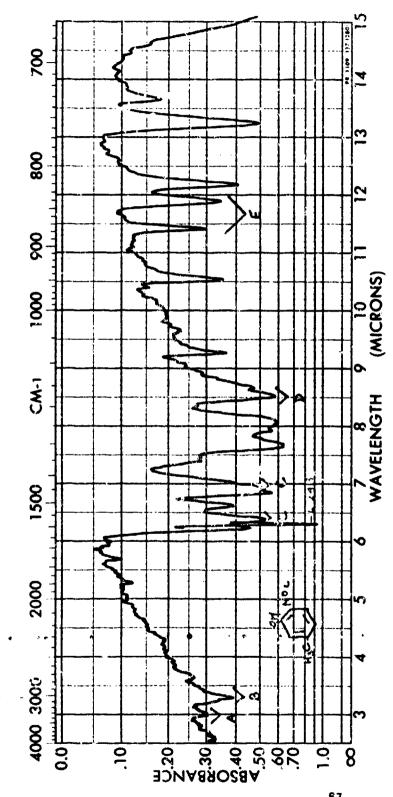
Found: C, 54.99 H, 4.59; N, 9.06.

High-Pressure Liquid Chromatography-One major component (representing 99.3% of total peak areas) and one minor component were observed by hplc. The following hplc conditions were used:

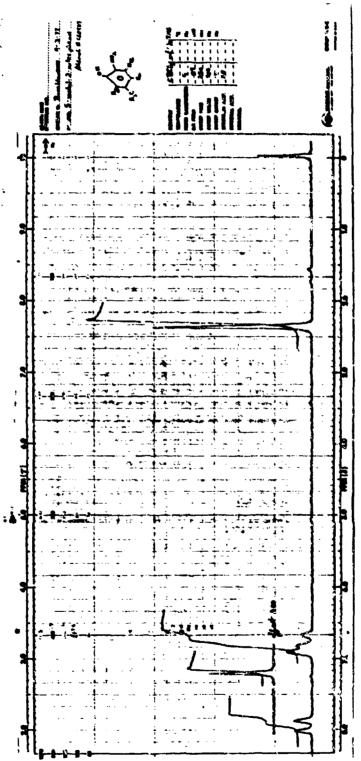
- Column: 4 mm ID x 30 cm \mu Bondapak C<sub>18</sub> (Waters Assoc.)
- Solvent: 50% H<sub>2</sub>0/50% CH<sub>3</sub>0H
- Flow rate: 1.6 ml/min
- Detection: uv at 254 nm
- Average retention time: 503 sec 5-methyl-2-nitrophenol 99.3%; 143 sec impurity 0.7%.

Gas Chromatography--One major peak (representing 100% of total peak areas) was observed by go under the following conditions:

- Column: 5' x 4 mm glass column packed with 10% DC-200 on Chromasorb W-HP 80/100.
- Temperature: 95 to 220°C at 4°/min
- Flow rate: 30 ml/min No
- Detection: Flame ionization
- Retention time: 657 sec 5-methyl-2-nitrophenol 100%.



SPECTRUM NO.	ORIGIN	LEGEND A : 0-H S Tre BCH REMARKS	REMARKS
SAMPLE 5.METHYL. 2.	2- BITTLE PHENOL	B: Aromatic C. H strekey	B: Aromatic City stretch  B: Aromatic City s
Kår PELLET	PURITY	2 D C-0 stretch	
Aldrich Chemical	PHASE	DATE ANST 25,1977	:
Lot 120, 122 927	THICKNESS	OPERATOR C. T. WLERSOU	



CURE 32 NOR SPECTRUM OF S-METERIA-2-HITHOPHERIOS.

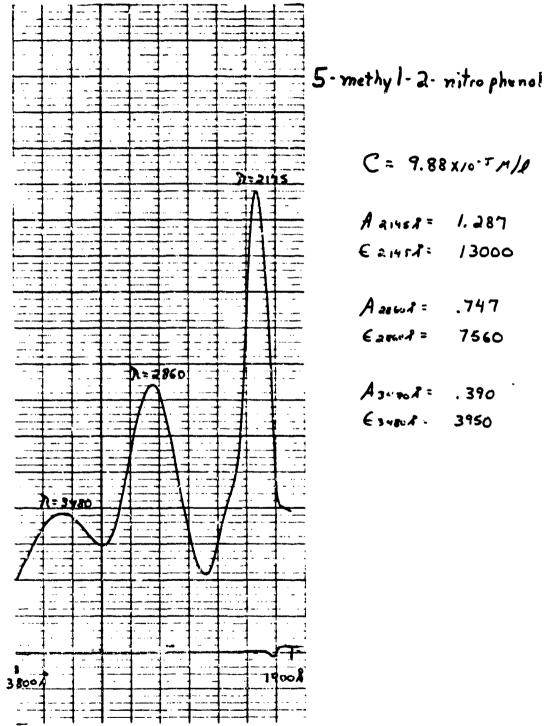


FIGURE 33 UV SPECTRIE: OF 5-METRYL-2-NITELPHENOL

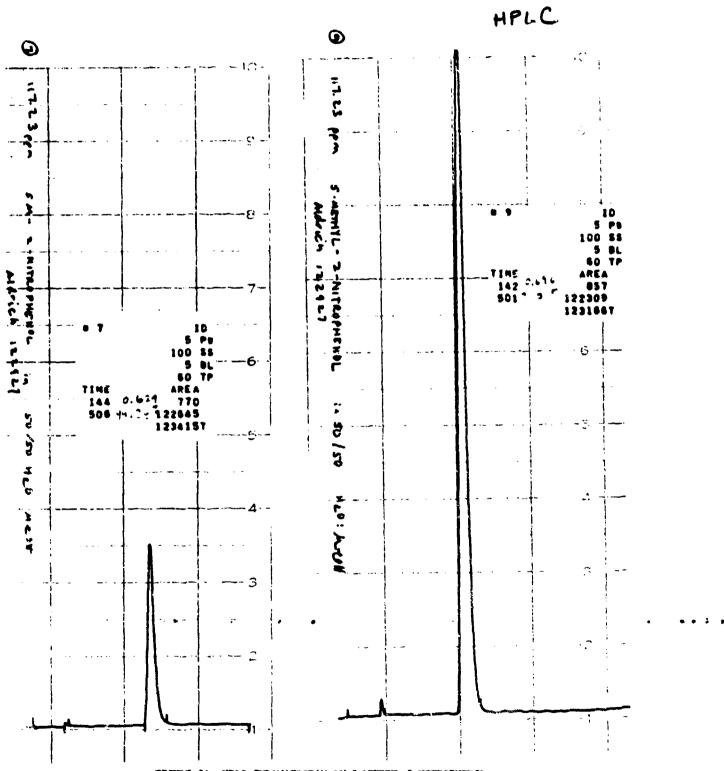
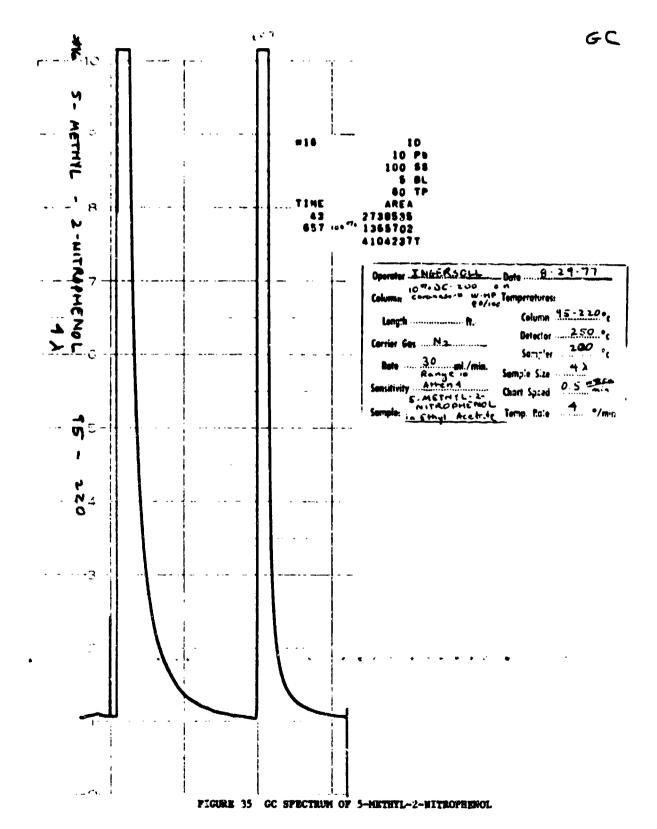


FIGURE 34 HPLC CHROMATUGRAM OF 5-METHYL-2-WITREPHENOL



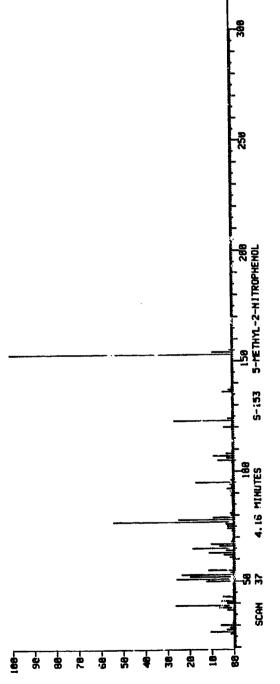


FIGURE 36 MASS SPECTRUM OF 5-METRIL-2-NITROPHENOL

# 4.6 <u>1,3-Dinitrobenzene</u> [99-65-0]



Source: Eastman Organic Chemicals

Lot No. 601-344

Catalog number no longer available

#### Identity

Ir-The ir spectrum was consistent with the proposed structure as well as with Sadtler Reference No. 81 for m-dinitrobenzene (KBr wafer). The following bands were observed:

- (1) (KBr pellet) 3.25 (C-H, aromatic), 6.2, 6.8 (C=C, r<sup>4</sup>ng), 6.5, 7.4 (N=O) 9.35 (C-H), 11.9 (C-N, aromatic NO<sub>2</sub>), 10.9, 12.2, 13.7, 14.0 μm.
- (2) (Thin film in CHCl<sub>3</sub>), 3.5 (C-H, of CHCl<sub>2</sub>), 5-6 (aromatic overtones--possibly not all meta-benzenoid substitution) μm.

Nmr--The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

 $\delta$  7.85 (triplet, 1H, J = 8 cps) H<sub>a</sub>

 $\delta$  8.55 (doublet of doublets, 2H, J = 8 cps, J = 2 cps)  $H_b$ 

 $\delta$  9.05 (doublet of doublets 1 H, J = 2 cps, J = 2 cps)  $E_0$ .

uv (methano1- $-\lambda_{max}$  = 233.8 nm, A = 1.354,  $\epsilon$  = 17700.

# Purity (100%)

#### Elemental Analysis --

Anal. for  $C_6H_4N_2O_4$ : Calcd: C, 42.9; H, 2.4; N, 16.7

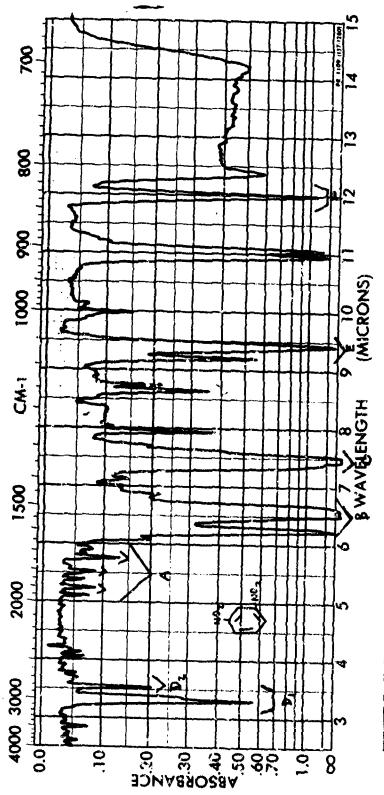
Found: C, 42.65; H, 2.43; N, 16.43.

High-Pressure Liquid Chromatography--One peak representing 100% of the total peak area was observed by hplc. The following hplc conditions were used:

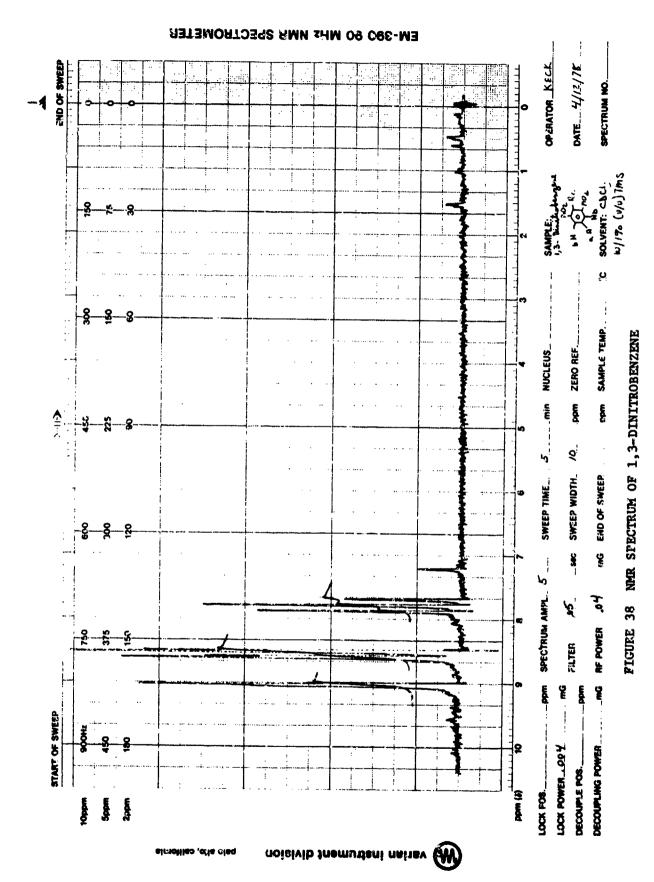
- Column: 4 mm ID  $\times$  30 cm  $\mu$  Bondapak C<sub>18</sub> (Waters Assoc.)
- Solvent: 50% H<sub>2</sub>0/50% CH<sub>3</sub>OH
- Flow rate: 1.6 ml/min
- Detection: uv at 254 nm
- Average retention time: 382 sec 1,3-dinitrobenzene 100%.

Gas Chromatography--One peak (representing 100% of the total peak areas) was observed by gc under the following conditions:

- $\bullet$  Column: 5'  $\times$  4 mm glass column packed with 10% DC-200 on Chromasorb W-HP 8/100.
- Temperature: 100 to 220°C at 4°/min.
- Flow rate: 20 ml/min  $N_2$ .
- Detection: Flame ionization.
- Retention time: 607 sec 1,3-dinitrobenzene 100%.



	SPE	CTR	UM	NO	5	_
	REMARKS	B: N= O asymmetric of C=C ring Stretch	E: In plane CH bend	Dr. Memyl Chisheth - F: Possibly Ar-NOZ		Secondary August
•	Person of the metal	B: N=0 esymmetric	2. D. Arena to C. Hannet.	DATE MAY 23, 1977	OPERATOR C. INCERSOL	3-07N17*OB PN7 Prop
	ORIGIN	NZENE IN CHCD.3	REF. CELL: CHCI3	PHASE	THICKNESS	FIGURE 37 INFRARED SPECTRUM OF 1.3-DINITHORENZES
	SPECTRUM NO. 3	SAMPLE M. DINITROBEN		EASTMAN LOT # 601-344		FIG



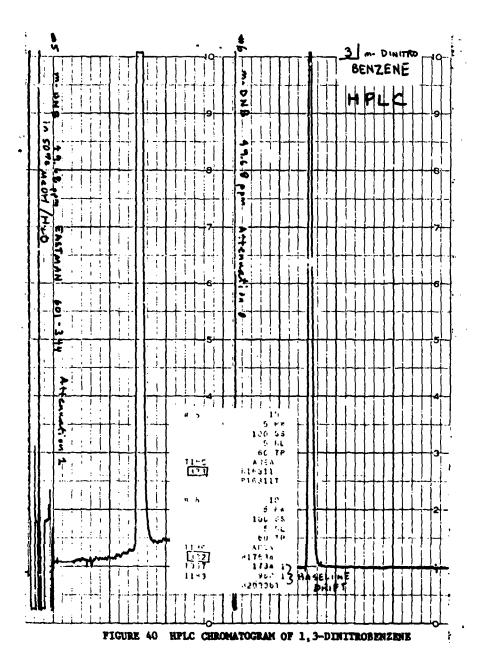
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1,3-dinitro benzene

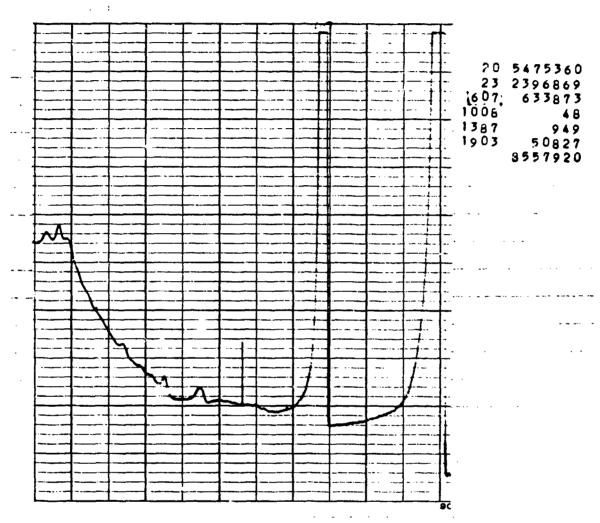
C= 7.64 × 10-5 M/2

A 23387 = 1.354 E 23387 = 17700

FIGURE 39 UV SPECTRUM OF 1,3-DINITROBENZENE



GC meta-Dinitrobenzane



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FIGURE 41 GC SPECTRUM OF 1,3-DINITROBENZENE

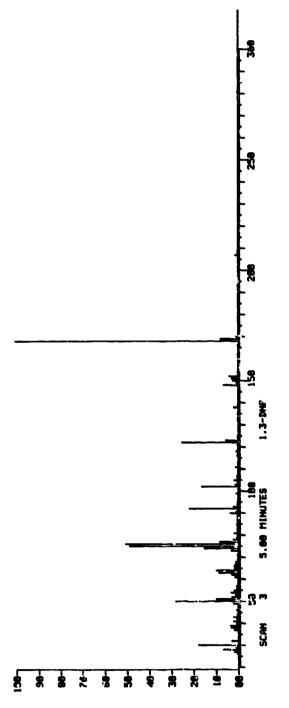


FIGURE 42 MASS SPECTRUM OF 1,3-DINITAORENZERE

4.7 <u>2,6-Dinitrotoluene</u> 2-Methyl-1,3-dinitrobensene [606-20-2]

Source: Aldrich Chemical Company

Lot No. 031947

Catalog No. D20,060-3

#### Identity

In-The ir spectrum was consistent with the proposed structure as well as with Sadtler Reference No. 17378 for 2,6-dimitrotoluene (KBr wafer). The following bands were observed:

- (1) (KBr pellet) 3.3. (=C-H, aromatic), 6.2, 6.9 (C=C, ring), 6.5, 7.4 (N=9), 11.85 (C-N, aromatic NO<sub>2</sub>), 13.7 (C-H), 8.3, 9.2, 10.1, 11.15, 12.15, 14.1 μm.
- (2) (Thin film in CHCl<sub>3</sub>) 5-6 (aromatic overtones) μm.

Nmr-The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

δ 2.60 (singlet, 3H)  $\text{CH}_3$ ; δ 7.57 (triplet, A, J = 8 cps)  $\text{H}_6$ ; δ 8.03 (dcublet, 2H, J = 9 cps)  $\text{H}_2$ .

$$\frac{\text{uv (Mechanol)} - \lambda}{\text{max}} = 207.4 \text{ mb}, A = 0.770, ε = 13600}$$
 $\frac{\lambda}{\text{max}} = 232.0 \text{ me}, A = 0.591, ε = 10400.$ 

Purity (99.5% ± 0.5)

"lemental Analysis-

Anal. for  $C_7H_6N_2O_4$ : Calcd: C, 46.2; H, 3.3; N, 15.4 Found: C, 46.00; H, 3.30; N, 15.46. High-Pressure Liquid Chromatography-One peak (representing 100% of the total peak areas) was observed by hplc. The following hplc conditions were used:

• Column: 4 mm ID × 30 cm  $\mu$  Bondapak C<sub>18</sub> (Waters Assoc.)

• Solvent: 50% H<sub>2</sub>0/50% CH<sub>3</sub>OH

• Flow Rate: 1.6 ml/min

Detection: uv at 254 nm

• Average retention time: 506 sec 2,6-dinitrotoluene 100%.

Gas Chromatography—One major component (representing 99% of the total integrated peak areas) and one minor component were observed by gc under the following conditions:

- Column: 5' × 4 mm glass column packed with 10% DC-200 on Chromasorb W-HP 80/100.
- Temperature: 100 to 200°C at 4° .in.
- Flow rate: 20 ml/min  $N_2$ .
- Detection: Flame ionization.
- Retention time: 649 sec 2,6-dinitrotoluene 99.0%; 773 sec impurity 1.0%.

4000 3000

SPECTRUM NO. 4	ORIGIN	LEGEND A: Arc in REMARKS SLOW	REMARKS SLOW
		<b>x</b> ·3	Sur : 1
SAMPLE 2,6-DINITROTO	LUENE	1 B+ N=C streech Asymptotic	٠, ١٠
(KBr Pelet)		C. NEG STORTON SAMPERIO	7,7
	PURITY	2 D C Composered	
ID: Aldrich		E can it plan C' ben it	1. 524
47	PHASE	DATE MAY II. 1977   FT A. W.	F: A. M.
1			
	THICKNESS	OPERATOR INSERSOL	
	FIGURE 43 INFRARED SPECT	FIGURE 43 INTRARED SPECTRUM OF 2,6-SIMITEOTOLIEGE	GRZCGABING CHARTS

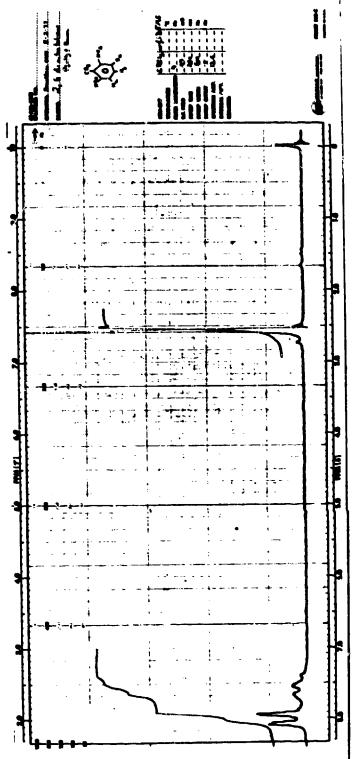


FIGURE 44 NOR SPECTION OF 2,6-DINITIONOLURA

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						<i>h</i>	- 23	<i>J</i>	
						<b>h</b>	- 23	<i>J</i>	
						<b>)</b>	- 23	<i>/</i>	
						<b>h</b>	- 23	<i> </i>	
						<b>)</b>	- 23	<i> </i>	
						<b>h</b>	- 23		
						<b>)</b>	- 23		
3.80	o.\$					<b>h</b>	- 23		Pool
3.90	o.\$					<b>h</b>	- 23		Pool
3.90	o.\$					<b>7</b>	- 23	<i>/</i> /	Roof
3.90	o.\$					<b>7</b>	- 23		Rooi

2,6-dinitrotaluene

C= 5.66 x10-5 M/2

A 20741 = .770

€ A0748 = 13600

A 2320# = .591

E 22001 = 10400

FIGURE 45 UV SPECTRUM OF 2,6-DINITROTOLURME

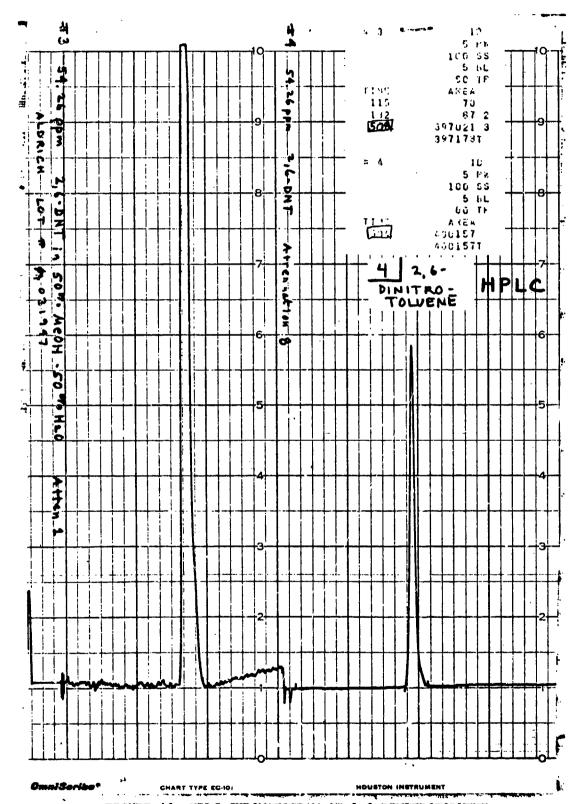
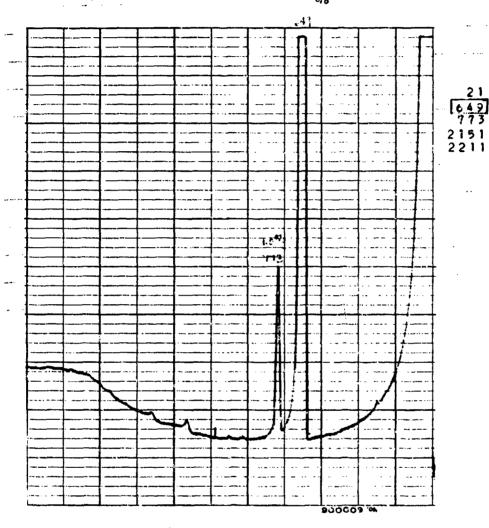


FIGURE 46 KPLC CHROMATOGRAM OF 2,6-DINITROTOLUENE

GC 2,6 Dinitrataluene



21 7786367 49 626512 73 6666

8421530

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Operator Dan Idam 756 3-24-77
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107: De 200 Jack Column C
                                                                                                                                                                                                                                                               1.10 220 A
   Carrior Cas .........................
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   Schilly 10-10 Adv.
   Sample: 2,6 - DAT
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FIGURE 47 GC SPECTRUM OF 2,6-DINITROTOLURNE

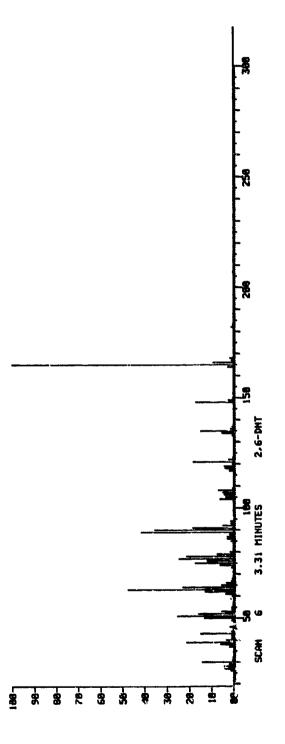


FIGURE 48 MASS SPECTRUM OF 2,6-DINITROTOLUENE

# 4.8 2,5-Dinitrotoluene 2-Methyl-1,4-dinitrobenzene [619-15-8]

Source: Synthesis, SRI

$$\begin{array}{c|c} CH_3 & HOAC \\ \hline NH_2 & H_2SO_4 \\ \hline H_2O_2 & O_2N \end{array} \rightarrow \begin{array}{c} CH_3 \\ NO_2 \\ \hline \end{array}$$

# Identity

<u>Ir--The</u> ir spectrum was consistent with the proposed structure. The following bands were observed:

- (1) (KBr pellet) 3.3 (=C-H, aromatic), 3.5 (C-H, methyl), 6.5, 7.4 (N=0), 6.8 (C=C, ring) 9.68, 13.7 (C-H), 11.7, 11.9 (C-N stretch, aromatic NO<sub>2</sub>), 7.1, 8.7, 9.0, 10.7, 11.1, 12.48 μm.
- (2) (Thin film in CHC13) 5-6 (aromatic overtones) μm.

Nmr--The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

 $\delta$  2.70 (singlet, 3H)  $\text{CH}_3;\ \delta$  8.22 (multiplet, 3H) H.

$$\frac{\text{uv (Methanol)} - \lambda_{\text{max}}}{\lambda_{\text{max}}} = 207.0 \text{ nm}, \qquad 1.405, \quad \epsilon = 16,000$$

$$\frac{\lambda_{\text{max}}}{\lambda_{\text{max}}} = 258.2 \text{ nm}, \quad A = 0.972, \quad \epsilon = 11,500$$

$$\frac{\lambda_{\text{max}}}{\lambda_{\text{max}}} = 300.0 \text{ nm}, \quad A = 0.205, \quad \epsilon = 2420.$$

# Purity (99.99% ± 0.1)

#### Elemental Analysis--

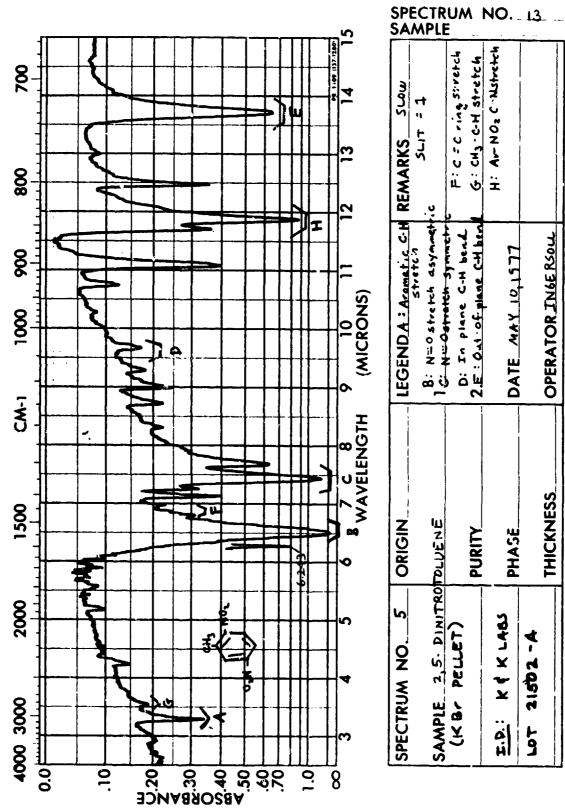
Anal. for C<sub>7</sub>H<sub>6</sub>N<sub>2</sub>O<sub>4</sub>: Calcd: C, 46.2; H, 3.3; N, 15.4 Found: C, 46.16; H, 3.41; N, 15.45.

High-Pressure Liquid Chromatography-One peak representing 100% of the total peak areas was observed by hplc. The following hplc conditions were used:

- Column: 4 mm ID × 30 cm µ Bondapak C<sub>18</sub> (Wa'ers Assoc.)
- Solvent: 50% H<sub>2</sub>0/50% CH<sub>3</sub>OH
- Flow rate: 1.6 ml/min
- Detection: uv at 254
- Average retention time: 521 sec 2,5-dinitrotoluene 100%.

Gas Chromatography—One major component (representing 99.98% of the total peak areas) and one minor component were observed by gc under the following conditions:

- Column: 5' × 4 mm glass column packed with 10% DC-200 on Chromasorb W-HP 80/100.
- Temperature: 100 to 220°C at 4°/min.
- Flow rate: 20 ml/min  $N_2$ .
- Detection: Flame ionization.
- Retention time: 718 sec 2,5-dinitrotoluene 99.98%; 664 sec impurity 0.02%.



SPECTRUM NO. 5	5 ORIGIN	LEGENDA : Acometic C.H REMARKS Scow	REMARKS SLOW
SAMPLE 2,5. DINITRO	TOLVENE	B: N=0 stretch asymmetric	, SEPT - 4
(KBr Pellet)	PURITY	D: In plane C-H bead.	F: C = C ring Streetch
H.D.: K & K.A65	PHASE	CESTON YAM TOTAL	]
LOT 21502-A	THICKNESS	OPERATOR INSERSOLL	
	FIGURE 49 INFRARED S	FIGURE 49 INFRARED SPECTRUM OF 2,5-DINITROTOLURAE	BRECORDING DWANTE:

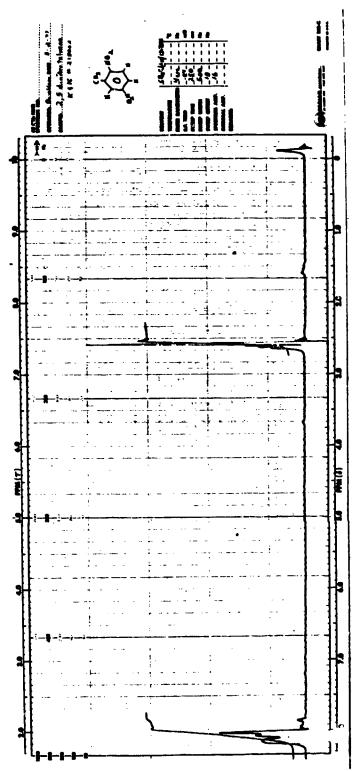
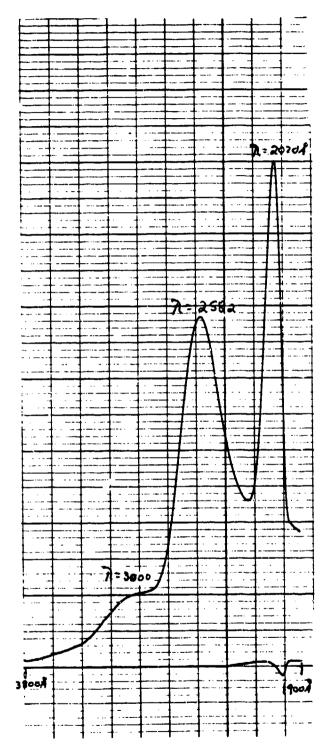


FIGURE 50 NMR SPECTRUM OF 2,5-DINITROTOLUENE



2,5-dinitrotoluene

C= 8.48 x 10-5 M/2

A 2070Aº: 1.405

€ 20709 = 16600

Azsra 8 = . 972

Easted = 11500

As . 205

E 3000 \$ 2 420

FIGURE 51 UV SPECTRUM OF 2,5-DINITROTOLURNE

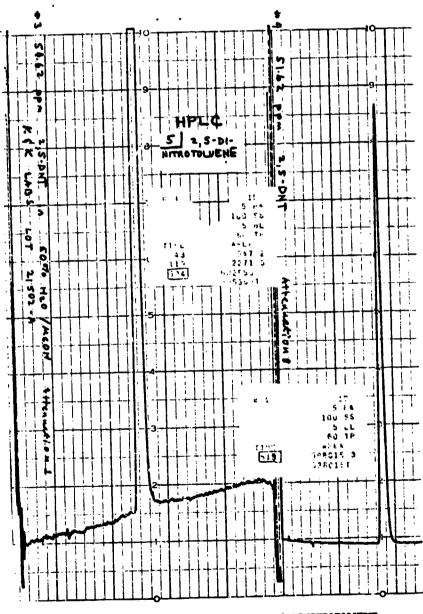
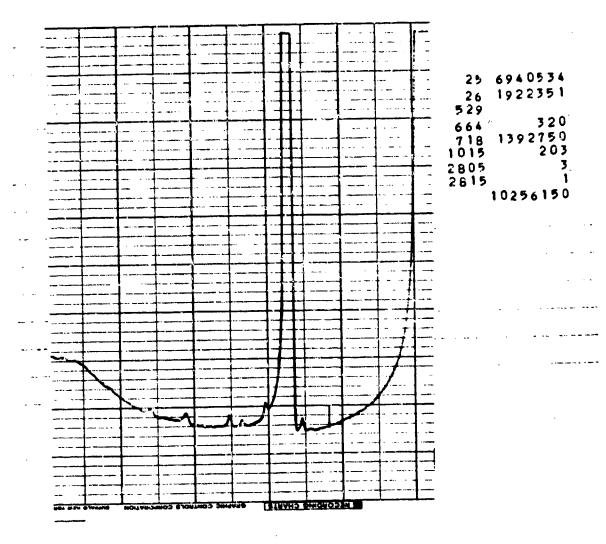


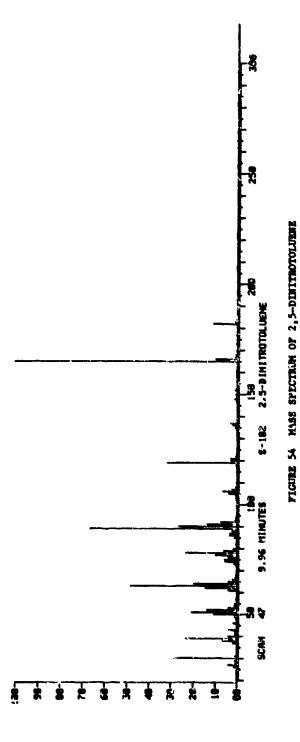
FIGURE 52 HPLC CHROMATOGRAM OF 2,5-DINITROTOLUENE

GC 2,5 Dinitatolume



C. Donaldas	3-24-77
Colore de Luin Peop	Timin hitti Timin hitti
Contract No.	t 3,20°t ∣
6:14 (33	: 200 °:
Sentially 10 mg, #th. 1	المسلمة المسلمة
Secuples 2,5 DINT	Testa , 4

FIGURE 53 GC SPECTRUM OF 2,5-DIMITROTOLUENE



4.9 <u>2,4-Dinitrotoluene</u> 1-Methyl-2,4-dinitrobensene [121-14-2]

Source: ICN

Lot No. 54823 Catalog No. 5758

#### Identity

Ir—The ir spectrum was consistent with the proposed structure as well as with Sadtler Reference #175 for 2,4-dimitrotoluene (KBr pellet). The following bands were observed:

- (1) KBr pellet 3.25 (=C-H, aromatic), 3.5 (C-H, methyl), 6.2, 6.9 (C=C, ring), 6.5, 7.4 (N=O), 9.38, 9.7, 13.6 (C-H), 11.8 (C-N, aromatic NO<sub>2</sub>), 7.9, 8.3, 8.7, 8.8, 10.2, 10.95, 12.6, 13.05, 14.15 µm.
- (2) (Thin film in CHCl<sub>3</sub>) 5-6 (aromatic overtones-1,2,4-benzenoid substitution) μm.

Nmr-The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

 $\delta$  2.78 (singlet, 3h) CH<sub>3</sub>;  $\delta$  7.67 (doublet, H, J = 9 cps) H<sub>a</sub>

δ 8.38 (quartet, H;  $J_{b-a} = 9$ ,  $J_{b-c} = 2.5$ )  $H_{b}$ 

 $\delta$  8.73 (doublet, H, J = 2.5)  $H_c$ .

 $\frac{\text{uv (Methano1)} - \lambda}{\text{max}} = 207.0 \text{ nm}, A = 0.624, \epsilon = 11,100}{\lambda} = 240.0 \text{ nm}, A = 0.809, \epsilon = 14,300.}$ 

#### Purity

# Elemental Analysis-

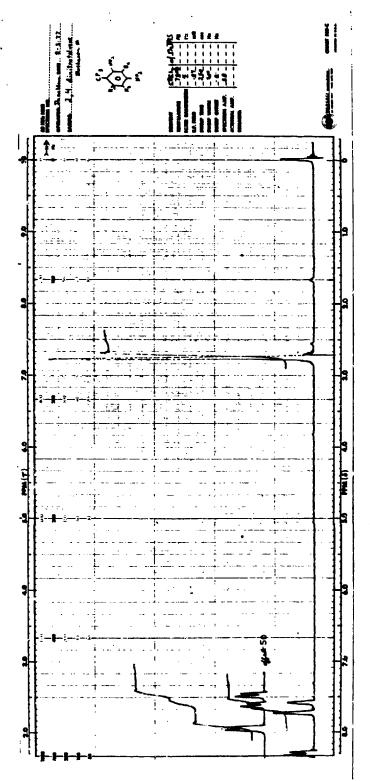
Anal. for C<sub>7</sub>H<sub>6</sub>N<sub>2</sub>O<sub>4</sub>: Calcd: C, 46.2; H, 3.3; N, 15.4 Found: C, 46.21; H, 3.37; N, 15.43. High-Pressure Liquid Chromatography—One major component (representing 99.5% of the total peak areas) and one minor component were observed by hplc. The following hplc conditions were used:

- $\bullet$  Column: 4 mm ID  $\times$  30 cm  $\mu$  Bondapak C<sub>18</sub> (Waters Assoc.)
- Solvent: 50% H<sub>2</sub>0/50% CH<sub>3</sub>OH
- Flow rate: 1.6 ml/min
- Detection: uv at 254 nm
- Retention time: 591 sec 2,4-dinitrotoluene 99.5%; 545 sec impurity 0.5%.

Gas Chromatography-One major component (representing 98.3% of the total peak areas) and two minor components were observed by gc under the following conditions:

- Column: 5' × 4 mm glass column packed with 10% DC-200 on Chromacorb W-HP 80/100.
- Temperature: 100 to 220°C at 4°/min.
- Flow rate: 20 m1/min  $N_2$ .
- Detection: Flame ionization.
- Retention time: 787 sec 2,4-dinitrotoluene 98.3%; 673 sec impurity 1.4%; 734 sec impurity 0.3%.

SPECTRUM NO. 6	ORIGIN	LEGENDA: Annatic CH REMARKS SLOW	REMARKS SLOW
SAMPLE 2.4-DIRITED		B: Methyl C-H stretch	States States Summerial
(Ker Peuer)	YIGH	D: C oc ring stretch	D: C of ring stretch G: In plane C.H bend.
			H: Out-of-plane C-H bend
189		DAIE MAL THE	DAIE MAL IT IL AT MOLE CONSTRUCT
	THICKNESS	OPERATOR C INFERSOLL	



PIGURE 56 NMR SPECTRUM OF 2,4-DINITROTOLUENE

2, 4 - dinitrotoluene

E 24008 = 14300

FIGURE 57 UV SPECTRUM OF 2,4-DINITROTOLUENE

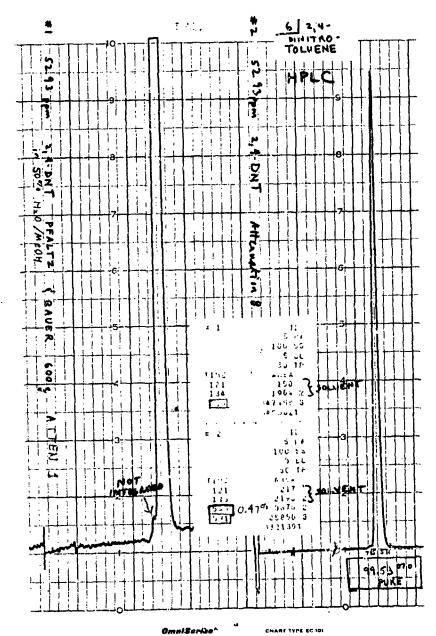
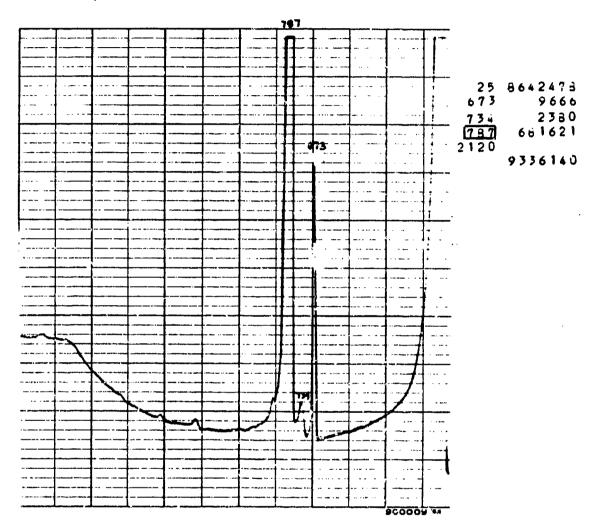


FIGURE 58 HPLC CHROMATOGRAM OF 2,4-DINITROTOLUENE

GC 2,4 Dinitratoluene



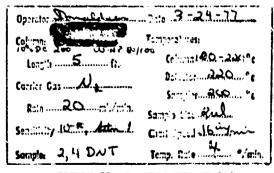


FIGURE 59 GC SPECTRUM OF 2,4-DINITROTOLUENT

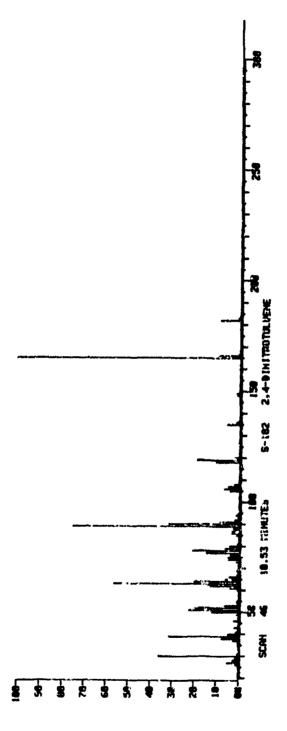


FIGURE 69 KASS SPECTRUM OF 2,4-DINITROTOLURAE

## 4.10 2,3-Dinitrotoluene 1-Methy1-2,3-dinitrobenzene [602-01-7]

Source: Synthesis, SRI

CH<sub>3</sub>
NH<sub>2</sub>

$$Ac_2O$$
 $88\%$ 

NHAC

HNO<sub>3</sub>
HOAC

 $CH_3$ 
NHAC

NHAC

 $NO_2$ 
 $NO_2$ 

#### Identity

<u>Ir--The ir spectrum was consistent with the proposed structure.</u>
The following bands were observed:

(1) (KBr pellet) 3.3 (=C-H, aromatic), 3.5 (C-H, methyl), 6.2, 6.9 (C=C, ring), 6.5, 7.45 (N=O), 9.3, 9.55 (C-H), 11.7 (C-N, aromatic NO<sub>2</sub>), 7.3, 8.4, 8.54, 10.8, 12.35, 13.45, 14.2 µm.

(2) (Thin film in CHCl<sub>3</sub>) 5-6 (aromatic overtones--not pure 1,2,3-benzenoid substitution) μm.

Nmr-The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

$$δ$$
 2.45 (singlet, 3H) CH<sub>3</sub>;  $δ$  7.65 (multiplet, 2H) H<sub>a & a</sub>;  $δ$  8.03 (quartet, H, J<sub>b-a</sub>; = 7 cps, J<sub>b-a</sub> = 3.5 cps) H<sub>b</sub>.

uv (Methano1) 
$$-\lambda_{max} = 206.5 \text{ nm}, A = 0.933, ε = 16,000$$
  
 $\lambda_{max} = 254.0 \text{ nm}, A = 0.362, ε = 6220.$ 

## Purity (100%)

#### Elemental Analysis --

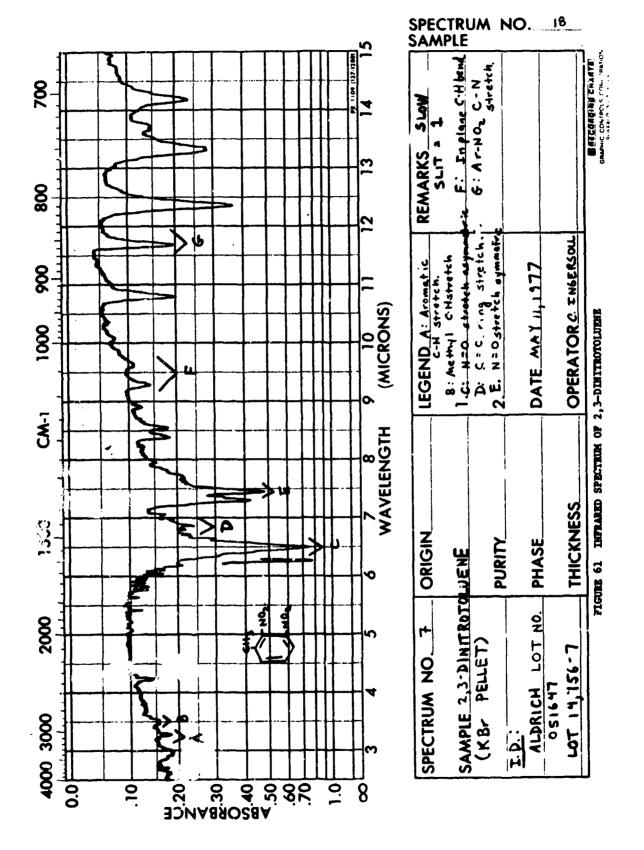
Anal. for C<sub>7</sub>H<sub>6</sub>N<sub>2</sub>O<sub>4</sub>: Calcd: C, 46.2; H, 3.3; N, 15.4 Found: C, 46.13; H, 3.38; N, 15.35.

High-Pressure Liquid Chromatography -- One peak representing 100% of the total peak areas was observed by hplc. The following hplc conditions were used:

- Column: 4 mm ID  $\times$  30 cm  $\mu$  Bondapak C<sub>18</sub> (Waters Assoc.)
- Solvent: 50% H<sub>2</sub>0/50% CH<sub>3</sub>OH
- Flow rate: 1.6 ml/min
- Detection: uv at 254 nm
- Average retention time: 589 sec 2,3-dinitrotoluene 100%.

Gas Chromatography-One peak (representing 100% of the total peak areas) was observed by gc under the following conditions:

- Column: 5' × 4 mm glass column packed with 10% DC-200 on Chromasorb W-HP 80/100.
- Temperature: 100 to 200°C at 4°/min.
- Flow rate: 20 m1/min N<sub>2</sub>.
- · Detection: Flame ionization.
- Retention time: 756 sec 2,3-dinitrotoluene 100%.



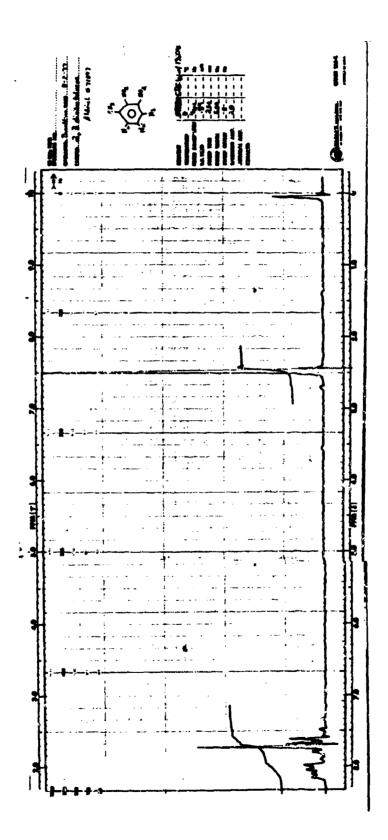
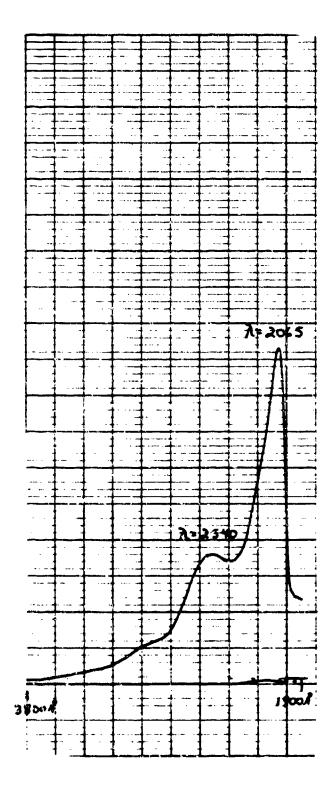


FIGURE 62 1968 SPECTRUM OF 2,3-DINITEDIOLUMNE



2, 3 - dinitratoluene

FIGURE 63 UV SPECTRIN OF 2,3-DINITROTOLUBNE

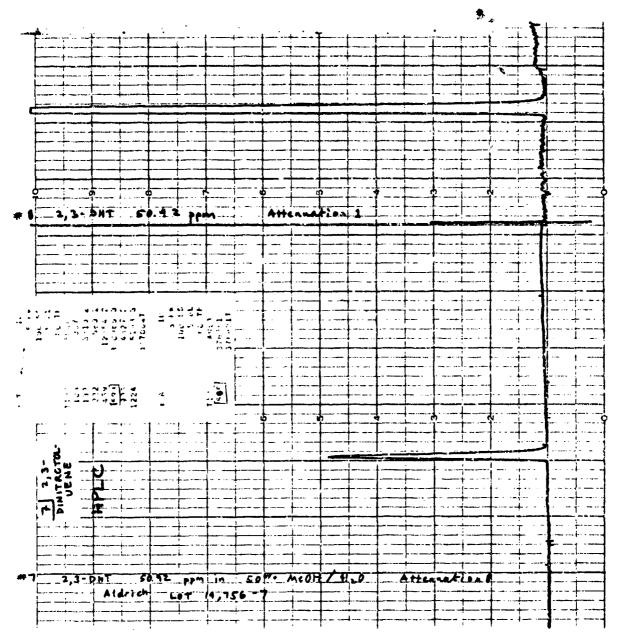
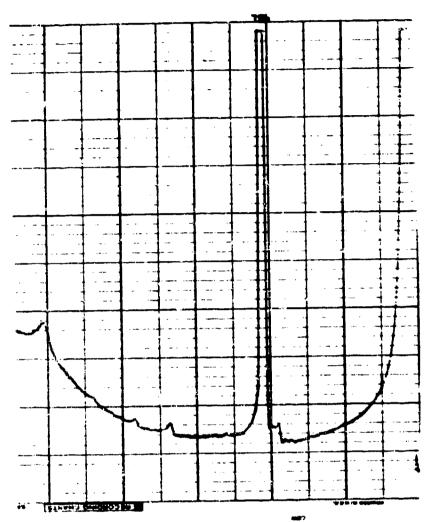


FIGURE 64 HPLC CHROMATOGRAM OF 2.3-DINITROTCLUENE

# 2,3 Dinitatione



756 179732 1825 3069 6141310

26 5957627

FIGURE 65 OC SPECTRIN OF 2,3-DINITROTOLUMNE

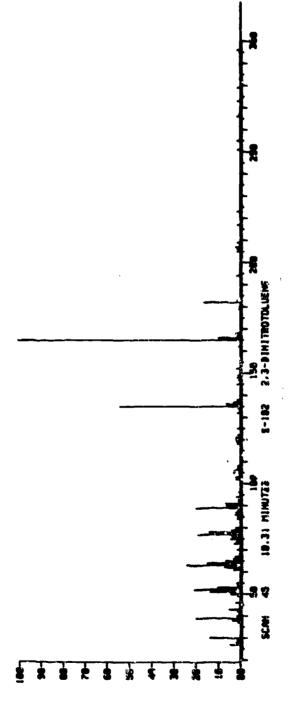


FIGURE 66 MASS SPECTAUR OF 2,3-DINITROPOLUBE

### 4.11 3.5-Dinitrotoluene 1-Methyl-3.5-dinitrobensene [618-85-9]

Source: Synthesis, SRI

#### Identity

<u>Ir</u>—The ir spectrum was consistent with the proposed structure. The following bands were observed:

- (1) (KBr pellet) 3.25 (=C-H, aromatic), 3.5 (C-H, methyl), 6.25, 6.85 (C=C, ring), 6.5, 7.4 (N=O), 9.55, 13.65 (C-H), 8.9, 9.3, 10.5, 10.9, 11.05, 11.1, 12.4, 13.1 µm.
- (2) Br pellet) 5-6 (aromatic overtones—possibly 1,3,5-benzenoid substitution) μω.

Nmr-The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

$$\delta$$
 2.69 (singlet, 3h) CH  $_3;$   $\delta$  8.41 (singlet, 2H) H  $_a;$   $\delta$  8.81 (singlet, H) H  $_b.$ 

$$\frac{\text{uv (Methanol)} - \lambda}{\text{max}} = 203.0 \text{ nm}, A = 0.605, \epsilon = 9530}$$

$$\lambda = 239.4 \text{ nm}, A = 1.113, \epsilon = 17,500}$$

$$\lambda = 300.0 \text{ nm}, A = 0.104, \epsilon = 1640.$$

Purity (100%)

### Elemental Analysis--

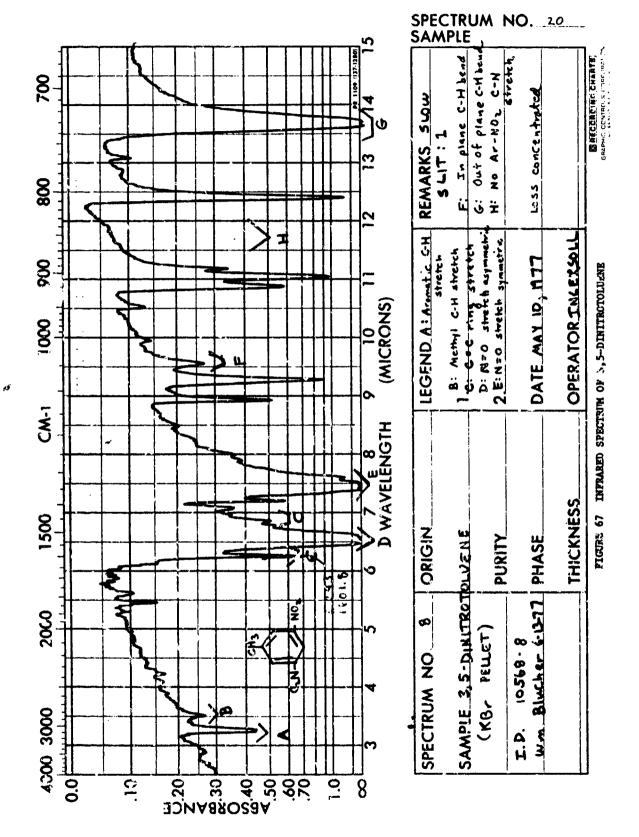
Apal. for  $C_7H_6N_2O_4$ : Calcd: C, 46.2; H, 3.3; N, 15.4 Found: C, 46.33; H, 3.37; N, 15.25.

High-Pressure Liquid Chromatography-One peak representing 100% of the total peak areas was observed by hplc. The following hplc condition were used:

- Column: 4 mm ID × 30 cm μ Bondapak C<sub>18</sub> (Waters Assoc.)
- Solvent: 50% H<sub>2</sub>0/50% CH<sub>3</sub>0H
- Flow rate: 1.6 ml/min
- Detection: uv at 254 nm
- Average retention time: 589 sec 3,5-dinitrotoluene 100%.

Gas Chromatogrophy—One peak (representing 100% of the total areas) was obtained by go under the following conditions:

- Column: 5' × 4 rm glass column packed with 10% DC-200 on Chromasorb W-HP 80/100.
- Temperature: 100 to 220°C at 4°/min.
- Flow rate: 20 ml/min N<sub>2</sub>.
- Detection: Flame ionization.
- Retention time: 789 se 1,5-dinitrotoluene 100%.



4.

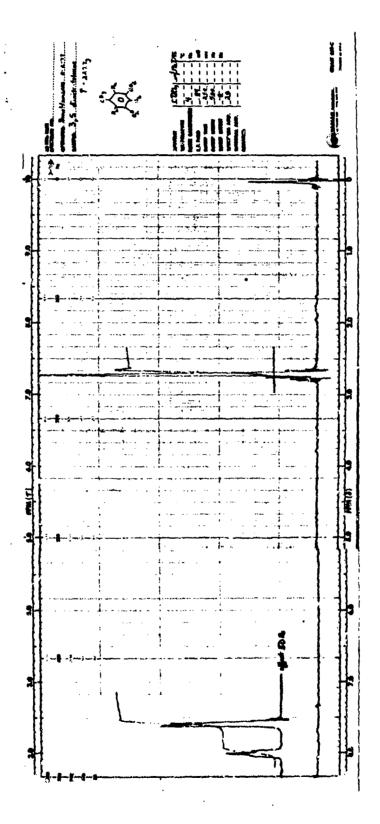


FIGURE 58 NHR SPECTRUM OF 3,5-DINITROTOLUENE

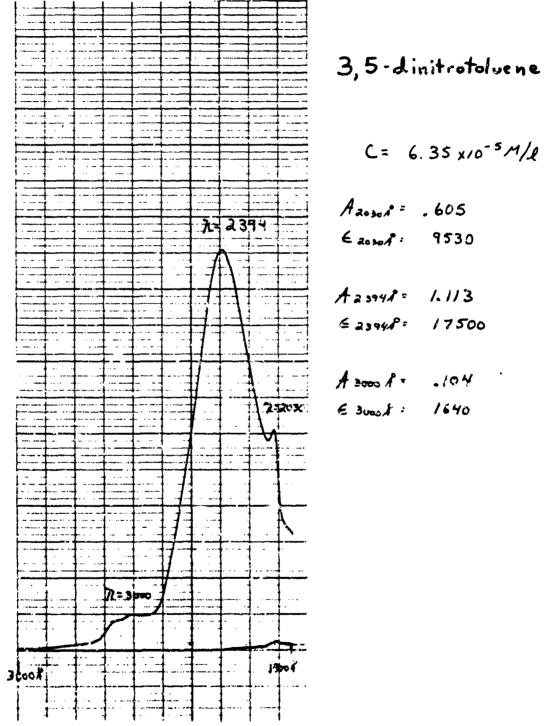
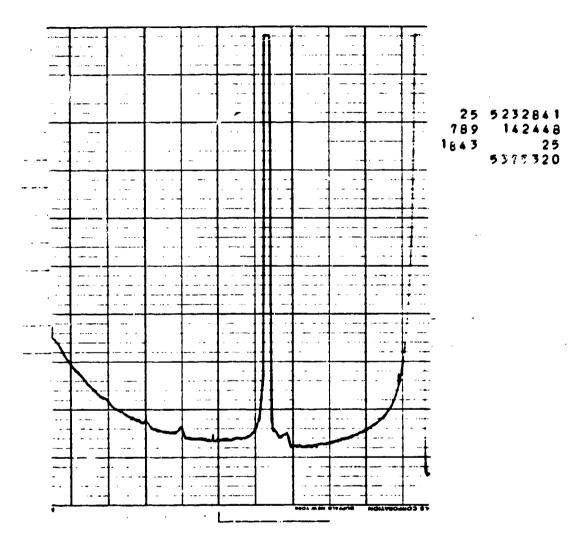


FIGURE 69 UV SPECTRUM OF 3.5-DINITROTOLUMNE

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3,5 Dinitrotoluene



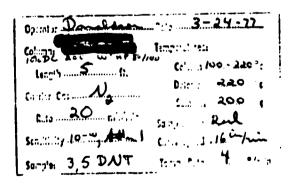
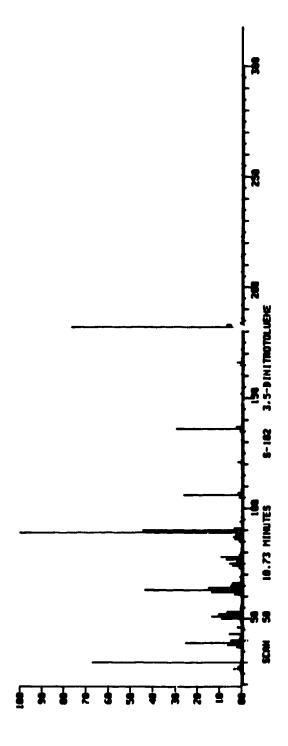
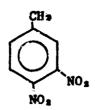


FIGURE 71 GC SPECTRUM OF 3,5-DINITROTOLUENE



FIGUR 72 MASS SPECTRUM OF 3,5-DINITHOTOLUBIR

# 4.12 3,4-Dinitrotoluene 4-Methyl-1,2-dinitrobenzene [610-39-9]



Source: Aldrich Chemical Company

Lot No. AB 082467 Catalog No. 14,812-1

#### Identity

Ir the ir spectrum was consistent with the proposed structure. The following bands were observed:

- (1) (KEr pellet) 3.3 (=C-H, aromatic), 3.5 (C-H, methyl), 6.2, 6.8 (C=C, ring), 6.5, 7.4 (N=0), 9.6, 13.5 (C-H), 11.8 (C-N, aromacic NO<sub>2</sub>), 8.2, 8.6, 8.75, 10.28, 10.8, 11.15, 12.55, 13.3, 14.55 μm.
- (2) (KBr pellet) 5-6 (aromatic overtones) μm.

Nmr-The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

 $\delta$  2.56 (singlet, 3H) CH<sub>3</sub>;  $\delta$  7.65 (doublet, H<sub>a</sub>; J = 3 cps) H;  $\delta$  7.82 (singlet, H<sub>b</sub>) H<sub>b</sub>;  $\delta$  7.95 (singlet, H<sub>c</sub>) H<sub>c</sub>.

<u>uv (Methanol)</u> = 217.0 nm, A = 0.910,  $\varepsilon$  = 13,300  $\lambda_{\text{max}}$  = 260.5 nm, A = 0.421,  $\varepsilon$  = 6150.

Purity (99.9% + 0.1%)

### Elemental Analysis--

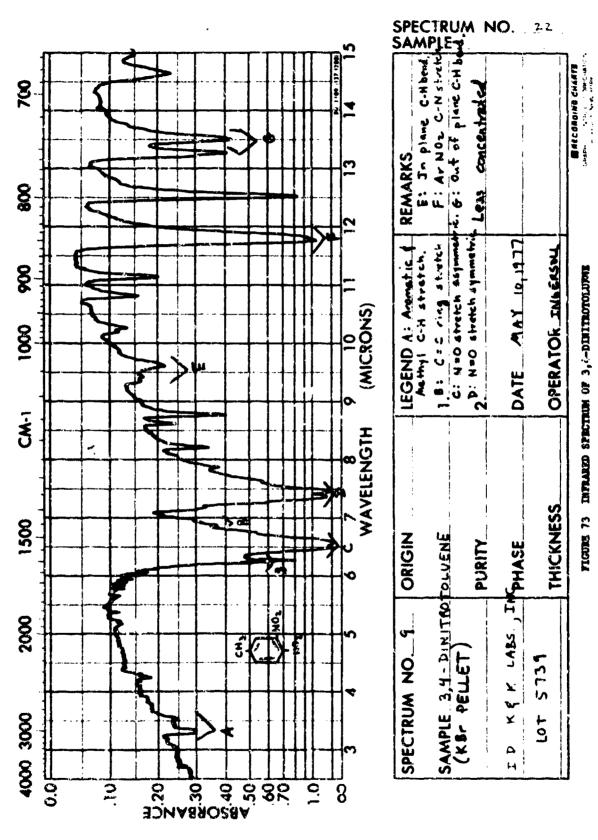
Anal. for C<sub>7</sub>H<sub>6</sub>N<sub>2</sub>O<sub>4</sub>: Calcd: C, 46.2; H, 3.3; N, 15.4 Found: C, 46.00; H, 3.35; N, 15.32. High-Pressure Liquid Chromatography-One peak representing 100% of the total peak areas was observed by hplc. The following hplc conditions were used:

- Column: 4 mm × 30 cm  $\mu$  Bondapak  $C_{1.8}$  (Waters Assoc.)
- Solvent: 50% H<sub>2</sub>0/50% CH<sub>3</sub>0H
- Flow rate: 1.6 ml/min
- Detection: uv at 254 nm
- Retention time: 517 cec 3,4-dinitrotoluene 100%.

Gas Chromatography—One major component (representing 99.8% of the total peak areas) and one minor component were observed by gounder the following conditions:

- Column: 5' × 4 mm giass column packed with 10% DC-200 on Chromasorb W-HP 80/100.
- Temperature: 190 to 220°C at 4°/min.
- Flow rate: 20 ml/min  $N_2$ .
- · Detection: Flame ionization.
- Retention time: 837 sec 3,4-dimitrotoluene 99.8%; 757 sec impurity 0.2%.

**的复数形式人名英国西班牙斯斯斯 网络斯特尔** 



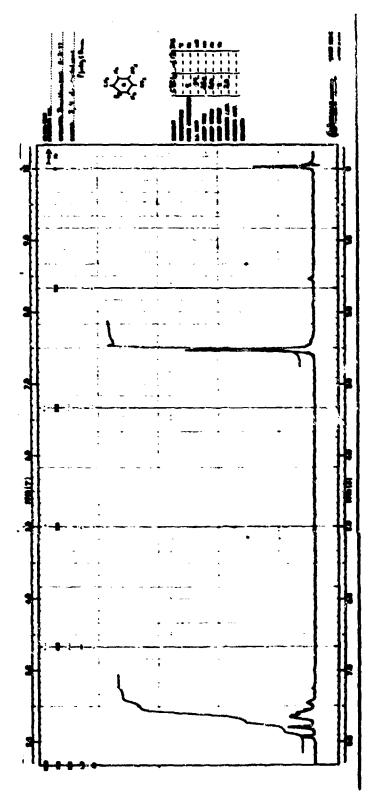
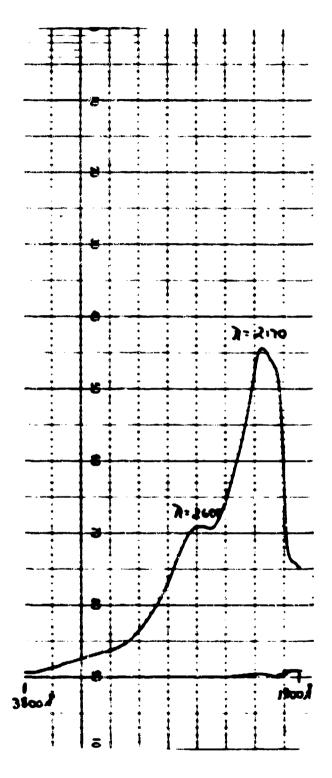


FIGURE 74 INC. SPECTRON OF 3,4-DESITEOTOLUME

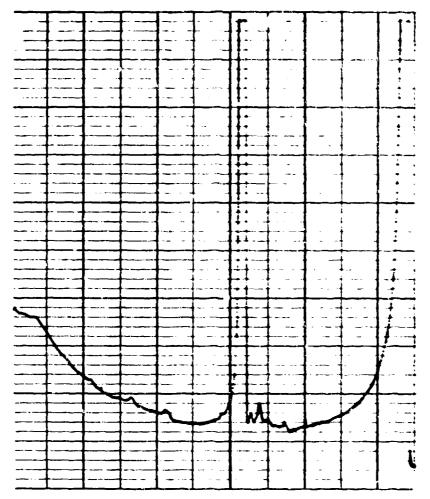


3, 4 - dinitro tolvene

FIGURE 75 BY SPECTERS OF 3,4-DINTERSYOLDERS

146

# 3,4 Dinitretalune



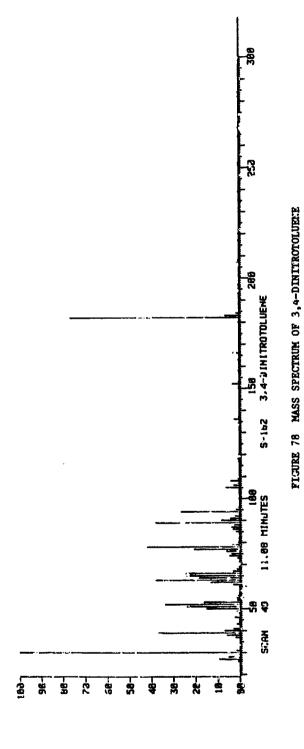
19 105775 26 4326006 27 1899084 757 509 837 256466 2411 729 6586540

C; 24-77.

C; 20 23C°;

C; 20 2

FIGURE 77 OC SPECTRUM OF 3,4-DIMITROTOLUMNE



4.13 4.6-Dinitro-m-Xylane
1,5-Dimethyl-2,4-dinitrobenzene
[616-73-8]

Source: Synthesis, SRI

Ir-The ir spectrum was consistent with the proposed structure. The following bands were observed:

- (1) (KBr pcllet) 3.25 (=C-H, aromatic), 3.4, 3.5 (C-H, methyl), 6.2, 6.85 (C=C, ring), 6.5, 7.45 (N=O), 9.65, 13.4 (C-H), 11.62 (C-N, aromatic NO<sub>2</sub>), 7.88, 8.55, 10.85, 11.3, 11.9, 12.9, 13.75, 14.35, 14.9 μm.
- (2) (Thin film in  $ChCl_3$ ) 5-6 (aromatic overtones)  $\mu m$ .

Nmr--The umr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

 $\delta$  2.72 (singlet, 6H) CH3;  $\delta$  7.43 (singlet, H) Ha  $\epsilon$  8.57 (singlet, H) Hb.

$$\frac{\text{uv (Methano1)}}{\text{max}}$$
 = 207.4 nm, A = 0.926, ε = 8420  
 $\lambda_{\text{max}}$  = 249.4 nm, A = 1.121, ε = 10,200.

Purity (99.0 ± 1%)

### Elemental Analysis--

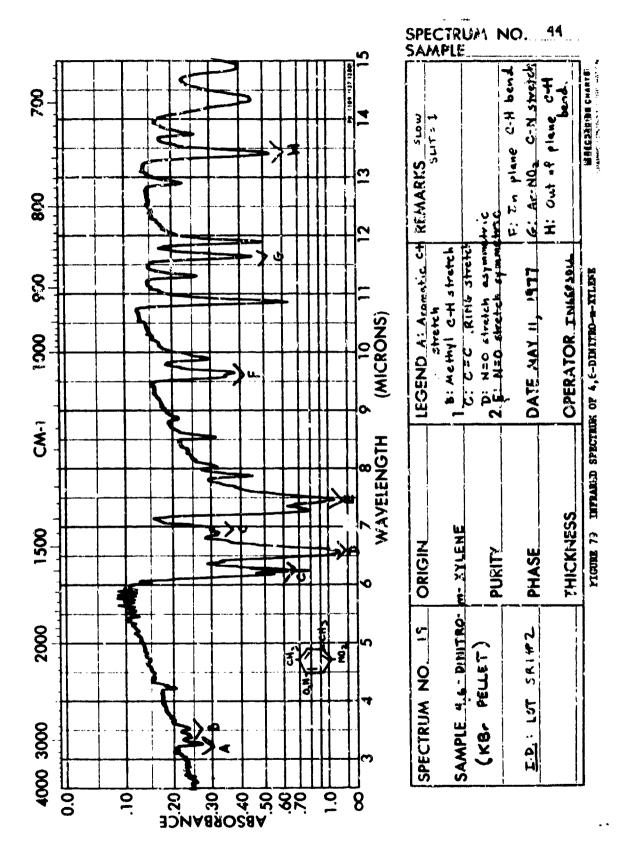
Anal. for C<sub>8</sub>N<sub>8</sub>N<sub>2</sub>O<sub>4</sub>: Calcd: C, 49.0; H, 4.1; N, 14.3 Found: C, 48.79; 4.13; N, 14.17.

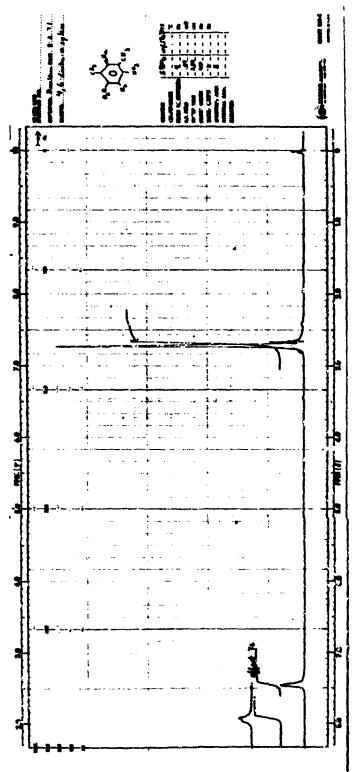
High-Pressure Liquid Chromatography-One peak representing 100% of the total peak areas was observed by hplc. The following hplc conditions were used:

- Column: 4 mm ID  $\times$  30 cm  $\mu$  Bondapak C<sub>18</sub> (Waters Assoc.)
- Solvent: 50% H<sub>2</sub>0/50% CH<sub>3</sub>OH
- Flow rate: 1.8 ml/min
- Detection: nv at 254 nm
- Average retention time: 853 sec 4,6-dimitro-m-xylene 100%.

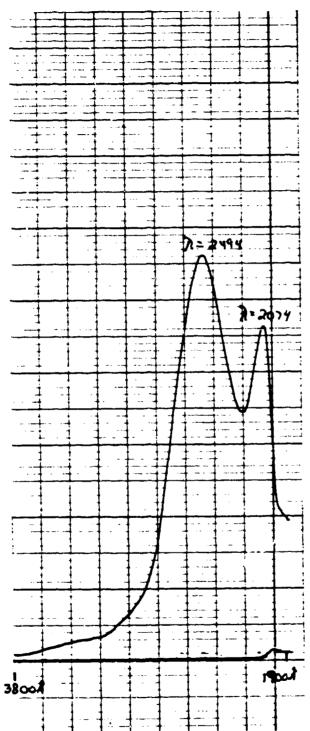
Gas Chromatography--One major component (representing 98.0% of the total peak areas) and two minor components were observed by 3c under the following conditions:

- Column: 5' × 4 mm glass column packed with 10% DC-200 on Chromasorb W-HP 80/100.
- Temperature: 110 to 220°C at 4°/min.
- Flow rate:  $30 \text{ ml/min N}_2$ .
- Detection: Flame ionization.
- Reten ion time: 1028 sec 4,6-dinitro-m-xylene 98.0%; 820 sec impurity 1.06%; 1442 sec impurity 0.94%.





PIGURE SO NOR SPECTRUM OF 4,6-DIMITMO--XYLENE



4,6-dinitro-m- xylene

C= 1.10 x10-4 1/1

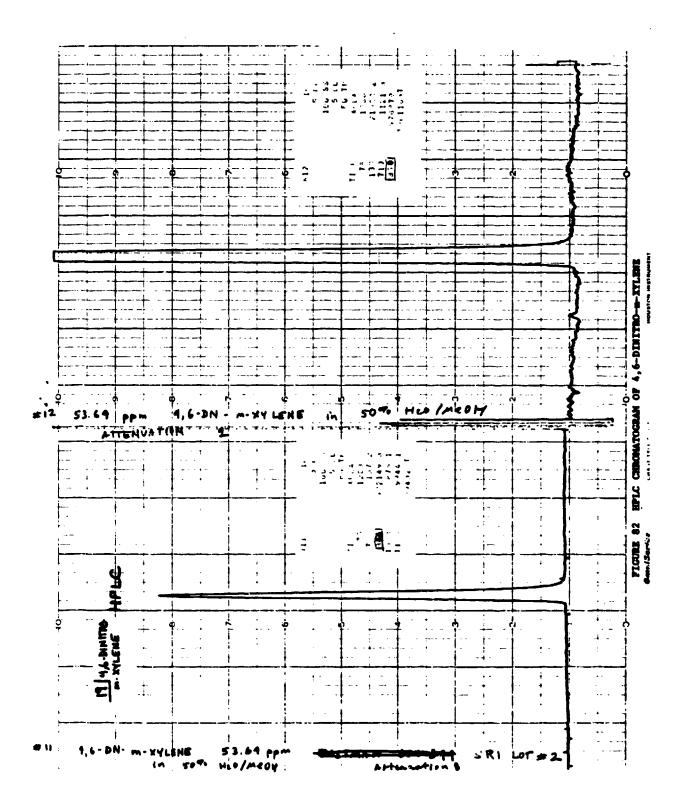
A20748 = .926

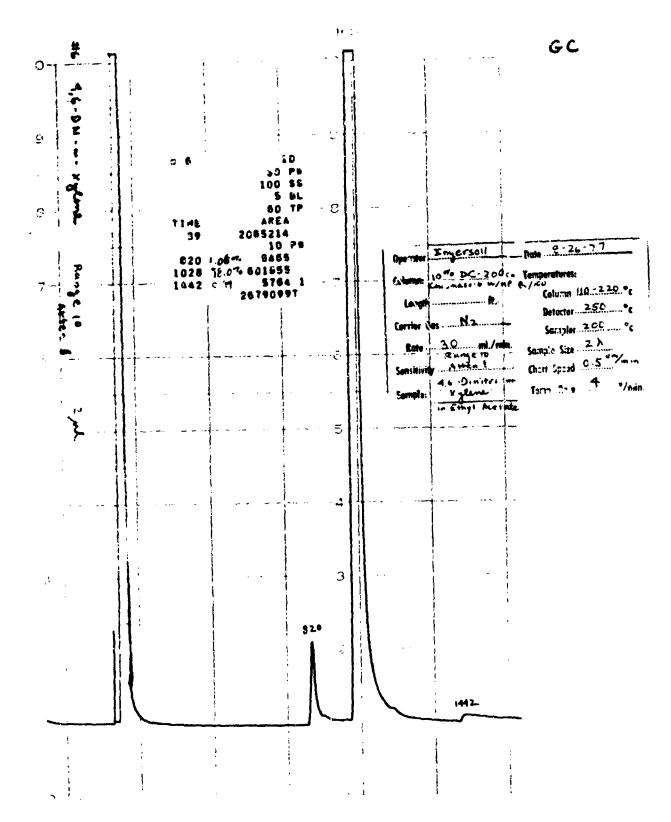
Ezery1: 8420

A 24948 = 1.121

E 24447: 10200

FIGURE 81 UV SPECTRUM OF 4,6-DINITRO---XYLEME





PIGURE 83 GC SPECTRIM OF 4,6-DINITRO-m-XYLENE 155

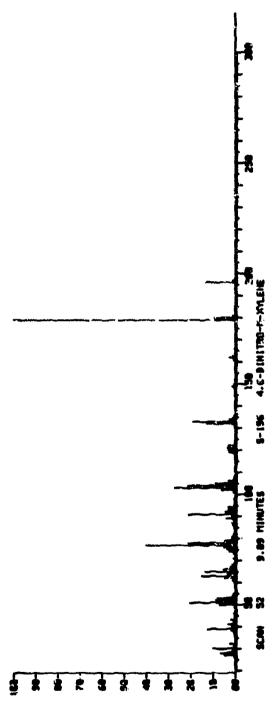


FIGURE 64 MASS SPECIFICH OF 4,6-DIMITED-E-ITLERE

### 4.14 <u>1.3.3-Trinitrobecamene</u> [99-35-4]

Source: Synthesis, SRI

### Identity

Ir-The ir spectrum was consistent with the proposed structure as well as with Sadtler Reference No. 1086 for 1,3,5-trinitrobensene (mulled in mineral oil). The following bands were observed:

- (1) (K3r pellet) 3.3 (=C-H, aromatic), 6.2, 6.95 (C=C, ring), 6.5, 7.5 (N=O), 9.35 (C=H), 5.0, 10.9, 13.2, 13.7, 14.0 μm.
- (2) (KBr pellet) 5-6 (aromatic overtones, possibly 1,3,5-benzenoid substitution)  $\mu m_{\star}$

Nur-The new spectrum was consistent with the proposed structure. The following chamical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

6 9.36 (singlet, 3H) fi.

uv (Methauol)--λ = 222.8 nm, A=1.775, ε = 27,200.

## Purity (100%)

### Elemental Analysis-

Anal. for C6H3N3O6: Calcd: C, 33.51; H, 1.42; N, 19.72

found: C, 33.95; H, 1.44; M, 17.93.

 $\begin{tabular}{ll} Trinitro \ compounds \ give \ low \ N \ analysis \ on \ the \ Perkin \ Elmer \\ CHN \ analyser. \end{tabular}$ 

High-Pressure Liquid Chrometography-One peak (representing 1002 of the total peak areas) was observed by hplc. The following hplc conditions were used:

e Column: 4 sm ID × 30 cm  $\mu$  Bondapak C<sub>18</sub> (Vaters Assoc.)

• Solvent: 502 H\_0/502 CH\_OK

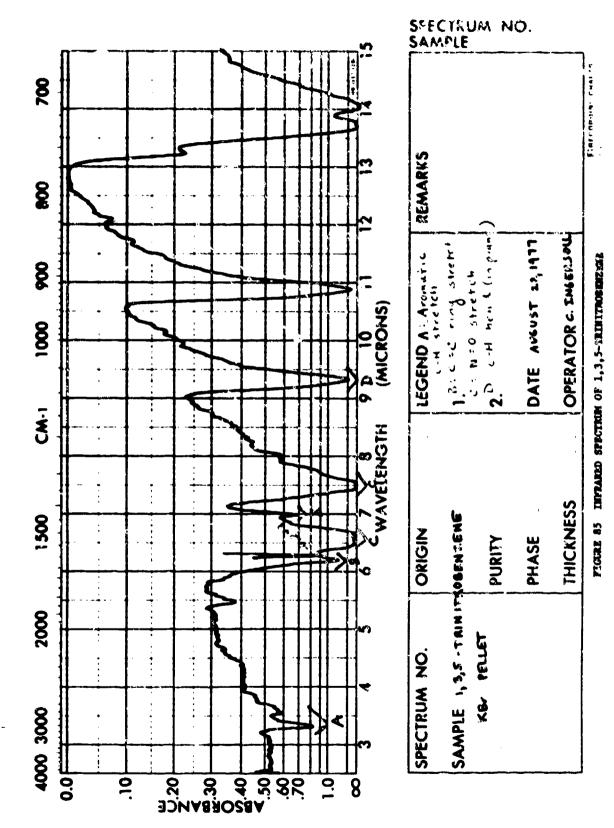
• Flow rate: 1.2 ml/min

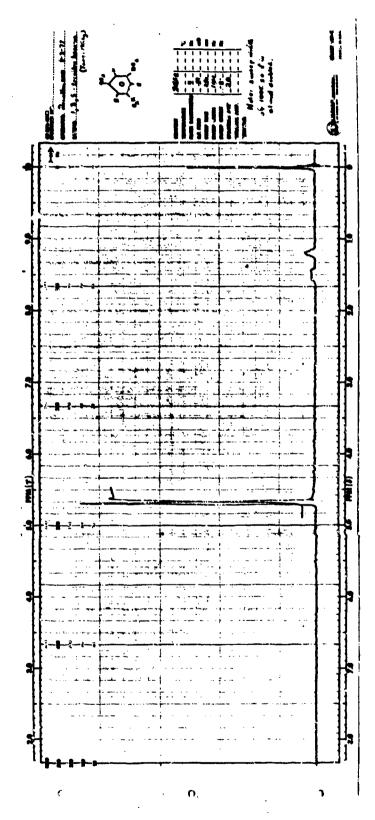
• Detection: uv at 254 nm

e Retention time: 326 sec 1,3,5-trinitrobetzene 1001.

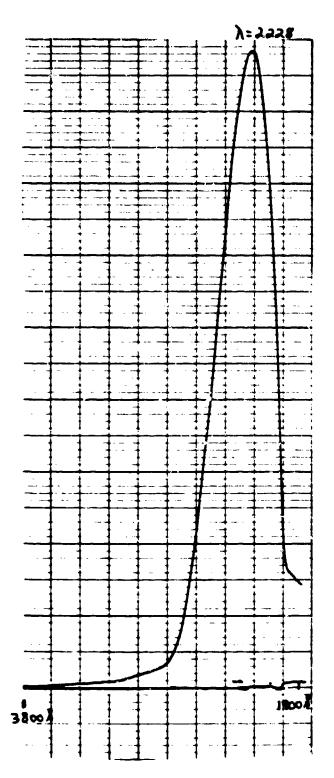
Gas Chromatography-One peak (representing 100% of the total peak areas) was observed by gc under the following conditions:

- Column:  $5' \times 4$  mm glass column packed with 10% DC-200 on Chromasorb W-RP 80,400.
- Temperature: 100 to 220°C at 4°/min.
- Flow rate: 20 ml/min N2.
- e Detection: Flaue iomization.
- Betention times 939 sec 1,3,5-trinitrobensene 1001.





PIGURZ 86 MER SPECTFUM OF 1,3,5-TRINITROBENZERE



1,3,5-trinitrobenzene

C = 6.52×10-5M/1

A 2008 A = 1.775

E 22212 27200

FIGURE 87 UV SPECTRUM OF 1,3,5-TRINITROBENZEME

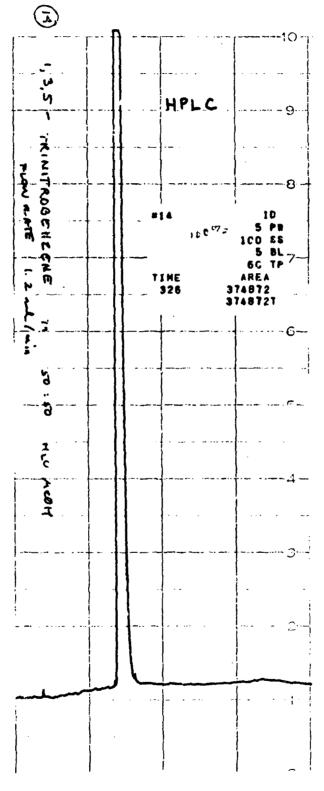
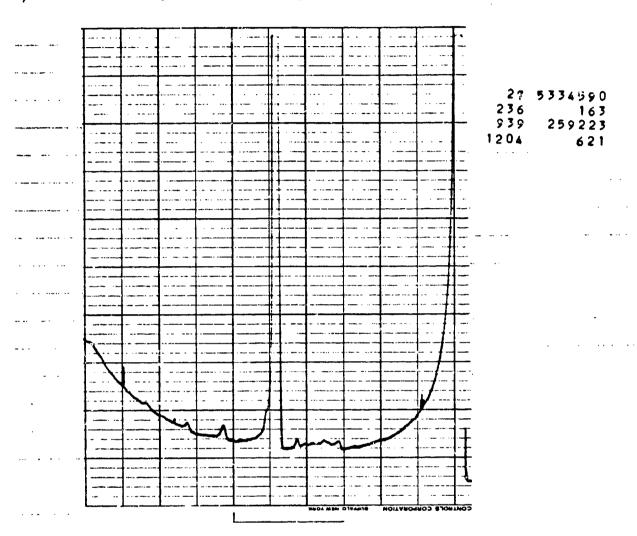


FIGURE 88 HPLC CHROMATOGRAM OF 1,3,5-TRINITROBENZENE 162

GC. 1, 3,5 Tributtabengene



19

```
Columnia De 200 H80/rec Temperatures:

Length 5 fi. Column 120 220° c

Carrier Gas Detector 250 ° c

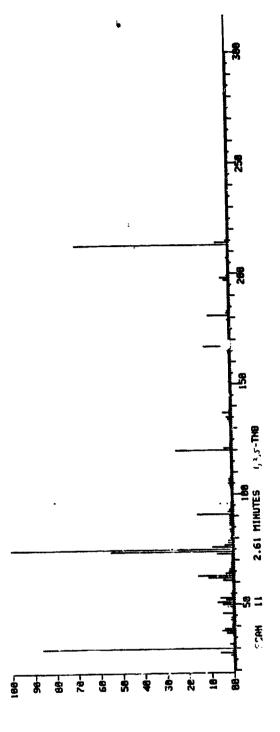
Rate 20 ml./m/n.

Sample Size 20 form

Chart Speed 15 form

Temp. Rate 4 /min
```

FIGURE 89 GC SPECTRUM OF 1,3,5-TRINITROBENZENE



PIGURE 90 MASS SPECTRUM OF 1,3,5-TRINITROBENZENE

# 4.15 2,4,6-Trinitrotoluene 2-Methyl-1,3,5-trinitrobenzene [118-96-7]

Source: E. I. duPont

Lot number not available

### <u>Identity</u> (recrystallized)

Ir-The ir spectrum was consistent with the proposed structure as well as with Sadtler Reference No. 21886 for 2,4,6-dinitrotolueue (between salts). The following bands were observed: (KBr pellet) 3.3 (=C-H, aromatic), 6.2, 6.85 (C=C, ring) 6.5, 7.4 (N=O), 13.6 (C-H), 8.3, 8.55, 10.6, 10.99, 12.58, 13.9  $\mu$ m.

Nmr--The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

 $\delta$  2.39 (singlet,  $\text{CH}_3); \ \delta$  8.78 (singlet,  $\text{H}_a).$ 

<u>uv (Methano1)</u>  $-\lambda_{max} = 226.0 \text{ nm}, A = 1.793, \epsilon = 18,700.$ 

Purity--(Recrystallized, 99.995 ± 0.05%; crude, 99.6%)

Elemental Analysis--

Anal. for  $C_7H_5N_3O_6$ : Calcd: C, 37.01; H, 2.22; N, 18.50

Found: C, 36.95; H, 2.26; N, 17.93.

 $\label{thm:compounds} \mbox{ give low N results with the Perkin-Elmer CHN analyzer.}$ 

High-Pressure Liquid Chromatography -- (2,4,6-Trinitroluene, recrystallized.) One major component (representing 99.9% of the total peak areas) and one minor component were observed by hplc. The following hplc conditions were used:

- $\bullet$  Column: 4 mm ID × 30 cm  $\mu$  Bondapak C<sub>18</sub> (Waters Assoc.)
- Solvent: 50% H<sub>2</sub>0/50% CH<sub>3</sub>0H
- Flow rate: 1.6 ml/min
- Detection: uv at 254 nm
- Average retention time: 442 sec 2,4,6-dinitrotoluene 99.9%;
   69 sec impurity 0.1%.

#### Gas Chromatography-

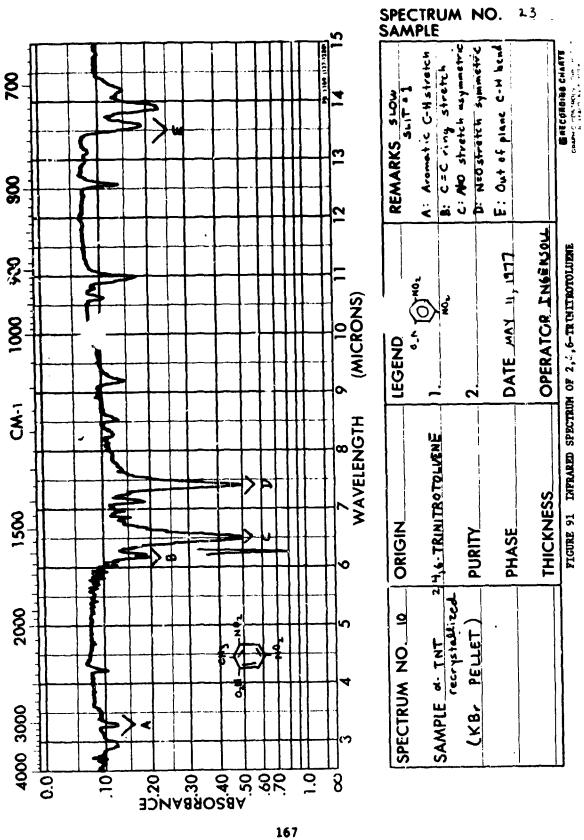
Crude 2,4,6-trinitrotoluene--One major component (representing 99.6% of the total peak areas) and one minor component were observed by gc.

Recrystallized 2,4,6-trinitrotoluene--One major peak (representing 100% of the total peak areas) was observed by gc. The following gc conditions were used in both cases:

- Column: 5' × 4 mm glass column packed with 10% DC-200 on Chromasorb W-HP 80/100.
- Temperature: 100 to 220°C at 4°/min.
- Flow rate: 20 ml/min N<sub>2</sub>.

WARREN BOOK TOWN TO THE WARRY

- Detection: Flame ionization.
- Retention time: 988 sec crude 2,4,6-trinitrotoliene 99.6%; 763 sec impurity 0.4%; 1024 sec recrystallized 2,4,6-trinitrotoluene 100%.



ī

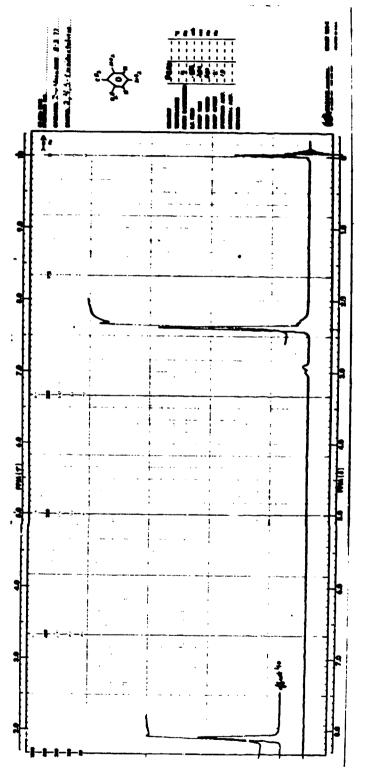
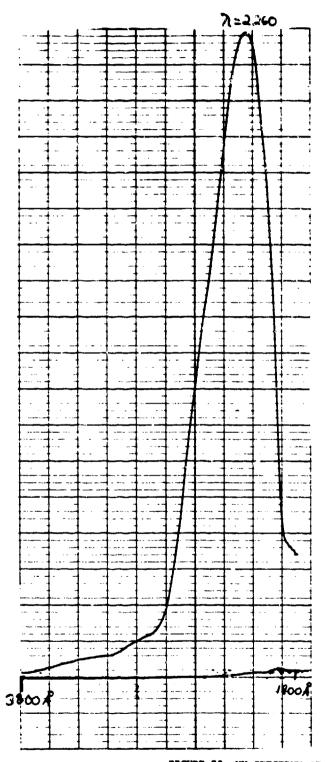


FIGURE 92 NOR SPECTRUM OF 2,4,6-TRINITHOTOLURNE



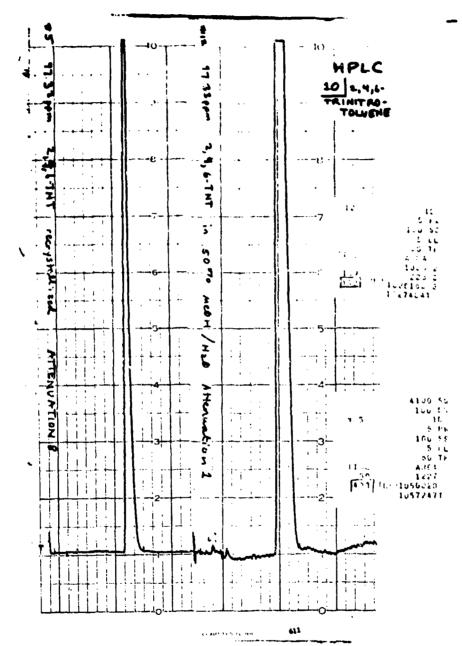
2,4,6-trinitrotoluene

C = 9.60x10-5 M/A

A 22102 = 1.793

€ 22608 = 18700

FIGURE 93 UV SPECTRUM OF 2,4,6-TRINITFOTOLUENE

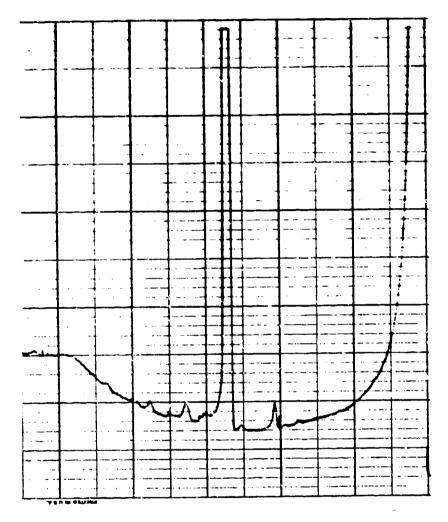


THE 94 HPLC CHROMATOGRAM OF 2,4,6-TRINITROTOLUENE

THE CONTRACT MANAGEMENT AND CO.

13

GC Crude 2,4,6 Trintestations



18 111 26 6662294 763 1119 985 256945 1196 849 2020

Consister Decoded and Date 3-28-77

Columnia Decoded and Selection Columnia Decoded and Selection 220 °c

Consist Cost Decoded and Selection 220 °c

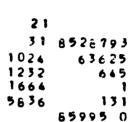
Consist Cost Decoded and Selection 220 °c

Somple Cost Decoded and Selection 220 °c

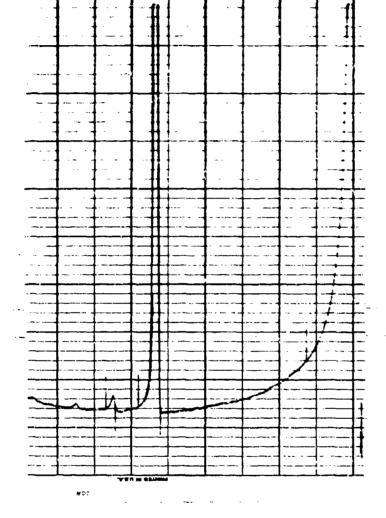
Somple

FIGURE 95 GC SPECTRUM OF CRUID 2,4,6-TRINITROTOLUENE

Recognition 2.46 Terretrations



11



Controller Describble 19 3-28-77

Colored 200 and 19 Colored 200 occ 19 200 o

FIGURE 96 GC SPECTRUM OF RECRYSTALLIZED 2,4,6-TRINITHOTOLUENE

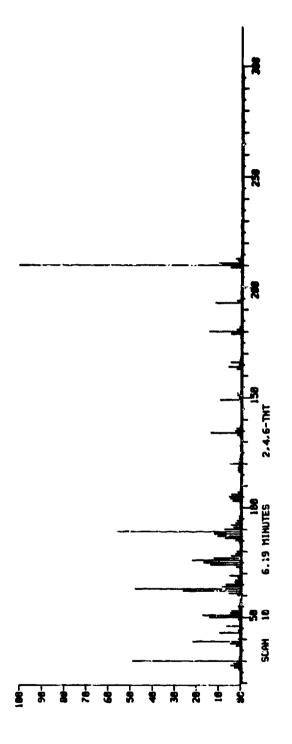


FIGURE 97 MASS SPECTROM OF 2,4,5-TRINITROTOLUERE

Source: Synthesis, SRI

#### Identity

Ir--The ir spectrum was consistent with the proposed structure. The following bands were observed: (KBr pellet) 2.9, 3.0 (N-H, 1° aromatic amines), 3.3 (C-H, aromatic), 3.4 (C-H, methyl), 6.2, 6.85 (C=C, ring), 6.4, 7.4 (N=0), 7.85 (C-N, 1° aromatic amines), 9.6, 13.3 (C-H), 11.2 (C-N, aromatic NO<sub>2</sub>), 7.7, 8.55, 8.85, 11.9, 12.1, 12.95  $\mu$ m.

Nmr--The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

$$δ$$
 2.13 (singlet, 3H) CH<sub>3</sub>;  $δ$  6.50 (doublet, H,  $J$  = 8.5 cps) H<sub>a</sub>  $δ$  7.30 (singlet, 2H) NH<sub>2</sub>;  $δ$  7.94 (doublet, H,  $J$  = 8.5 cps) H<sub>b</sub>.

$$\frac{\text{uv (Methano1)} - \lambda_{\text{max}}}{\lambda_{\text{max}}} = 226.2 \text{ nm, A} = 1.494, \ \varepsilon = 21,700$$

$$\lambda_{\text{max}} = 268.0 \text{ nm, A} = 0.484, \ \varepsilon = 7050$$

$$\lambda_{\text{max}} = 380.0 \text{ nm, A} \approx 0.336, \ \varepsilon = 4890.$$

Purity (99.8%)

#### Elemental Analysis --

Anal. for C<sub>7</sub>H<sub>7</sub>N<sub>3</sub>O<sub>4</sub>: Calcd: C, 42.65; H, 3.58; N, 21.31 Found: C, 42.40; H, 3.54, N, 21.16.

High-Pressure Liquid Chromatography-One major component (representing 99.75% of the total peak areas) and one minor component were observed by hplc. The following hplc conditions were used:

• Column: 4 mm ID  $\times$  30 cm  $\mu$  Bondapak C<sub>18</sub> (Waters Assoc.)

• Solvent: 50% H<sub>2</sub>O/50% CH<sub>2</sub>OH

• Flow Rate: 1.6 ml/min

• Detection: uv at 254 nm

Average retention time: 435 sec 3-amino-2,4-dinitrotoluene
 99.75%; 78 sec impurity 0.25%.

Gas Chromatography—One major component (respresenting 99.76% of the total peak areas) and three minor components were observed by gc under the following conditions:

- Column: 5' × 4 mm glass column packed with 10% DC-200 on Chromasorb W-HP 80/100.
- Temperature: 110 to 220°C at 4°/min.
- Flow rate: 30 ml/min N<sub>2</sub>.
- Detection: Flame ionization.
- Retention time: 1145 sec 3-amino-2,4-dinitrotoluene 99.76%;
   276 sec impurity 0.03%; 427 sec impurity 0.06%; 973 sec impurity 0.15%.

#### Elemental Analysis--

Anal. for C7H7N3O4: Calcd: C, 42.65; H, 3.58; N, 21.3

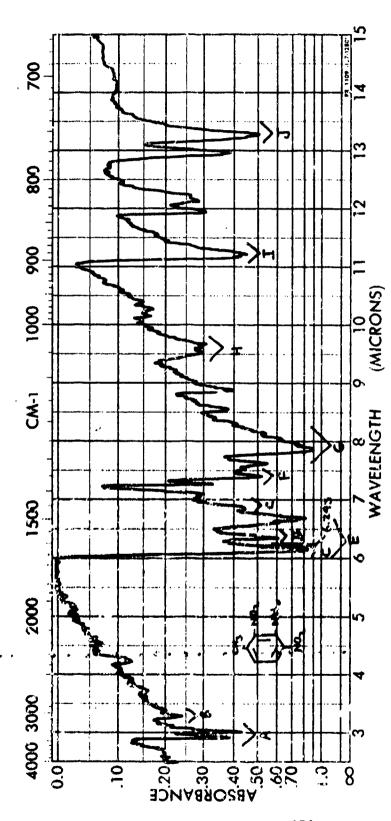
Found: C, 42.40; H, 3.54, N, 2

(represents, 199.75% of the total peak areas) and one minor component were observed, hplc. The following hplc conditions were used:

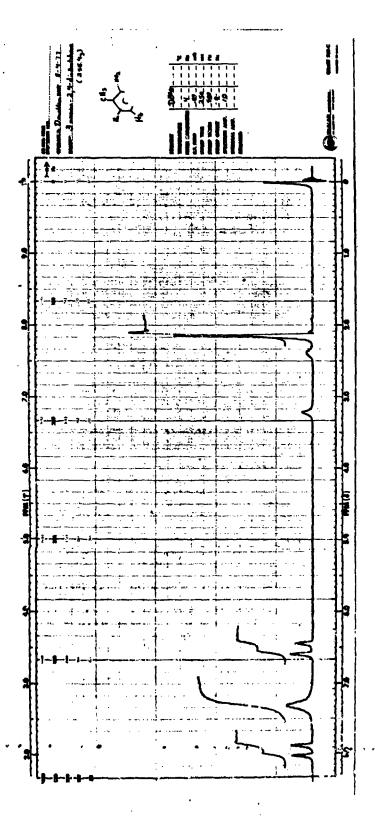
- Colum: 4 mm ID × 30 cm μ Bondapak C<sub>18</sub> (γ Sts Assoc.)
- Solve 50% H<sub>2</sub>G/50% JH<sub>3</sub>OH
- Flow Rate 1.6 ml/min
- Detection uv at 254 nm
- Average relation time: 435 sec 3-2 -2.4-dimitrotoluene 99.75%; 78 an impurity 0.25%.

Gas Chromatography One major composing (respresenting 99.76% of the total peak areas) and wree minor composints were observed by go under the following condition:

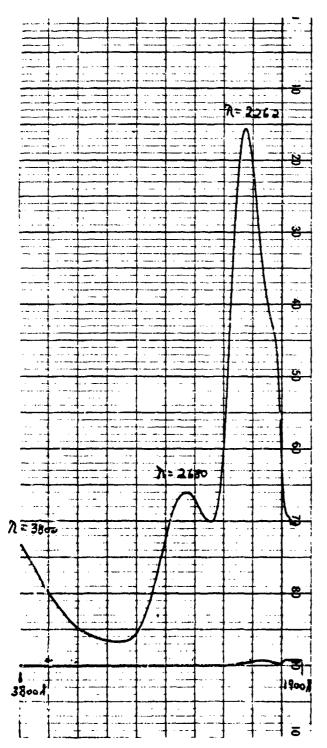
- © Column: 57 × 4 mm grant on packed with 10% DC-200 on Chickensors W-HP 80/1
- Temperature: 110 to 220 t 4°/min.
- Flow rate: 30 rd/min
- · Detection: Flame ion tion.
- e Retention time: 116 and 3-ami 2,4-dinitrotoluene 99.76%; 276 sec impurity 0.45; 427 sec in city 0.06%; 973 sec impurity 0.15%.



SPECTRUM NO. 11	ORIGIN	LEGEND A: N-HStretch REMARKS	REMARKS
	*****	1º Aromatic amines.	S
SAMPLE 3-AMIRE-		1 B: Arematic C-H stretch	B. Aramatic C-H strepch
2,4 - DINITAOTOL	LEBE	C: C= C Ring stretch.	" C-N Stretch - In
KBC PELLET	PURITY	2. D: N=0 stretch asymmetric.	
		E: N-1 Bend	N The state of the
TAB 258.49	PHASE	DATE JUNE 20 1977 5 1 110	or of the second
			Streke
•	THICKNESS	OPERATOR C. INIGERSOLL J. Out . & plane C-H	J. Out of plane C-H
	PICTURE 94 DIFFARED SPECTRUM	FIGURE 95 INFRARED SPECTRUM OF 3-AMINO-2, 4-DINITROTOLUENE	MARCOHOLS CKARTS



URE 99 NUCR SPECTRUM OF 3-AMINO-2,4-DINITROTOLUENE



3-amino-2,4-dinitrotoluene

C= 6.87x10-5 M/R

A 22628= 1.494

€ 22001 = 21700

A 2680 8 = .484

E acros = 7050

A seno# . 336

E 3 800 2 = 4890

FIGURE 100 UV SPECTRUM OF 3-AMINO-2,4-DINITROTOLUENE

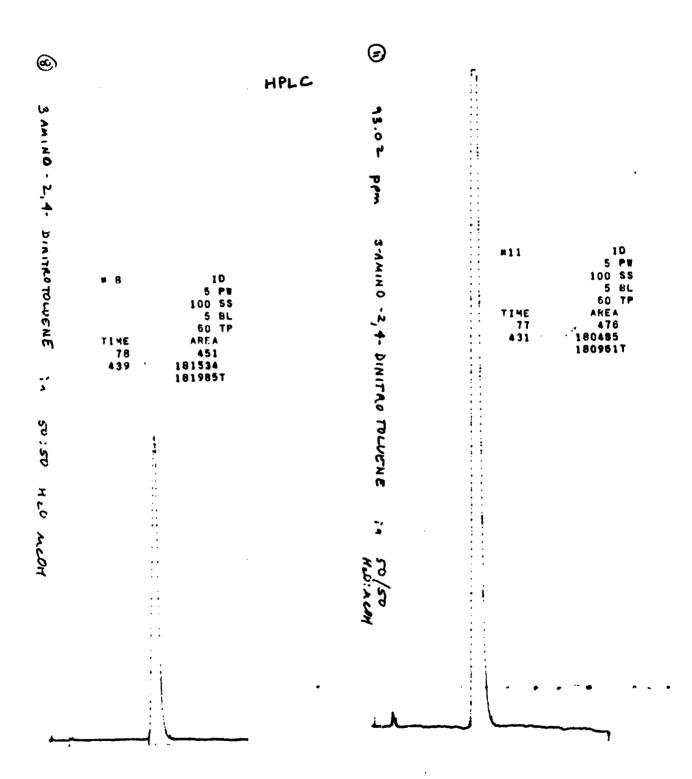


FIGURE 101 KPLC CHROMATOGRAM OF 3-AMINO-2,4-DINITECTOLUENE

\*\*\*\*

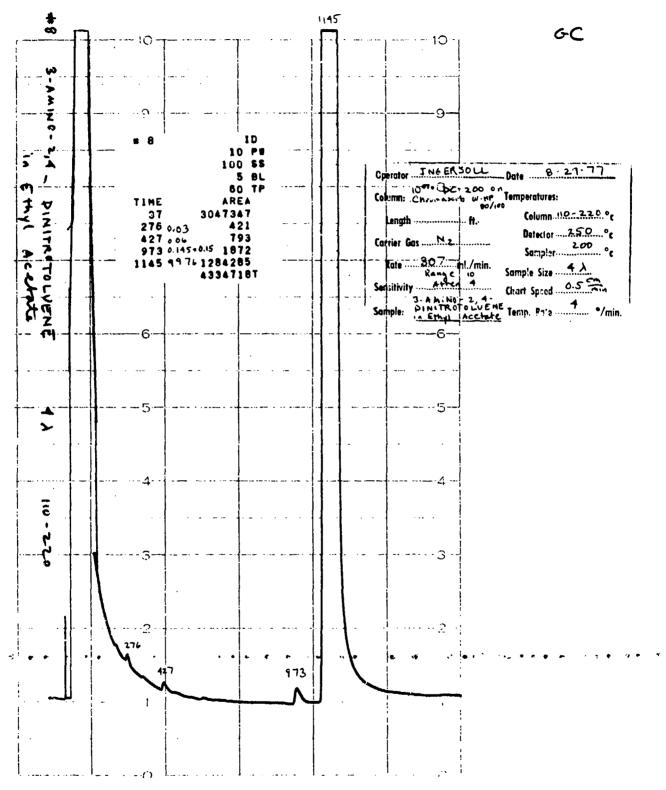


FIGURE 102 GC SPECTRUM OF 3-AMINO-2,4-DINITROTOLUENE

Carried Manager

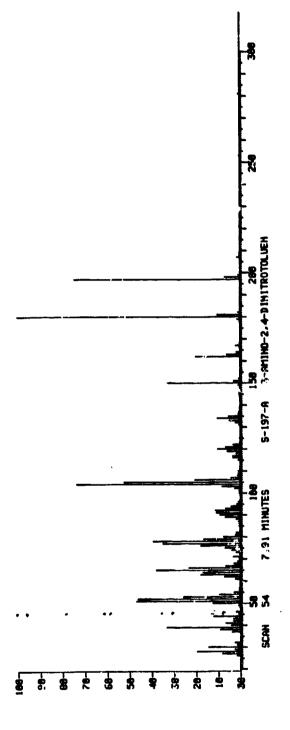


FIGURE 103 MASS SPECTRUM OF 3-AMINO-2,4-DINITROTOLUEME

4.17 4-Amino-3,5-Dinitrotoluene 4-Methyl-2,6-dinitrobenzenamine [6393-42-6]

Source: Synthesis, SRI

#### Identity

Ir—The ir spectrum was consistent with the proposed structure. The following bands were observed:

- (1) (KBr pellet) 2.9, 3.0 (N-H, 1° a omatic amines), 6.15, 6.95 (C=C, ring), 6.5, 7.4 (N=O), 8.0 (C-N, 1° aromatic amines), 11.2 (C-N, aromatic NO<sub>2</sub>), 13.65 (C-H), 12.55, 12.95 µm.
- (2) (KBr pellet) 5-6 (aromatic overtones) μm.

Nmr--The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

 $\delta$  2.20 (singlet, 3H) CH<sub>3</sub>;  $\delta$  8.10 (singlet, 2H) NH<sub>2</sub>;  $\delta$  8.22 (singlet, 2H) H.

Peaks at 2.4 and 3.2 are from DMSO and  ${\rm H}_2{\rm O}$ , respectively.

uv (Methanol) = 225.0 nm, A = 0.414, 
$$\varepsilon$$
 = 18,300  $\lambda_{max}$  = 252.0 nm, A = 0.189,  $\varepsilon$  = 8360.

Purity  $(97.35 \pm 2.27)$ 

#### Elemental Analysis --

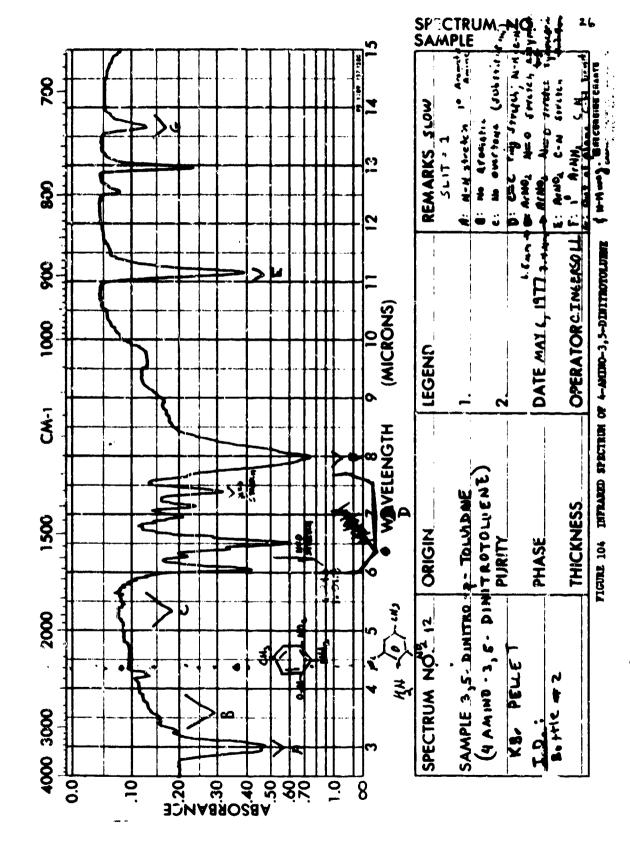
Anal. for C<sub>7</sub>H<sub>7</sub>N<sub>3</sub>O<sub>4</sub>: Calcd: C, 42.6; H, 3.6; N, 21.3 Found: C, 42.53; H, 3.51; N, 20.68.

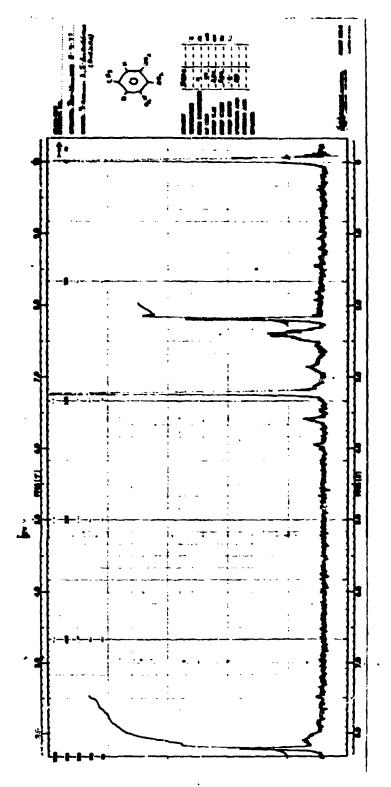
High-Pressure Liquid Chromatography—One major component [representing 95.15% (avg.) of the total peak areas] and three minor components were observed by hplc. The following hplc conditions were used:

- Column: 4 mm TD × 30 cm  $\mu$  Bondapak C<sub>18</sub> (Waters Assoc.).
- Solvent: 50% H<sub>2</sub>0/50% CH<sub>2</sub>OH.
- Flow rate: 1.6 ml/min.
- e Detection: uv at 254 nm.
- Average retention time: 661 sec 4-amino-3,5-dinitrotoluene 95.15%; 74 sec impurity 0.37%; 226 sec impurity 3.98%; 266 sec impurity 0.50%.

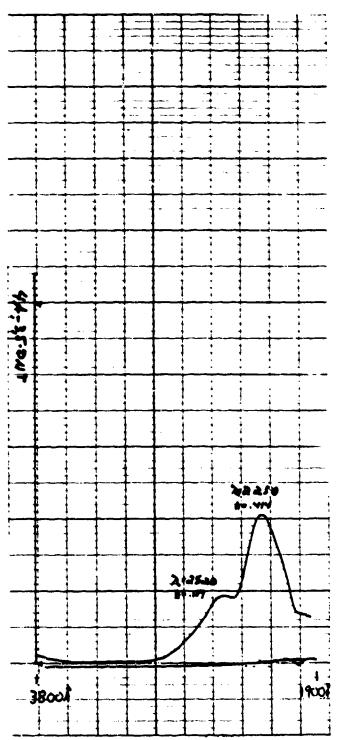
Gas Chromatography--One major component (representing 99.55% of the total peak areas) and one minor component were observed by gc under the following conditions:

- Column:  $5^{\circ} \times 4$  mm glass column packed with  $10^{\circ} DC-200$  on Chromasorb W-HP 80/100.
- Temperature: 110 to 220°C at 4°/min.
- Flow rate: 30 ml/min.
- · Detection: Flame ionization.
- Retention time: 1214 sec 4-amino-3,5-dinitrotoluene 99.55%; 909 sec impurity 0.45%.





RE 105 NR SPECTUM OF 4-ANIMO-3,5-DINITHOTOLUBEE



4-amino- 3,5-dinitrotoluene

C= 2.26x10-5 1/1

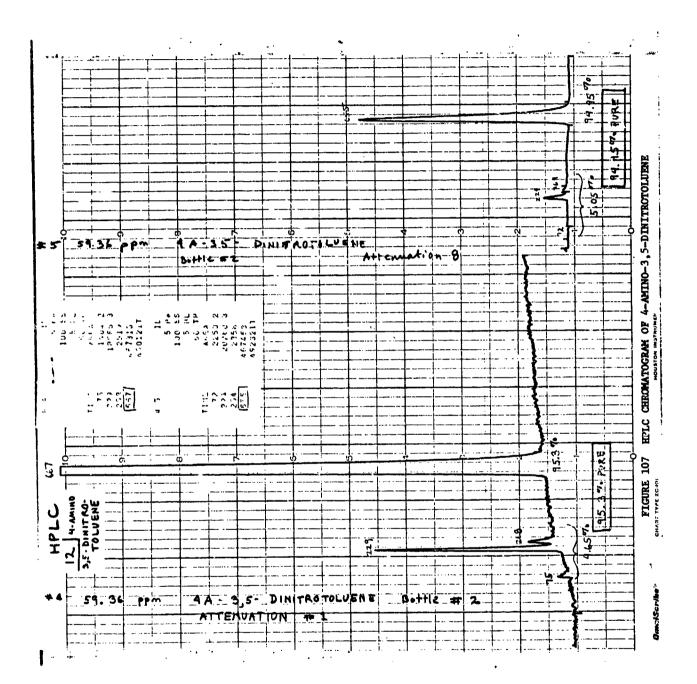
A 22002 = . 414

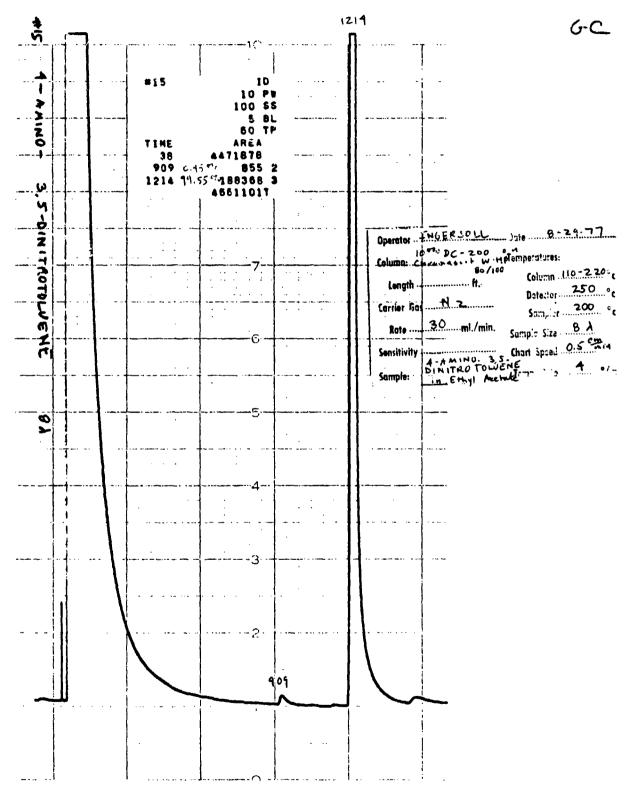
E 22508 · 18300

A 25208 . . 189

E 20201 : 8360

FIGURE 106 UV SPECTRUM OF 4-AMINO-3,5-DINITROTOLUENE





: IGURE 108 GC SPECTRUM OF 4-AMINO-3,5-DINITROTOLUENE

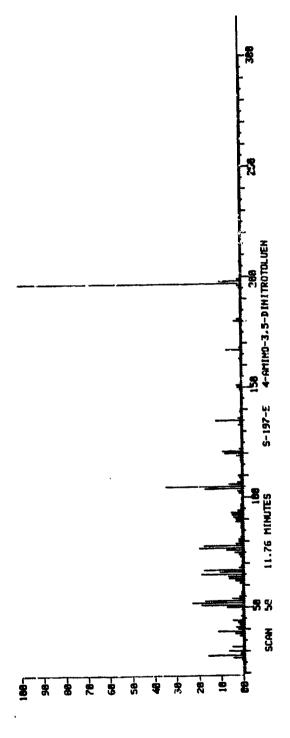


FIGURE 109 MASS SPECTRUM OF 4-AMINO-3,5-DINITROTOLUENE

## 4.18 3-Amino-2,6-Dinitrotoluene 3-Methyl-2,4-dinitrobenzenamine

Source: Synthesis, SRI

#### Identity

Ir-The ir spectrum was consistent with the proposed structure. The following bands were observed: (KDr pellet), 2.9, 3.0 (N-H, 1° aromatic amines), 5.5-59 (atmospheric  $\rm H_2O$ ), 5.2, 6.8 (C=C, ring), 6.5, 7.4 (N=O), 7.65 (C-N, 1° aromatic amines), 11.2 (C-N, aromatic NO<sub>2</sub>), 12.15, 12.9, 13.25, 14.4  $\mu m$ .

Nmr--The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed and the number of protons each signal represents was determined from signal integrals:

 $\delta$  2.27 (singlet, 3H) CH3;  $\delta$  3.17 (singlet, H)  $\rm H_a$ 

 $\delta$  6.72 (doublet, 2H, J = 10 cps) NH<sub>2</sub>

 $\delta$  7.85 (doublet, H, J = 10 cps)  $H_b$ .

 $\frac{\text{uv (Methano1)} - \lambda_{\text{max}}}{\lambda_{\text{max}}} = 205.4 \text{ nm, A} = 0.496, \ \varepsilon = 14,900$   $\lambda_{\text{max}} = 225.0 \text{ nm, A} = 0.373, \ \varepsilon = 11,200$   $\lambda_{\text{max}} = 343.0 \text{ nm, A} = 0.333, \ \varepsilon = 9970.$ 

Purity (99.85%)

#### Elemental Analysis ---

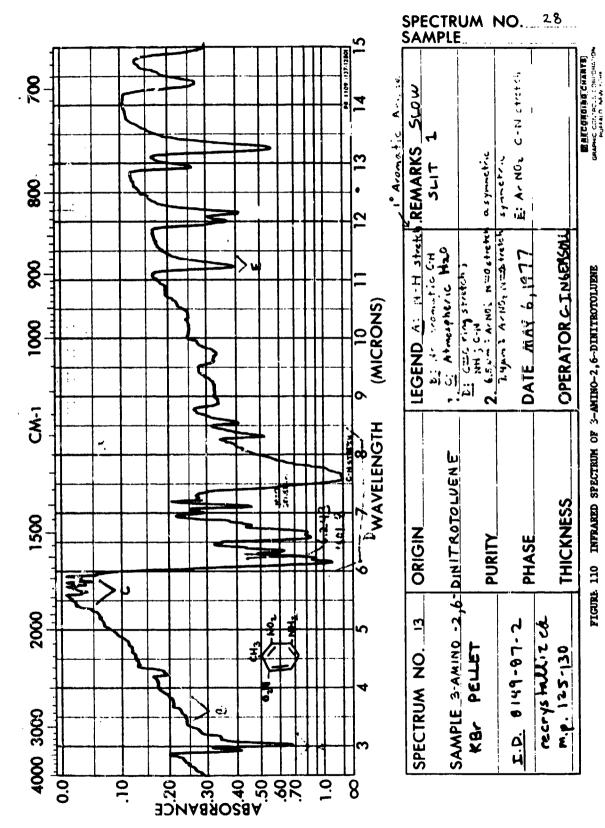
Anal. for C<sub>7</sub>H<sub>7</sub>N<sub>3</sub>O<sub>4</sub>: Calcd: C, 42.65; H, 3.58; N, 21.31 Found: C, 42.41; H, 3.50; N, 21.14.

High-Pressure Liquid Chromatography-One major component (representing 99.8% of the total peak areas) and one minor component were observed by hplc. The following hplc conditions were used:

- Column: 4 mm  $\stackrel{\bullet}{\text{ID}}$  × 30 cm  $\mu$  Bondapak C<sub>18</sub> (Waters Assoc.)
- Solvent: 50% H<sub>2</sub>O/50% CH<sub>3</sub>OH
- Flow rate: 1.6 ml/min
- Detection: uv at 254 nm
- Average retention time: 538 sec 3-amino-2,6-dinitrotoluene 99.8%; 150 sec impurity 0.2%.

<u>Cas Chromatography</u>—One major component (representing 99.9% of the total peak areas) and one minor component were observed by gc under the following conditions:

- Column:  $5' \times 4$  mm glass column packed with 10% DC-200 on Chromasorb W-HP 80/100.
- Temperature: 110 to 220°C at 4°/min.
- Flow rate: 30 ml/min N<sub>2</sub>.
- Detection: Flame ionization.
- Retention time: 1491 sec 3-amino-2,6-dinitrotoluene 99.9%;
   755 sec impurity 0.1%.



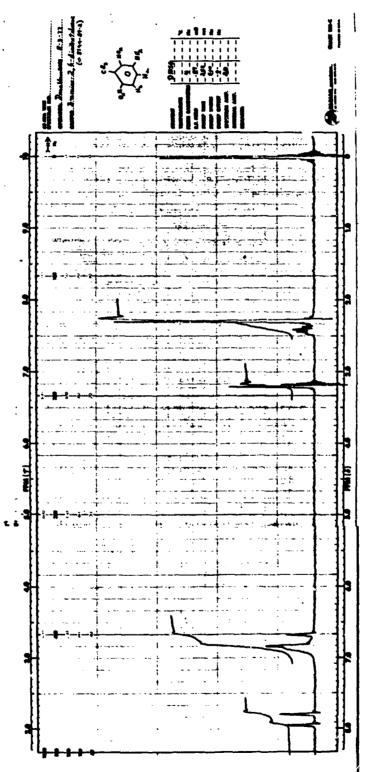
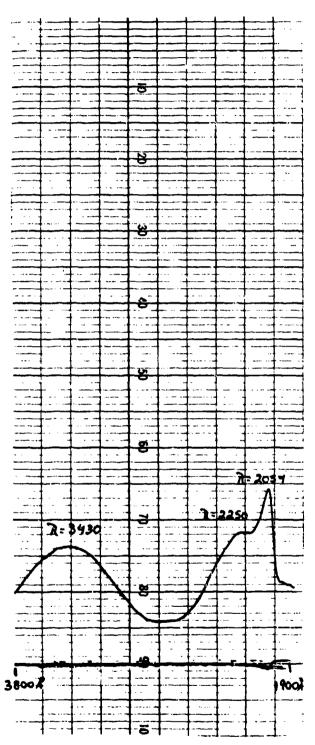


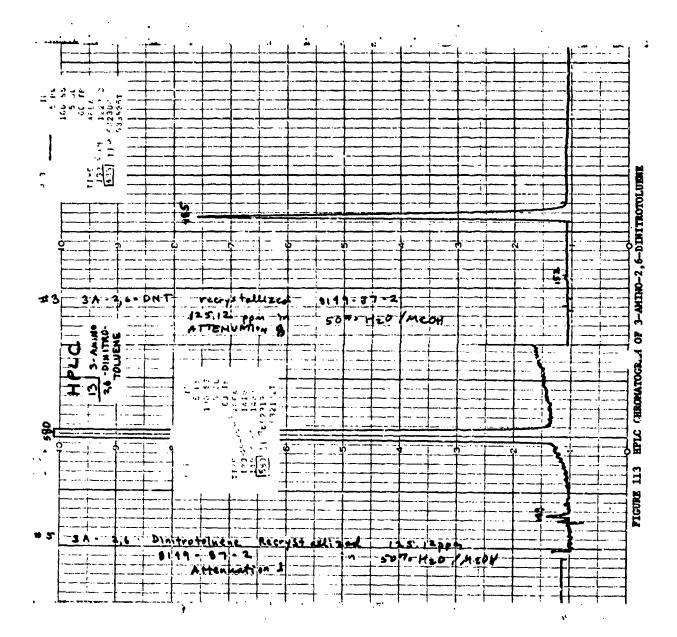
FIGURE 111 NOR SPECTRUM OF 3-AMINO-2,6-DINITROTOLURME

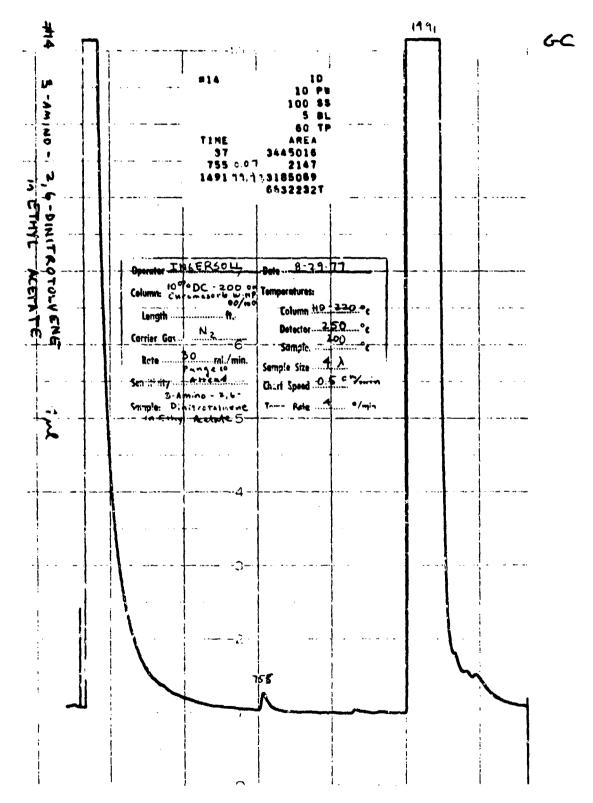


3-amino-2, 6-dinitrotoluene

€ 34308= 9970

FIGURE 112 UV SPECTRUM OF 3-AMINO-2,6-DINITROTOLUENE





F. GURF. 114 GC SPECTRUM OF 3-AMINO-2,6-DINITROTOLUENE

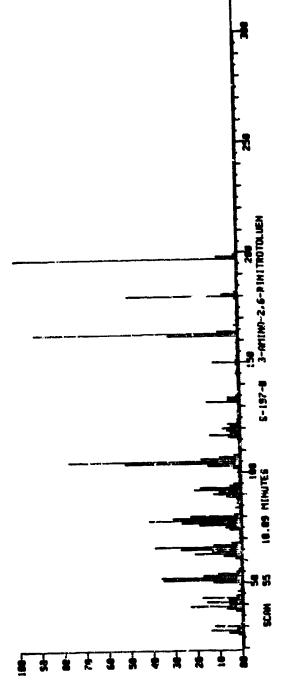


FIGURE 115 MASS SPECTRUM OF 3-ANIMS-2, 6-DINITROTOLUBME

4.19 4-Amino-2,6-Dinitrotoluene 4-Methyl-3,5-dinitrobensenamine [1946-51-0]

Source: Naval Surface Weapons Center (obtained from Aldrich Chemical Co. under Navy Contract N60921-75-C-0251, September 1976)

#### Identity

Tr-The ir spectrum was consistent with the proposed structure. The following bands were observed: (KBr pellet) 2.9, 3.0 (N-H, 1° aromatic amines), 3.3 (=C-H, aromatic), 6.1, 6.7 (C=C, ring), 6.5, 7.4 (N=O), 7.65 (C-N, 1° aromatic amines), 13.65 (N-H), 7.0, 7.2, 8.3, 11.05, 12.3, 12.85, 13.4  $\mu$ m.

Nmr--The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

 $\delta$  2.12 (singlet, 3H) CH<sub>3</sub>;  $\delta$  6.00 (singlet, 2H) NH<sub>2</sub>  $\delta$  7.20 (singlet, 2H) H.

<u>uv (Methanol)</u> = 205.0 nm, A = 9.360;  $\varepsilon$  = 17,800  $\lambda_{\text{max}}$  = 234.8 nm, A = 0.505;  $\varepsilon$  = 20,500.

Purity (99.7 ± 0.3%)

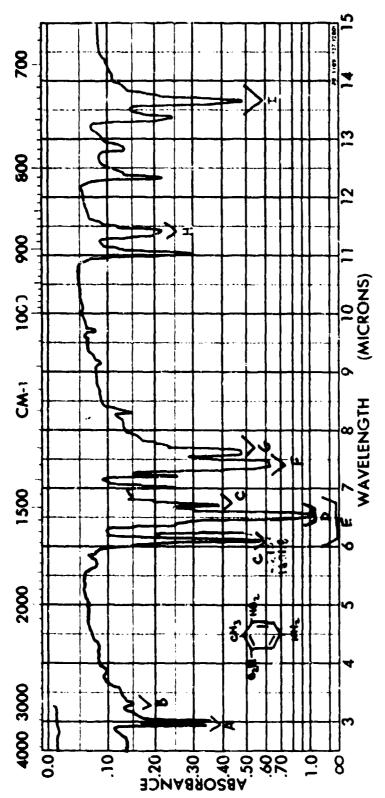
Elemental Analysis--

High-Pressure Liquid Chromatography appears a senting 100% of the total peak areas) was observed by hpic. I collowing hplc conditions were used:

- Column: 4 mm ID × 30 cm  $\mu$  Sondapak C<sub>18</sub> (Waters Assoc.)
- Solvent: 50% H<sub>2</sub>0/50% CH<sub>3</sub>OH
- Flow rate: 1.6 ml/min
- e Detection: uv at 254 nm
- Average retention time: 528 sec 4-amino-2,6-dinitrotoluene 100%.

Gas Chromatography—One major component (representing 99.4% of the total areas) and one minor component were observed by gc under the following conditions:

- Column: 5' ×4 mm glass column packed with DC-200 on Chromasorb W-HP 80/100.
- Temperature: 160 to 220°C at 4 /min.
- Flow rate: 30 ml/min N<sub>2</sub>.
- Detection: Flame ionization.
- Retention time: 757 sec 4-amino-2,6-dinitrotoluene 99.4%;
   863 sec impurity 0.6%.



SCAN SPEED: SLOW ST	EFER WINCE BEAM: MANAGE BEAM: Antiques   Markades   Mar	F: N=0 stretch symmetry, O	OPERATORE.TMETASOU TO WHENRY OUT OF PERIE	ON bend Energe content on har a
LEGEND A: N-H Streth REMARKS 10 Anometic Amine SCAN SPRED : SLOW	1.8: Aromatic C-Harvetty REFER THEE BEAM: C: C = C ring absetch 2.0: NO absetch asymmetry:	DATE MAY 3, 1977 HEAR-NO. C-N. Stretch	OPERATORCING TASOU T	AMINO-2, 6-DIMITEOTOLUEME
ORIGIN	- PINITRO TOLVENE.	PHASE	THICKNESS	FIGURE 116 INFRARED SPECTROM OF 4-AMINO-2,6-DIMITEOTOLURAE
SPECTRUM NO. 14	SAMPLE 4-AMINO-2,6-1 (KBr PELET)	LOT 5R1 # 3		FIG

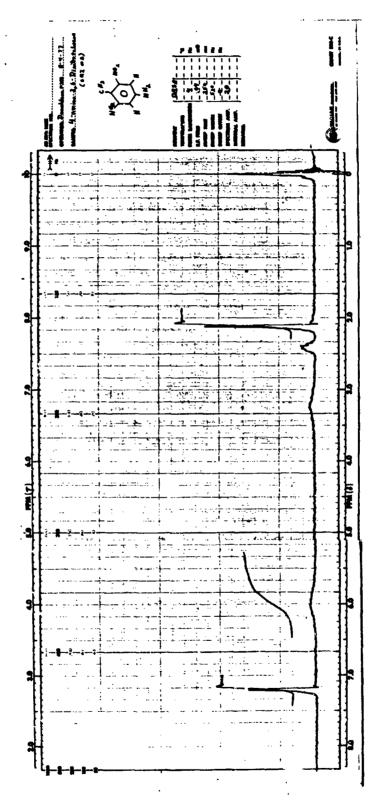
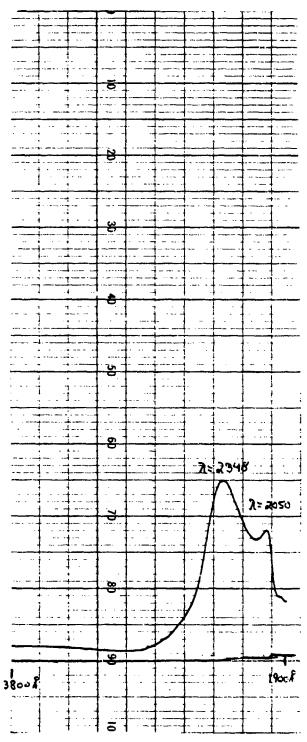


FIGURE 117 NYR SPECTRUM OF 4-AMINO-2,6-DINITROTOLUENE



4-amino-2, 6. dinitrotoluene

C= 2.02 x10.5 M/R

A 2050x - . 360

€ 20504= 17800

A 2348 A = . 505

€ 2348% = 20500

FIGURE 118 UV SPECTRUM OF 4-AMINO-2,6-DINITROTOLUENE

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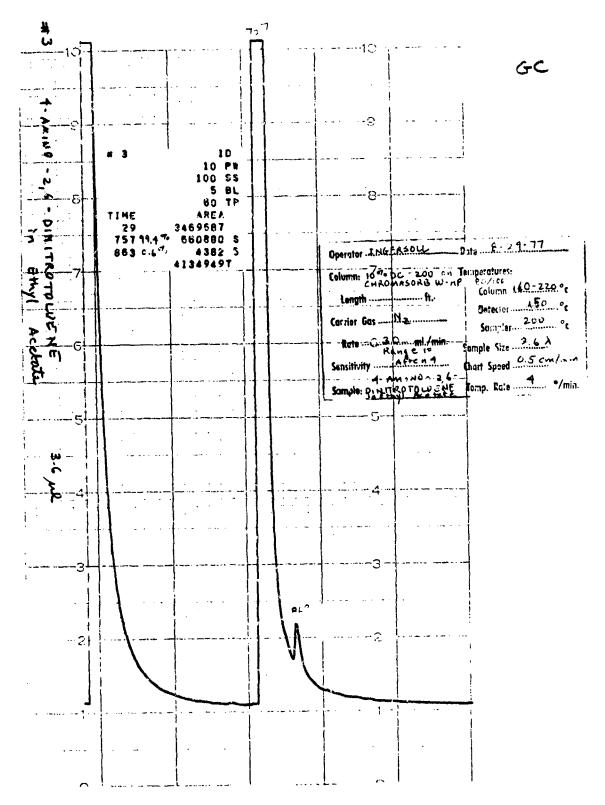


FIGURE 120 GC SPECTRUM OF 4-AMINO-2,6-DINITROTOLUENE

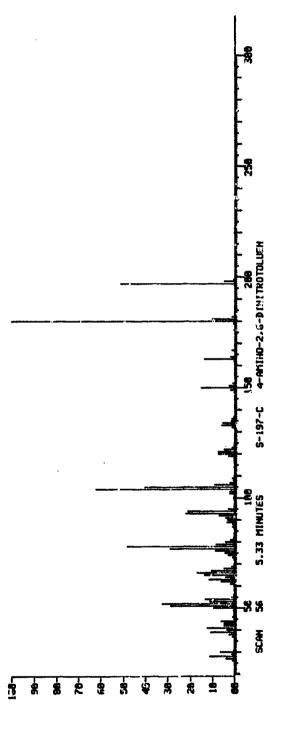


FIGURE 121 MASS SPECTRUM OF 4-AMINO-2, 6-DINITRGIOLUEME

# 4.20 5-Amino-2,4-Dinitrotoluene (Recrystallized) 5-Methyl-2,4-dinitrobenzenamine

Source: Synthesis, SRI

$$\begin{array}{c|c}
CH_3 & CH_3 \\
\hline
 & H_2SO_4 \\
\hline
 & HNO_3 \\
\hline
 & 65\%
\end{array}$$

$$\begin{array}{c|c}
O_2N & CH_3 \\
\hline
 & NO_2
\end{array}$$

$$\begin{array}{c|c}
NH_3 & O_2N \\
\hline
 & NO_2
\end{array}$$

$$\begin{array}{c|c}
NH_3 & O_2N \\
\hline
 & NO_2
\end{array}$$

## Identity

Ir-The ir spectrum was consistent with the proposed structure. The following bands were observed: (KBr pellet) 2.9, 3.0 (N-H, 1° aromatic amines), 6.2, 6.75 (C=C, ring), 6.4, 7.5 (N=O), 7.9 (C-N, 1° aromatic amines), 9.7, 13.5 (C-H), 11.5 (C-N, aromatic NO<sub>2</sub>), 7.05, 8.5, 10.85, 11.99, 14.15  $\mu$ m.

Nmr--The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

$$\delta$$
 2.38 (singlet, 3H) CH<sub>3</sub>;  $\delta$  6.77 (singlet, H)  $\rm H_a$   $\delta$  7.94 (singlet, 2H) NH<sub>2</sub>;  $\delta$  . 57 (singlet, H) H<sub>b</sub>.

$$\frac{\text{uv (Methano1)} - \lambda_{\text{max}}}{\lambda_{\text{max}}} = 205.6 \text{ nm}, A = 0.667, \ \epsilon = 24,500$$

$$\lambda_{\text{max}} = 231.4 \text{ nm}, A = 0.426, \ \epsilon = 15,700$$

$$\lambda_{\text{max}} = 262.0 \text{ nm}, A = 0.376, \ \epsilon = 13,800$$

$$\lambda_{\text{max}} = 331.0 \text{ nm}, A = 0.302, \ \epsilon = 11,100.$$

Purity (99.8 ± 0.2%)

#### Elemental Analysis --

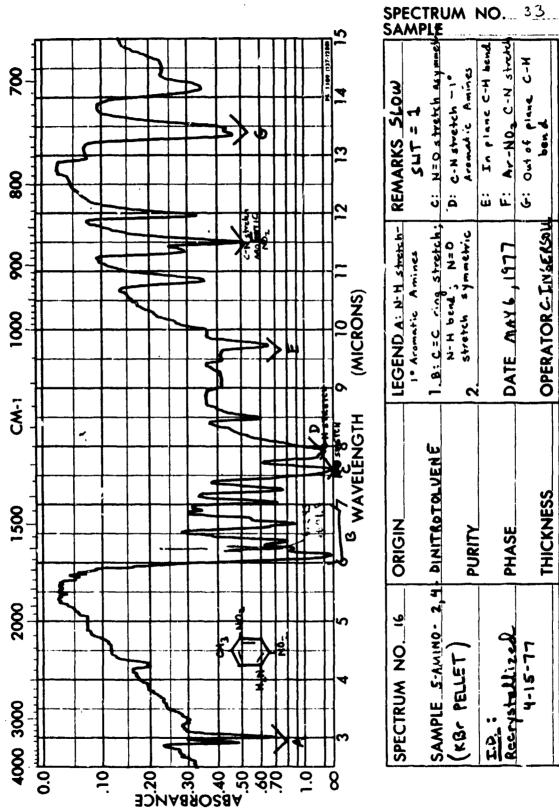
Anal. for C<sub>7</sub>H<sub>7</sub>N<sub>3</sub>O<sub>4</sub>: Calcd: C, 42.6; H, 3.6; N, 21.3 Found: C, 41.94; H, 3.51; N, 20.97.

High-Pressure Liquid Chromatography--One major component (representing 99.6% of the total peak areas) and two minor components were observed by hplc. The following hplc conditions were used:

- Column: 4 mm ID × 30 cm μ Bondapak C<sub>18</sub> (Waters Assoc.)
- Solvent: 50% H<sub>2</sub>O/50% CH<sub>3</sub>OH
- Flow rate: 1.6 ml/min
- Detection: uv at 254 nm
- Average retention time: 615 sec 5-amino-2,4-dinitrotoluene 99.6%; 52 sec impurity 0.2%; 99 sec impurity 0.2%.

Gas Chromatography--One major peak (representing 100% of the total peak areas) was observed by gc under the following conditions:

- Column: 5' × 4 mm glass column packed with 10% DC-200 on Chromasorb W-HP 80/100.
- Temperature: 160 to 220°C at 4°/min.
- Flow rate: 30 ml/min N<sub>2</sub>.
- Detection: Flame ionization.
- Retention time: 870 sec 5-amino-2,4-dinitrotoluene 100%.



SPECTRUM NO. 16	ORIGIN	LEGEND A: N. H STERH- REMARKS SLOW	REMARKS SLOW
		1 * Aromatic Amines	5 - Tus
SAMPLE S-AMINO- 2.4	2,41 DINITROTOLVENE	1. B. C. C. cing Stretch;	C: N=O stretch acyme
(KBY PELLET)	VIIDITY	N-H bend : N=O D: C.N streetch -1.	D: C-N stretch -1° Aromadic Amines
. 0.1			E: In plane C-H bend
Recristallized	PHASE	DATE MAY 6, 1977	F: Ar-No. C-N strated
LL-81-h			G: Out of plane C-H
	THICKNESS	OPERATOR C. LINSERSOUL	ben d
	- Inchise of the second of the		

FIGURE 122 INFRARED SPECTRUM OF 5-AMINO-2, 4-DINITROTOLUMNE

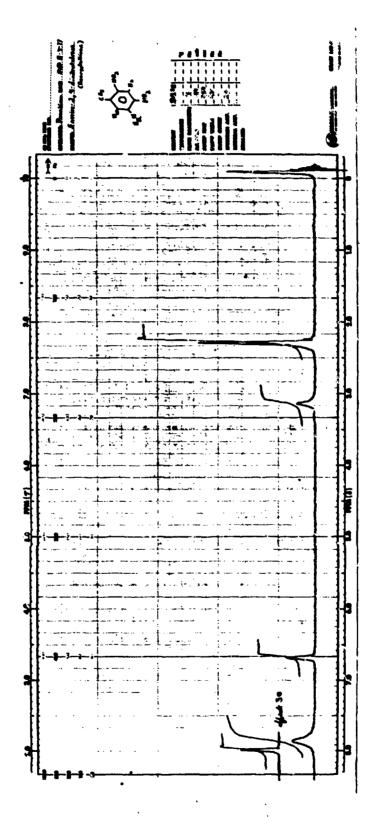


FIGURE 123 NOR SPECTRUM OF 5-AMINO-2,4-DINITEOTOLUERE

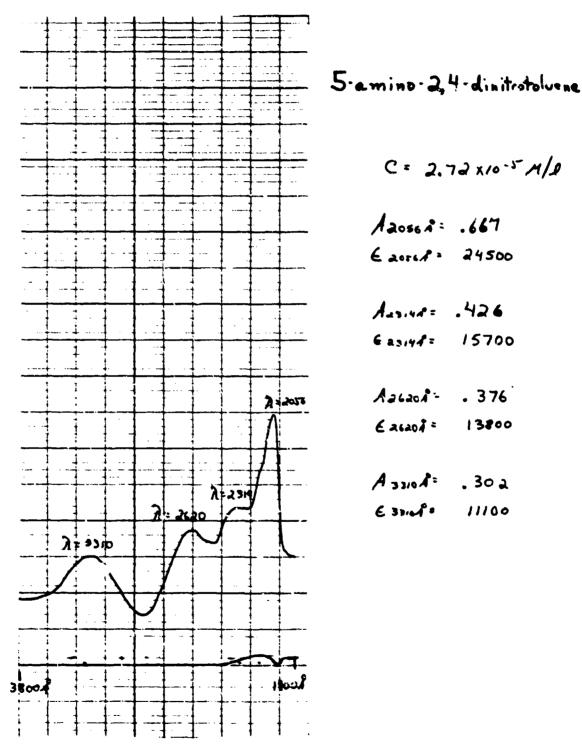


FIGURE 124 UV SPECTRUM OF 5-AMINO-2,4-DINITEDTOLUMN

FIGUR 125 MP.C CHOMATOGRAM OF 5-AMIEC-2,4-DINITHOTOLINGER 1.4-DINENE

**2**11

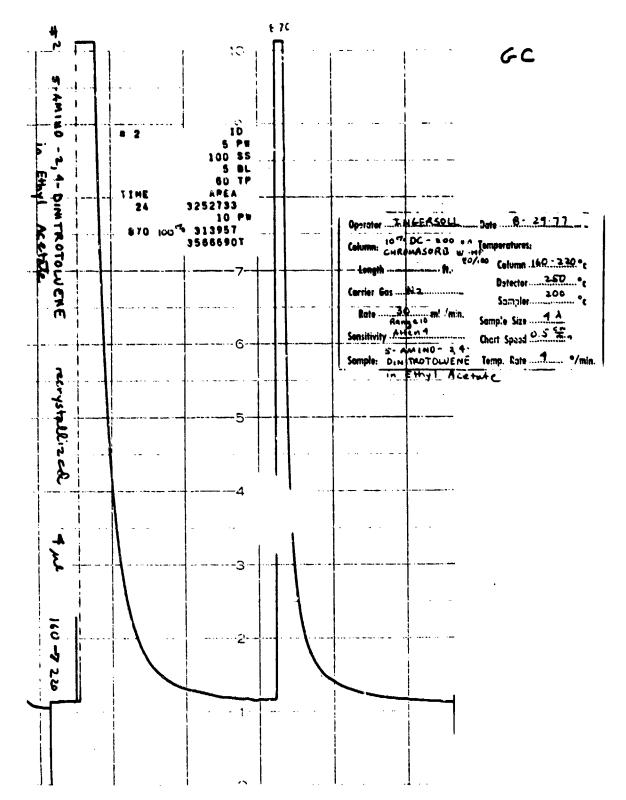
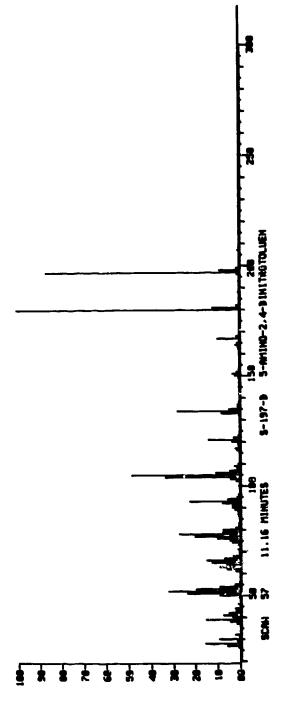


FIGURE 126 GC SPECTRUM OF 5-AMINO-2,4-DINITROTOLUENE

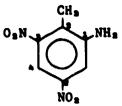


FIGUR 127 MASS SPECTRIM OF 5-AKINO-2,4-DINITROTOLUZHE

4

1 :

# 4.21 2-Amino-4,6-Dinitrotoluene 2-Mathyl-3,5-dinitrobenzenamine [35572-78-2]



Source: Naval Surface Weapons Center (obtained from Aldrich Chemical Co. under Navy Contract N60921-75-C-0251, September 1975)

# **Identity**

Ir--The ir spectrum was consistent with the proposed structure. The following bands were observed: (KBr pellet) 2.9, 3.0 (N-H, 1° aromatic amines), 6.1 (C=C, ring), 6.5, 7.4 (N=O), 9.5 (C-H), 11.3 (C-N, aromatic NO<sub>2</sub>), 13.55 (C-H and/or N-H), 10.4, 10.75, 12.3, 12.8, 14.1  $\mu$ m.

Nmr--The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

 $\delta$  2.07 (singlet, 3H) CH<sub>3</sub>;  $\delta$  6.08 (singlet, 2H) NH<sub>2</sub>;  $\delta$  7.58 (singlet, 2H) H; 2.4 (DMSO) and 3.2 (H<sub>2</sub>O).

<u>uv (Methanol)</u> --  $\lambda_{max}$  = 227.0 nm, A = 0.729,  $\epsilon$  = 20,600.

Purity (99.9 ± 0.1%)

#### Elemental Analysis--

Anal. for C<sub>7</sub>H<sub>7</sub>N<sub>3</sub>O<sub>4</sub>: Calcd: C, 42.6; H, 3.6; N, 21.3 Found: C, 42.41; H, 3.59; N, 21.25.

High-Pressure Liquid Chromatography-One major peak (representing 100% of the total peak areas) was observed by hplc. The following hplc conditions were used:

• Column: 4 mm ID  $\times$  30 cm  $\mu$  Bondapak C<sub>18</sub> (Waters Assoc.)

• Solvent: 50% H<sub>2</sub>0/50% CH<sub>3</sub>OH

• Flow rate: 1.6 ml/min

• Retention time: 553 sec 2-amino-4,6-dinitrotoluene 100%.

Gas Chromatography—One major component (representing 99.8% of the total peak areas) and one minor component were observed by gc under the following conditions:

- Column: 5' × 4 mm glass column packed with 10% DC-200 on Chromasorb W-HP 80/100.
- Temperature: 110 to 220°C at 4°/min.
- Flow rate: 30 ml/min N2.
- Detection: Flame ionization.
- Retention time: 1574 sec 2-amino-4,6-dinitrotoluene 99.8%; 1124 sec impurity 0.2%.

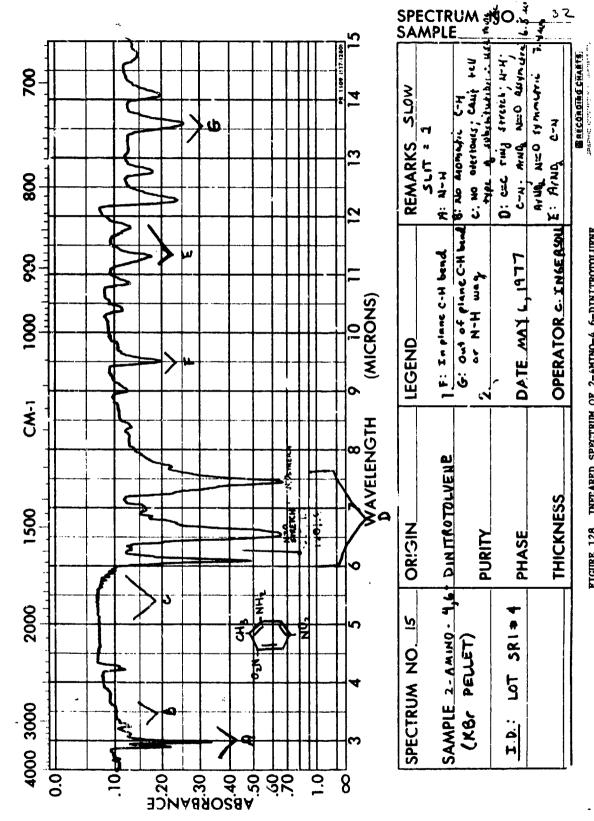
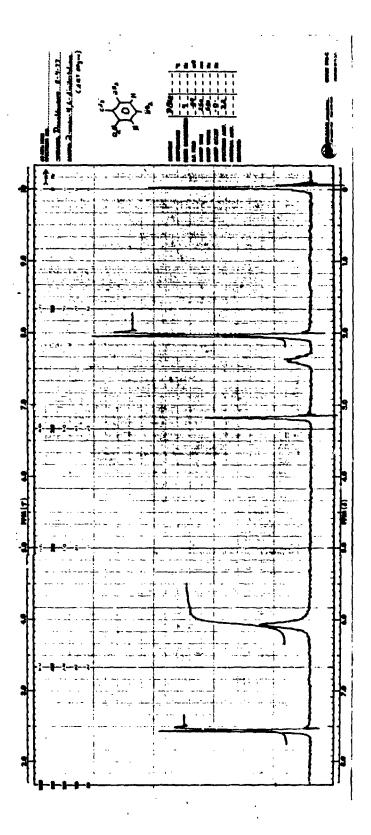


FIGURE 128 INFLARED SPECTRUM OF 2-AMINO-4,6-DINITROTOLUENE



GURE 129 NMR SPECTRUM OF 2-AMINO-4,6-DINITEDIOLOGUENE

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		6)				7	- 1.	20	
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		60				7	\(\frac{1}{2}\)	70	
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		0 60 70 80					7	70	
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		o 50 70 80				<i></i>	- 2.	70	
		0 60 70 80 7				<i></i>	- 2.	20	
						<i></i>		20	
		60 70 80 99				- T	7		
i so A							7		DO A
200 4						<i></i>			Roy
i so A						<i></i>			1 Acq
i so A							7		Aco

2-amino-4,6-dinitrotoluene

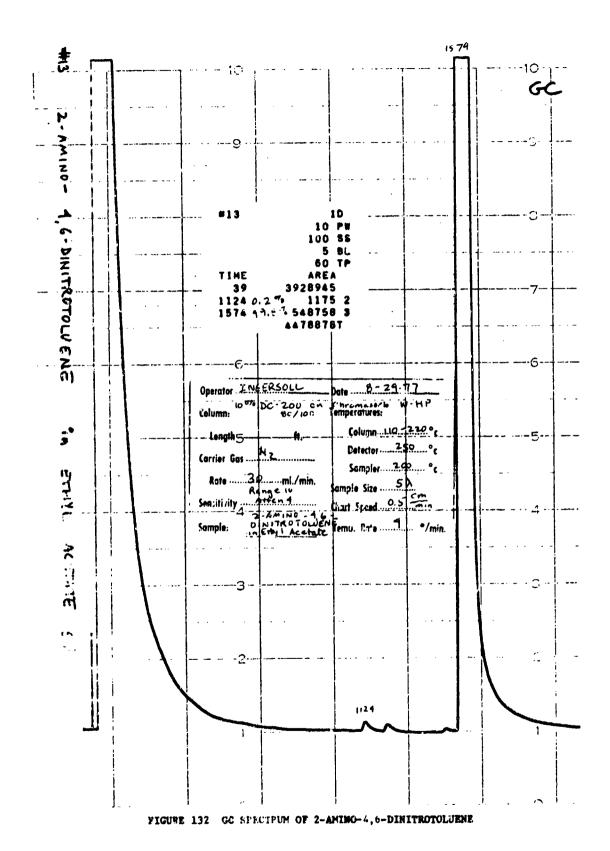
C= 3.54 x10-5 M/R

A 22708= .729

€ 22701 = 20600

FIGURE 130 UV SPECTRUM OF 2-AMINO-4,6-DINITROTOLUENE

FIGURE 131 HPL: CHROMATOGRAM OF 2-AMINO-4,6-DINITROTGLUEME



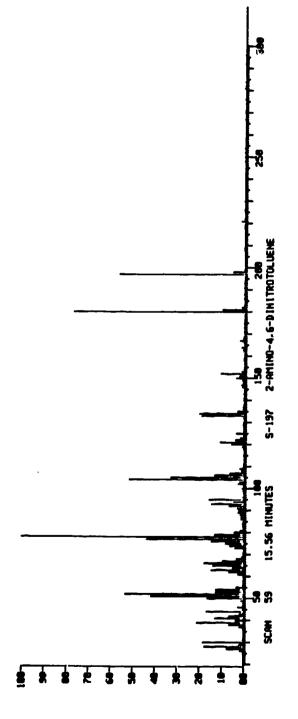
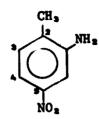


FIGURE 133 MASS SPECTRUM OF 2-AMINO-4,6-DINITROPOLURME

4.22 2-Amino-4-Nitrotoluene 2-Methyl-5-nitrobenzensmine [99-55-8]



Source: Pfaltz & Bauer

Lot number not given Catalog No. M22730

## Identity

Ir—The ir spectrum was consistent with the proposed Structure as well as with Sadtler Reference No. 13670 for 2-smino-4-nitrotoluene (KBr wafer). The following bands were observed: (KBr pellet) 2.9, 3.0 (N-H, 1° aromatic amine), 6.1, 6.9 (C=C, ring), 6.6, 7.4 (N=O), 7.75 (C-N), 11.4 (C-N, aromatic NO<sub>2</sub>), 13.55 (N-H, 1° aromatic amine and/or C-H), 8.8, 9.05, 9.7, 10.0, 10.55, 12.1, 12.2 μm.

Nmr--The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

 $\delta$  2.00 (singlet, 3H) CH3;  $\delta$  5.28 (singlet, 2H) NH2

 $\delta$  6.83 (doublet, H, J = 4 cps)  $H_a$ 

 $\delta$  7.03 (doublet, H, J = 4 cps)  $H_b$ 

 $\delta$  7.32 (singlet, H)  $H_c$ .

<u>uv (Methanol)</u> --  $\lambda_{\text{max}} = 203.5 \text{ nm}, A = 0.795, \epsilon = 7790$ 

 $\lambda_{\text{max}} = 229.0 \text{ nm}, A = 1.242, \epsilon = 12,200$ 

 $\lambda_{\text{max}} = 251.2 \text{ nm}, A = 1.215, \epsilon = 11,900$ 

 $\lambda_{\text{max}} = 287.0 \text{ nm}, A = 0.449, \epsilon = 4400$ 

 $\lambda_{\text{max}} = 369.0 \text{ nm}, A \approx 0.189, \epsilon = 1850.$ 

Purity (0- 75 ± 1.65%)

#### Elemental Analysis--

Anal. for  $C_7H_8N_2O_2$ : Calcd: C, 55.3; H, 5.3; N, 18.4

Found: C, 53.18; H, 5.21; N, 18.45.

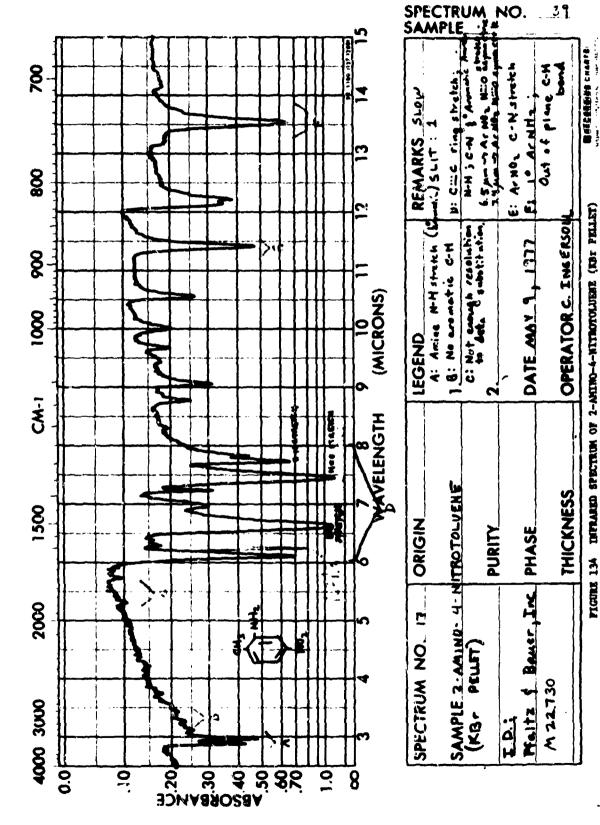
Some residue was noted.

High-Pressure Liquid Chromatography-One major component (representing 98.3 to 99.4% of the total peak areas) and one minor component were observed by hplc. The following hplc conditions were used:

- e Column: 4 mm ID  $\times$  30 cm  $\mu$  Bondapak C<sub>18</sub> (Waters Assoc.)
- Solvent: 60% H<sub>2</sub>0/40% CH<sub>3</sub>OH and 55% H<sub>2</sub>O/45% CH<sub>3</sub>OH
- Flow rate: 1.6 ml/min
- Detection: uv at 254 nm
- Retention time: Δt 60% H<sub>2</sub>O/40% H<sub>2</sub>O, 656 sec 2-amino-4-nitrotoluene 99.4%, 530 sec impurity 0.6%; at 55% H<sub>2</sub>O/45% μ<sub>2</sub>OH, 418 sec 2-amino-4-nitrotoluene 98.3%, 354 sec impurity 1.7%.

Gas Chrcmatography--One major component (representing 96.1% of the total areas) and two minor components were observed by gc under the following conditions:

- Column: 5' × 4 mm glass column packed with 10% DC-200 on Chromasorb W-HP 80/100.
- Temperature: 110 to 220°C at 4°/min.
- Flow rate: 30 ml/min M2.
- · Detection: Flame ionization.
- Retention time: 995 sec 2-amino-4-nitrotoluene 96.1%; 827 sec impurity 3.3%; 1102 sec impurity 0.6%.



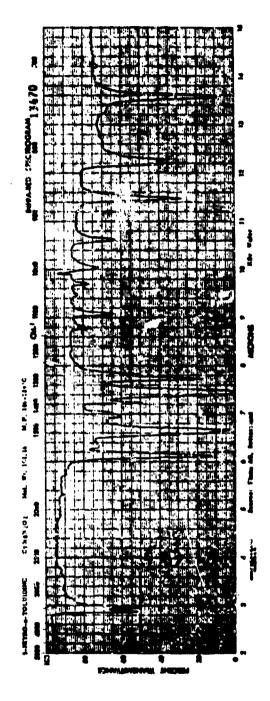


FIGURE 135 INPRARED SPECTEUM OF 2-AMINO-4-WITHOTOLUEME (ND: WAFER)

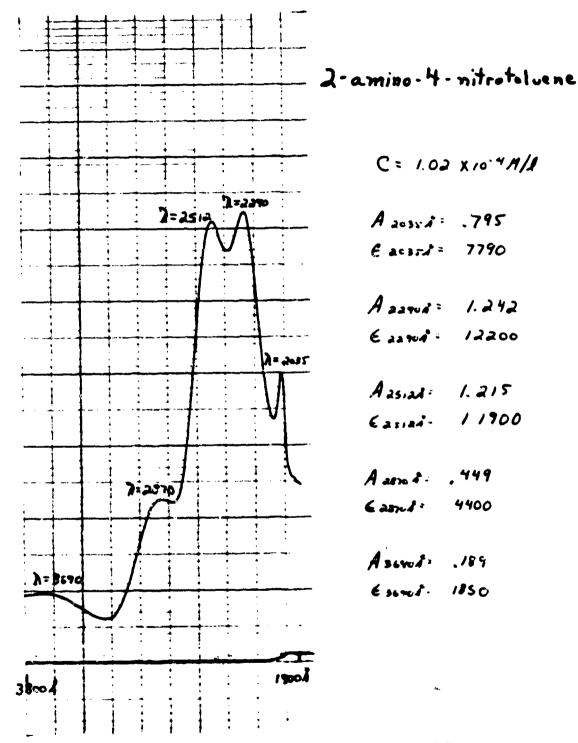
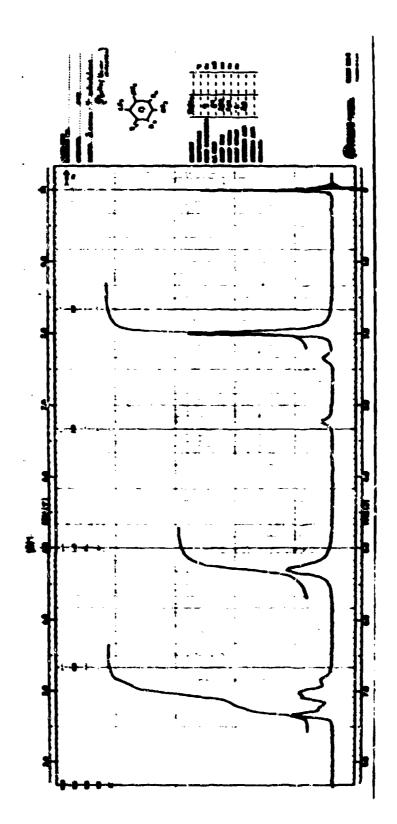


FIGURE 136 UV SYNCTECH OF 2-MILIO-4-BITHOTOLUME



FLOOR 137 NR SPECTION OF 2-(MINO-4-STROPOLUMIS

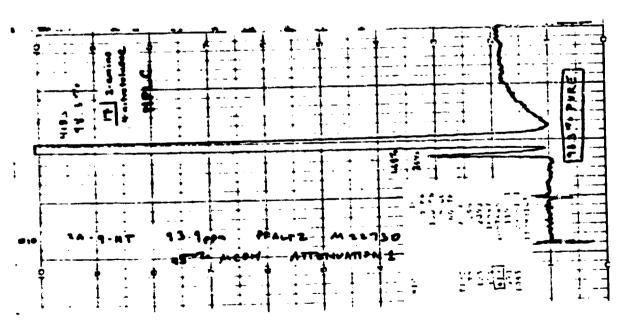


FIGURE 138 HFLC CHRONATOGRAM OF 2-ANTHO-4-NITROTOLUENE

228

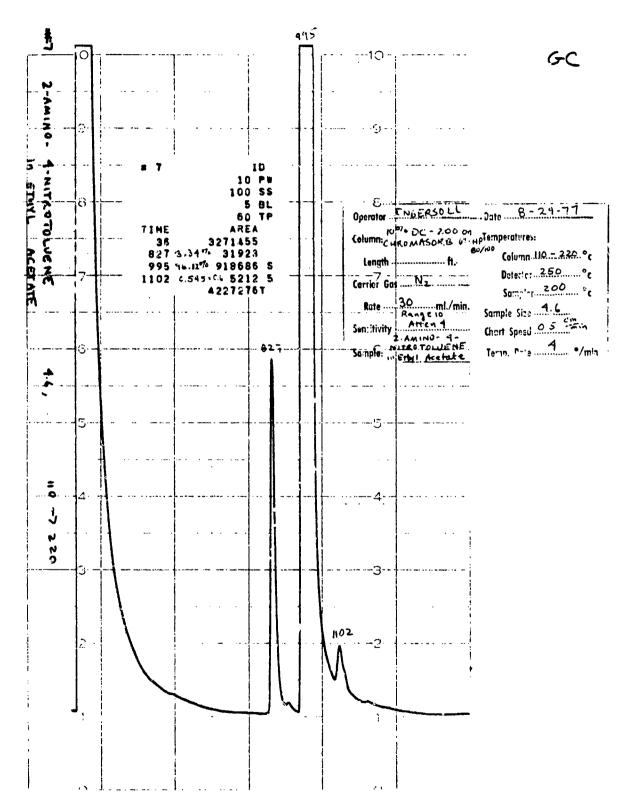


FIGURE 139 GC SPECTRUM OF 2-AMINO-4-NITROTOLUENE



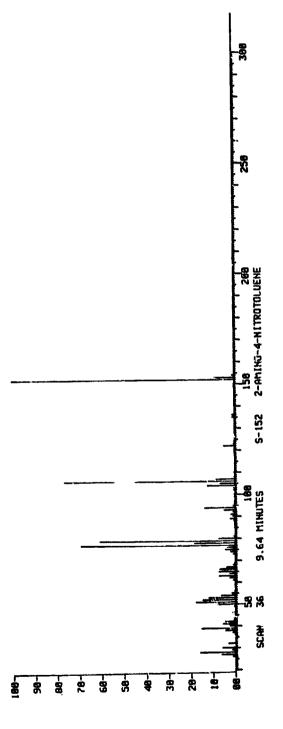


FIGURE 140 MASS SPECTRUM OF 2-AMINO-4-NITROTOLUENE

## 4.23 2,4-Dinitro-5-Methylphenol

Ir-The ir spectrum was consistent with the proposed structure. The following bands were observed: (KBr pellet) 3.2 (C-H, aromatic), 6.15, 6.65 (C=C, ring), 6.32, 7.69 (N=O), 8.38 (C-O), 9.7, 13.39 (C-N), 11.5, 11.95 (C-N, aromatic NO<sub>2</sub>), 7.0, 7.85, 8.5, 9.0, 10.78, 12.9, 14.28.

Nmr-The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

δ 2.70 (singlet, 3H) CH<sub>3</sub>

δ 7.10 (singlet, H) H

8 8.90 (singlet, H) H<sub>L</sub>

£ 10.85 (singlet, H) OH.

Uv (Methano1)-
$$\lambda_{max}$$
 = 214.2 nm, A = 0.712,  $\epsilon$  = 11,750  $\lambda_{max}$  = 263 nm, A = 0.794,  $\epsilon$  = 13,160  $\lambda_{max}$  = 335.6 nm, A = 0.287,  $\epsilon$  = 4740.

## Purity (>: 5%)

#### Rlemental Analysis --

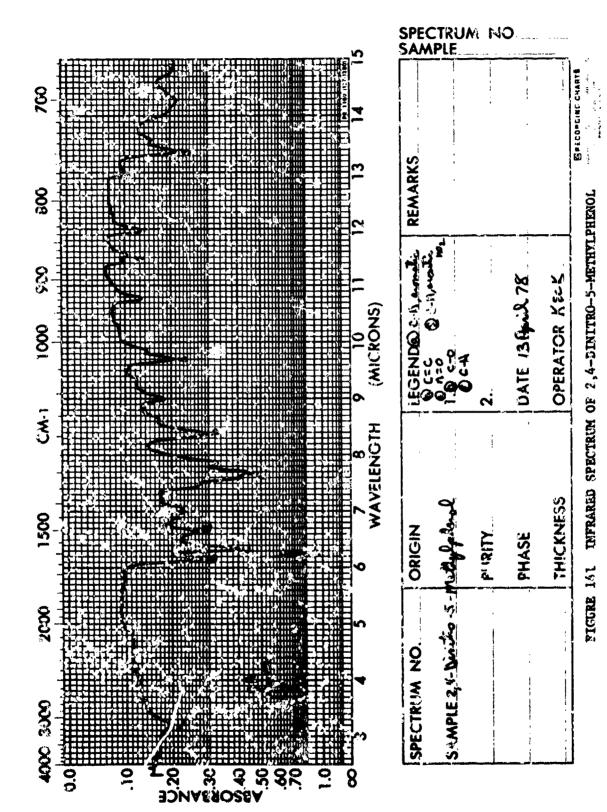
Anal. for C<sub>7</sub>H<sub>6</sub>N<sub>2</sub>O<sub>8</sub>: Caled: C, 42.43; H, 3.05; N, 14.14 Found: C, 42.26; H, 3.17; N, 13.86. High Pressure Liquid Chromatography—One major component (representing 98.7% of total peak areas) and one minor component were observed by hplc. The following hplc conditions were used:

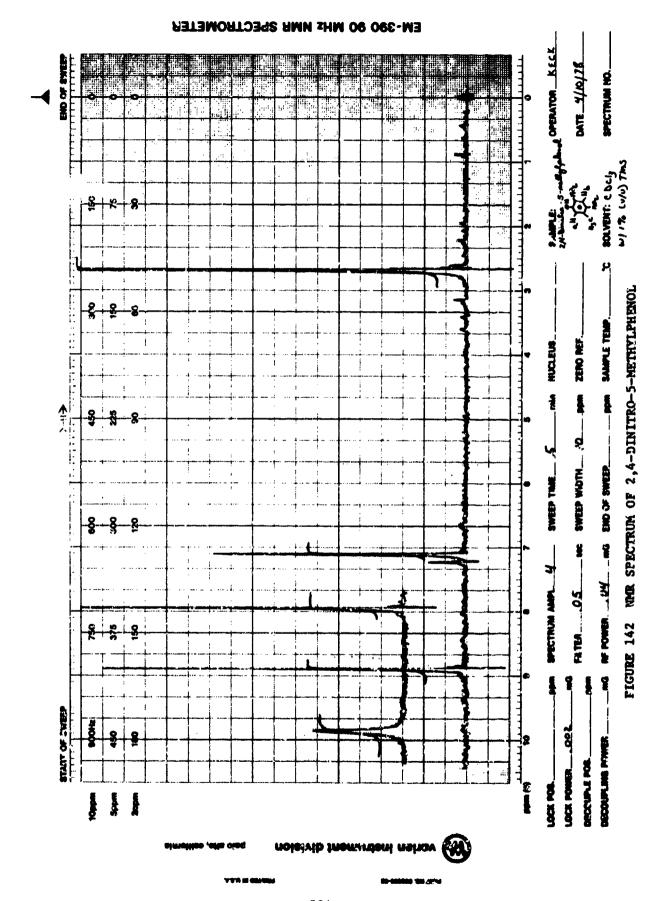
- Column: 4 mm ID x 30 cm μ Bondapak C<sub>ie</sub> (Waters Assoc.)
- Solvent: 60% H<sub>2</sub>0/40% CH<sub>2</sub>0H
- Flow rate: 2.0 ml/min
- Detection: uv at 254 nm

Average retention time: 215 sec 2,4-dinitro-5-methylphenol 98.7%; 298 sec impurity 0.23%; 375 sec impurity 1.06%.

Gas Chromatography—One major component (representing 98.9% of total peak areas) and two minor components were observed by gc under the following conditions:

- Column: 6' x 2 mm glass column packed with 10% DC 200 on Chromasorb
- Temperature: 130° to 220° C at 4°/min
- Flow rate: 30 ml/min N2
- · Detection: Flame ionization
- Retention time: 11.62 min 2,4-dinitrc-5-methylphenol
   98.9%; 13.8 min impurity 0.1%; 22.2 min impurity 1.0%.





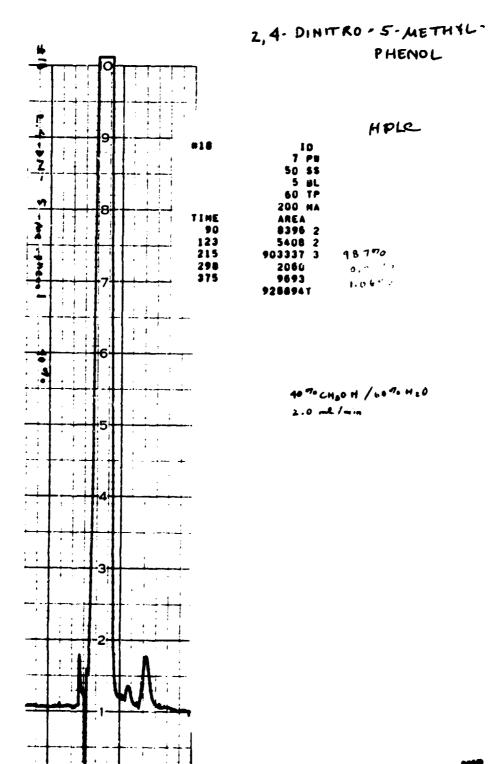


FIGURE 143 HPLC CHROMATOGRAM OF 2,4-DINITRO-5-METHYLPHEMOL

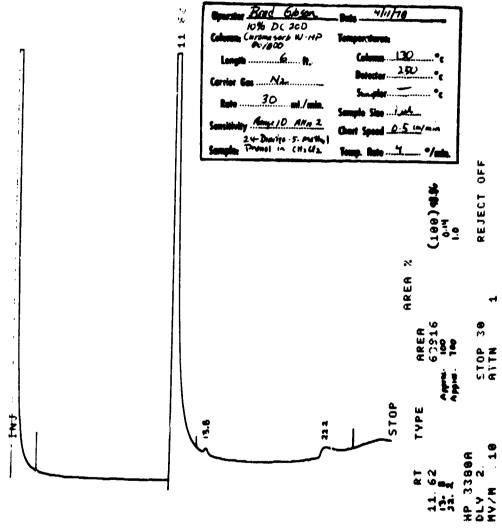
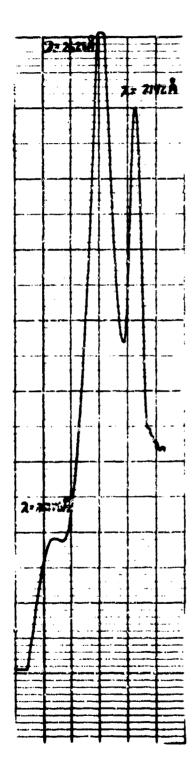
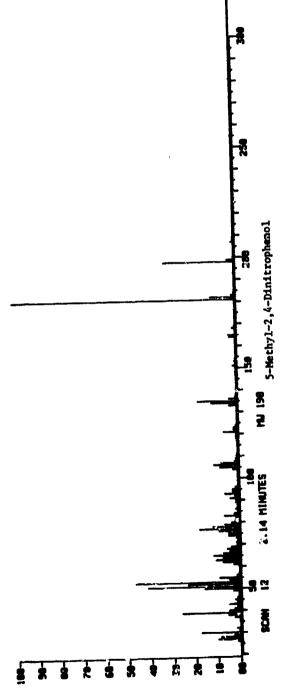


FIGURE 144 GC SPECTRUM OF 2,4-DINITRO-5-METHYLPHENOL



2,4- Dinto -5- Mallyphenol

FIGURE 145 UV SPECTRUM OF 2,4-DINITRO-5-METHYLPHENOL



## 4.24 4-Nitrobenzonitrile

[619-72-7]



Source: Aldrich Chemical Company

Lot number not given Catalog No. N1, 200-7

#### **Identity**

Ir-The ir spectrum was consistent with the proposed structure. The following bands were observed: (EBr pellet) 3.25 (C-H, aromatic), 4.48 (CEN), 6.25, 6.75 (C-C, ring), 6.59, 7.46 (M-O), 9.63, 13.39 (C-H), 11.64 (C-N, aromatic NO<sub>2</sub>), 7.78, 8.45, 9.85, 14.73 µm.

Nor-The next spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

6 7.90 (doublet, 2H, Jonb = 3.0 cre) Ha

6 8.38 (doublet, 2H,  $J_{b-a} = 3.0$  cps)  $H_b$ .

 $\frac{\text{Uv (Hethenol)} \sim \lambda_{\text{max}} = 206.0 \text{ nm, } A = 1.70, = 9000}{\lambda_{\text{max}} = 258.2 \text{ nm, } A = 2.99, = 15,300.}$ 

#### Furity (>99%)

#### Elemental Analysis --

Anal. for C, %, No.0: Calcd: C, 36.76; R, 2.72; N, 18.91

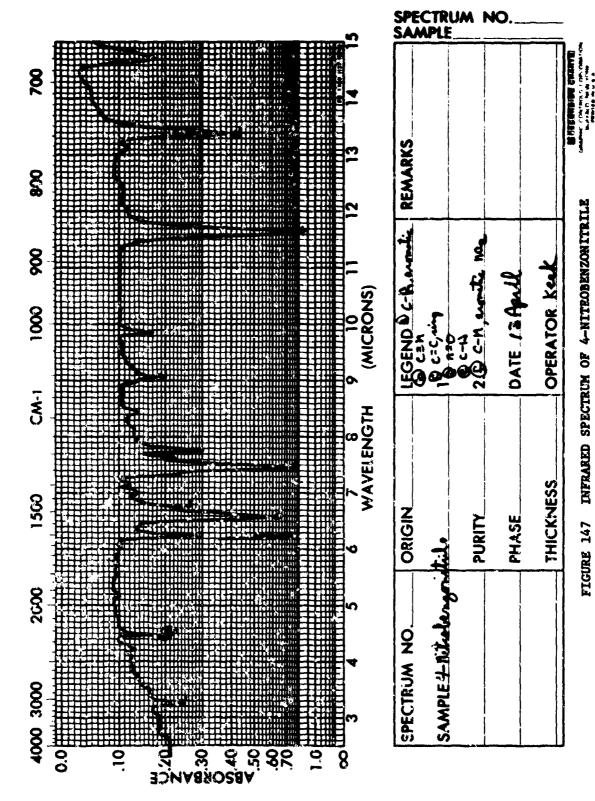
found: C, 56.52; M, 3.00; M, 18.75.

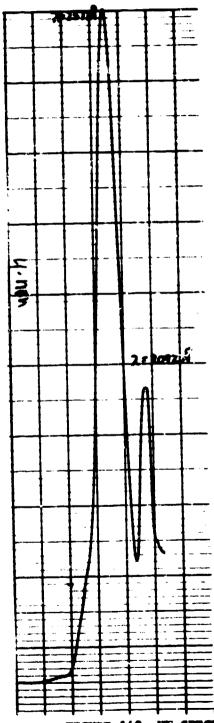
<u>High-Pressure Liquid Chromatography</u>—One major component (representing 99.5% of total peak areas) and two minor components were observed by hplc. The following hplc conditions were used:

- Column: 4 mm ID x 30 cm y Bondapak Cie (Waters Assoc.)
- Solvent: 502 HgO/502 CHgOE
- Plow rate: 2.0 ml/win
- . Detection: uv at 254 mm
- Average retention time: 265 sec 4-nitrobenzonitrile 99.5%;
   99 sec impurity 0.16%; 189 sec impurity 0.13%.

Geo Chromatography—One major peak (representing 100% of the total peak areas) was observed by gc under the following conditions:

- Column: 6' x 2 mm glass packed with 10% DC 200 on Chromesorb W-HP 80/100.
- Temperature: 130° (4 min) to 220° C at 4°/min.
- . Flow rate: 30 ml/min Ka.
- . Detection: Flame ionization.
- Retention time: 4.94 min 4-nitrobenzylnitrile 100%.





# 4- Nitrolengoritule

C= 1.5 x10 m/L

A<sub>2677</sub> = 1.845

E<sub>1577</sub> = 12300

A<sub>2091</sub> 2 .760

£2072 - 5067

FIGURE 148 UV SPECTRUM OF 4-NITROBENZONTTRILE

## EM-390 90 MHz MMR SPECTROMETER Theoremon KECK CAND OF SWEEF DATE\_4/10/78 SPECTRUM MO. SOLVENT: CD CLY NMR SPECTRUM OF 4-NITROBENZONITRILE SAMPLE TEMP. ZERO REF. . min NUCLEUS **5** SWEEP WIDTH\_\_/O 'n SWEEP TIME\_\_\_ RF POWER ... . 04. ... G END OF SWEEP. 6 .05 SPECTRUM AMPL. FIGURE 149 FILTER. SE START OF SWEEP 1001 DECOUPLE POS. LOCK POWER. LOCK POS á 3

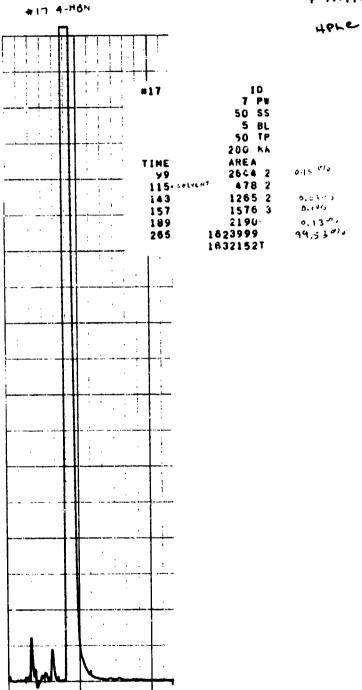
243

1

-cesess .girl TRAM

noisivib tnemurtani naitav

## 4. NITROBENZONITRILE



MAR 2 9 1978

FIGURE 150 HPLC CHROMATOGRAM OF 4-NITROBENZONITRILK

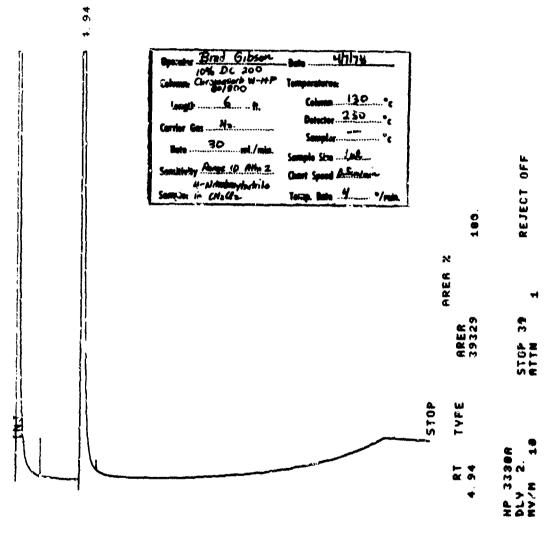


FIGURE 151 GC SPECTRUM OF 4-NITROBENZONITRILE

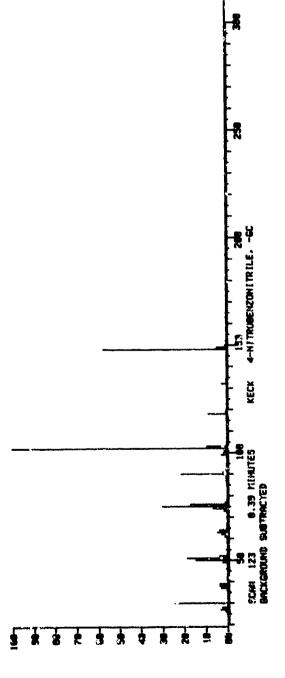
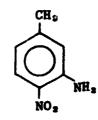


FIGURE 152 MASS SPECTRUM OF 4-NITROBENZONITRILE

# 4.25 3-Amino-4-Nitrotoluene 5-Methyl-2-nitrohenzenemine



Source: Synthesis, SRI

#### Identity

Ir-The ir spectrum was consistent with the proposed structure. The following bands were observed: (REr pellet) 2.85, 2.95 (N-H, 1° aromatic swines), (.15, 1.75 (C=C ring), 6.30, 7.55 (N=O), 7.08 (C-H, methyl), 8.05 (C-N, 1° aromatic swines), 9.7, 13.3 (C-H), 11.78 (C-N, eromatic NO<sub>2</sub>), 8.5, 9.20, 10.5, 12.5, 13.6 µm.

Nar-The nur spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

6 2.25 (singlet, 3H) CH,

8 6.00 (singlet, 2H) NH<sub>2</sub>

 $\delta$  6.45 (doublet, H,  $J_{a-c} = 3.0$  cps)  $H_a$ 

8 6.50 (singlet, H) Hb

 $\delta$  7.95 (doublet, H,  $J_{c-a} = 3.0$  cps)  $H_{c}$ .

<u>Uv</u> (Methanol)-- $\lambda$  = 232.4 mm, A = 1.238,  $\epsilon$  = 16,150  $\lambda$  = 288.3 mm, A = 0.093,  $\epsilon$  = 6,300.

**Purity (98%)** 

#### Elemental Analysis --

Anal. for C<sub>7</sub>H<sub>6</sub>N<sub>2</sub>O<sub>2</sub>: Calcd: C, 55.26; H, 5.30; N, 18.41

Found: C, 55.09; H, 5.33; N, 18.23.

High-Pressure Liquid Chromatography-One major component (representing 89.6% of total peak areas) and two minor components were observed by hplc. The following hplc conditions were used:

• Column: 4 mm ID x 30 cm \( \mu\) Bondapak C<sub>10</sub> (Waters Assoc.)

• Solvent: 50% H<sub>2</sub>O/50% CH<sub>3</sub>OH

• Flow rate: 2.0 ml/min

. Detection: uv at 254 cm

• Average retention time: 473 sec 3-amino-4-nitrotoluene 89.8%; 239 sec impurity 5.8%; 279 sec impurity 3.6%.

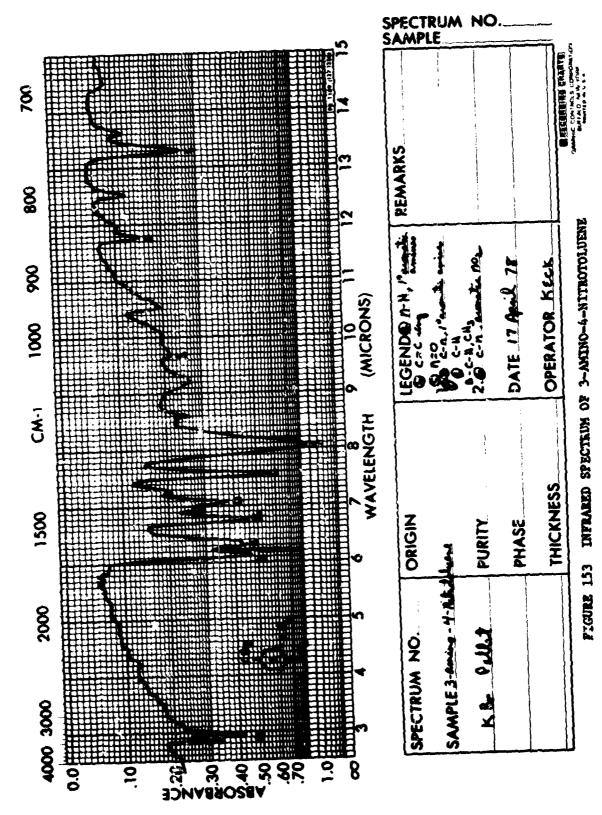
Gas Chromatography—One major component (representing 98.2% of total peak areas) and two minor components, the larger being 4-amino-3-nitrotoluene, were observed by gc under the following conditions:

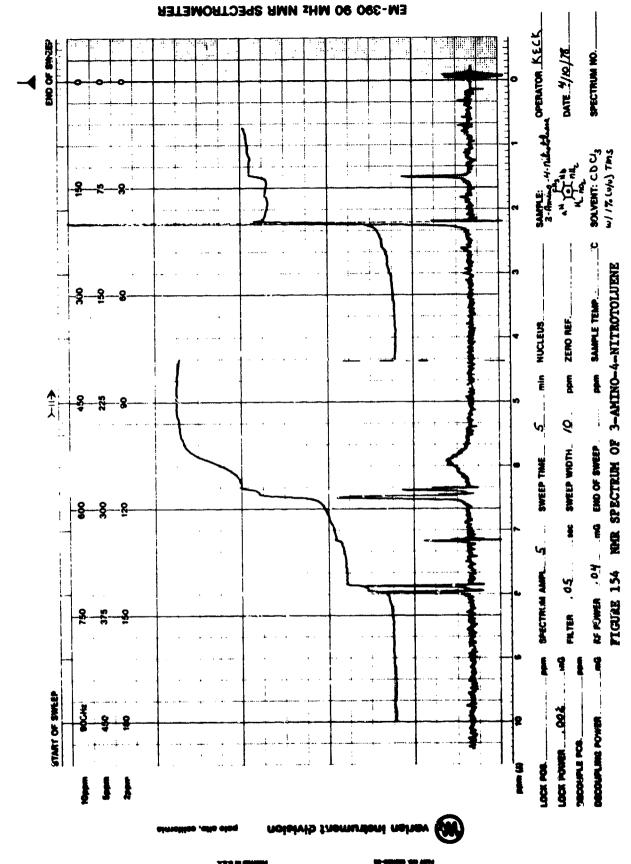
- Column: 6' x 2 mm glass column packed with 10% DC 200 on Chromasorb W-HP 80/100.
- Temperature: 130° (4 min) to 220° C at 4°/min.
- Flow rate: 30 ml/min N2.
- · Detection: Flame ionization.
- Retention time: 10.30 min 3-amino-4-nitrotoluene 98%; 9.86 min 4-amino-3-nitrotoluene 1.8%; 3.2 min impurity 0.2%.

Gas Chromatography—One major component (representing 98% of total peak areas) and two minor components, the larger being 4-amino—3-nitrotoluene, were observed by gc under the following conditions:

- Column: 60-m SE30 glass capillary; Supelco
- Temperature: 130° (2 min) to 210° C at 2°/min
- Flow rate: 0.5 ml/min N<sub>2</sub>

- Split ratio: 150/1
- Detection: Flame ionisation
- Retention time: 22.61 min 3-amino-4-nitrotoluene 98%; 21.44 min 4-amino-3-nitrotoluene 1.7%; 11.00 min impurity 0.3%.





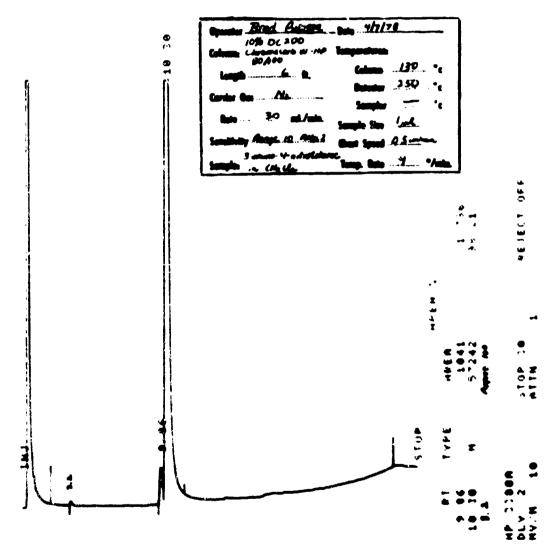
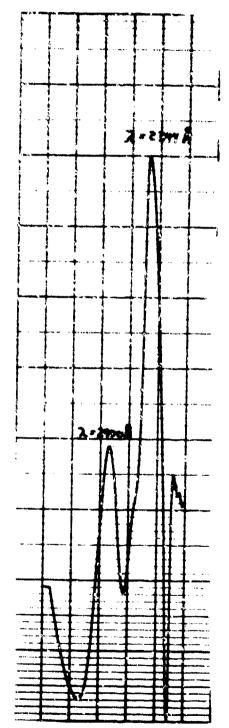


FIGURE 155 GC SPECTRIM OF 3-AMENO-4-KITROTOLURINE



3-Amino - 4- Nichotobiano

C= 3:15 x10 M/R

Azen = ./00 Ezen = Z666

A<sub>29/4</sub> = .306 E<sub>2344</sub> = 8/60

Recrystallized Pet/Cnlo

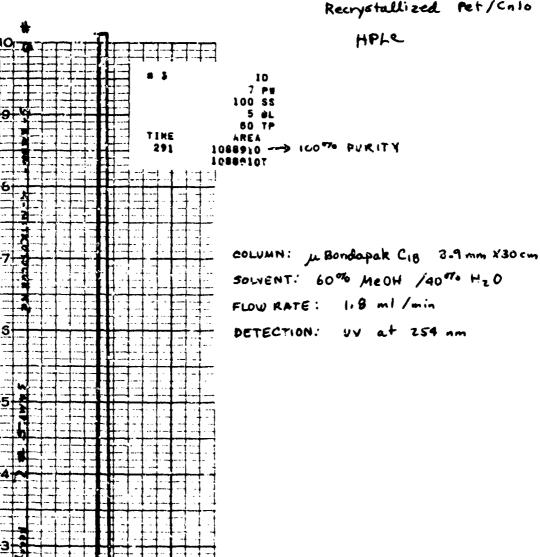


FIGURE 157 HPLC CHROMATOGRAM OF 3-AMELIO-4-KETROTOLUM

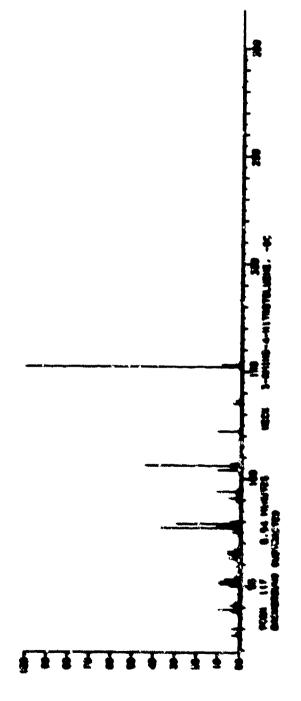


FIGURE 158 MASS SPECTRUM OF 3-AMERO-4-KITROTOLUEME

# 4.26 3-Mitrobenzomitrile [619-24-9]



Source: Aldrich Chemical Company

Lot No. 090357CB Catalog No. 16,774-6

#### Identity

IN The ir spectrum was consistent with the proposed structure. The following bands were observed: (KBr pellet) 3.25 (C-H, aromatic), 4.45 (CEN), 6.19, 6.80 (C=C, ring), 6.55, 7.43 (N=O), 9.1, 13.64 (C-H), 12.25 (C-N, aromatic  $NO_2$ ), 8.35, 9.30, 10.85, 11.05, 12.69 nm.

Mar--The ner spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal

integrals: 8 7.73 (triplet, H,  $J_{a-bc} = 2.5$  cps)  $H_a$ 

 $\delta$  8.03 (doublet of triplets, f,  $J_{b-a}$  = 2.0 cps)  $H_b$ 

 $\delta$  8.59 (doublet of triplets, A,  $J_{c-a}$  = 2.0 cps)  $H_c$ 

 $\delta$  8.56 (singlet, H)  $H_d$ .

the (Mechanol) --  $\lambda_{\text{max}}$  = 216.2 nm, A = 0.513,  $\epsilon$  = 34,200  $\lambda_{\text{max}}$  = 252.1 nm, A = 0.144,  $\epsilon$  = 9600

#### **Pucity** (>\$9%)

#### Elemental Analysis --

Anal. for CyHaN2O2: Calcd: C, 56.76; H, 2.72; N, 18.91

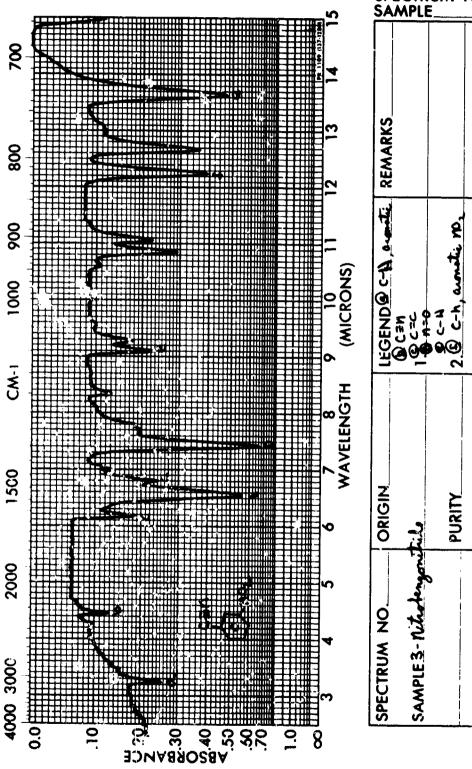
Found: C, 56.54; H, 2.83; N, 18.82.

High-Pressure Liquid Chromatography—One major component (representing 99.8% of total peak areas) and one minor component were observed by hplc. The following hplc conditions were used:

- Column: 4 mm ID x 30 cm \( \mu\) Fondapak C<sub>18</sub> (Waters Assoc.)
- Solvent: 50% H<sub>2</sub>O/50% MeOH
- Flow rate: 2.0 ml/min
- Detection: uv at 254 rm
- Average retention time: 281 sec 3-nitrobenzonitrile 99.8%; 470 sec impurity 0.31%.

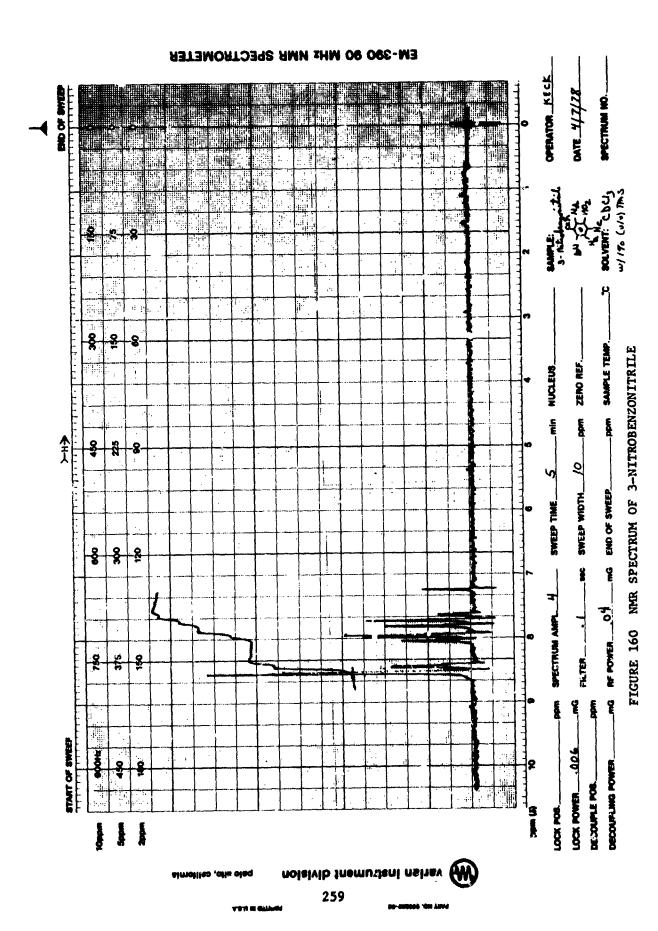
Gas Chromatography--One major peak (representing 100% of the total peak areas) was observed by gc under the following conditions:

- Column: 6' x 2 mm glass column packed with 10% DC 200 on Chromasorb W-HP 80/100.
- Temperature: 130° (4 min) to 220° C at 4°/min.
- Flow rate: 30 ml/min N2.
- Detection: Flame ionization.
- Retention time: 5.20 min 3-nitrobenzylnitrile 100%.



SPECTRUM NO. SAMPLE\_\_\_\_ DATE 13 April 78 OPERATOR KECK THICKNESS PHASE

INFRARED SPECTRUM OF 3-NITROBENZONITRILE FIGURE 159



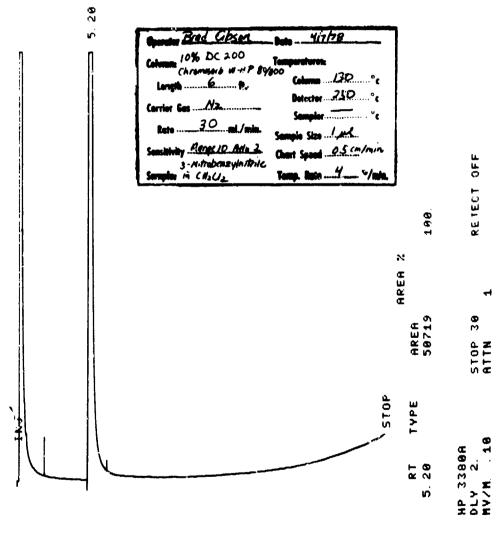
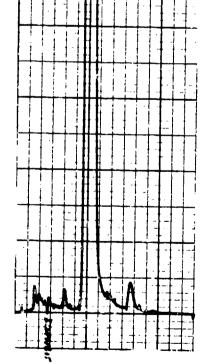


FIGURE 161 GC SPECTRUM OF 3-NITROBENZONITRILE

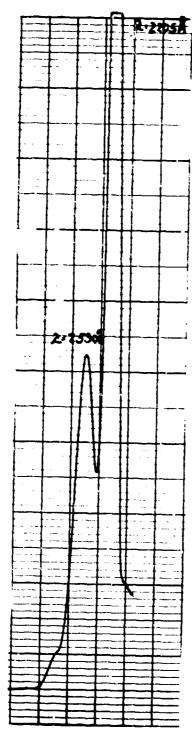
#### 3- NITROBENZOMITRILE

HPLE 6 3-HBN 60 TP 200 MA TIME AREA 0.0490 56 76 1330 2 1030 2 186 1316 19.7770 281 374 3195435 0.0100 300 0.1100. 470 3490 3202901T



MR 2 9 1978

FIGURE 162 HPLC CHROMATOGRAM OF 3-NITRO: ONITRILE



# 3- nitrolengoritule C=1.4x04 m/l

6286

Azzos = 2.58 Ezzos = /8429

FIGURE 163 UV SPECTRUM OF 3-NITROBENZONITRILE

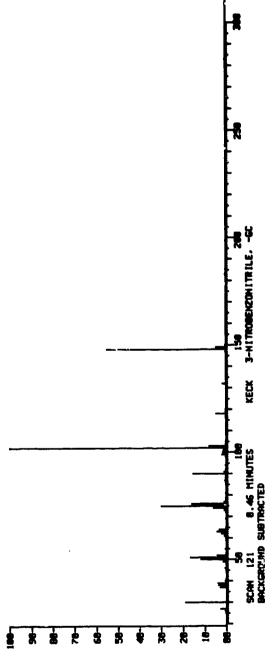


FIGURE 164 MASS SPECTRUM OF 3-NITROBENZONITRILE

#### 4.27 <u>2-Amino-6-Nitrotoluene</u> 2-Methyl-3-nitrobenzenamine [603-83-8]

Source: Aldrich Chemical Company

Lot No. 031207

Catalog No. 11,584-3

#### Identity

Ir--The ir spectrum was consistent with the proposed structure. The following bands were observed: (KBr pellet) 3.2 (N-H, 1° aromatic amines), 6.2 (C=C ring), 6.65, 7.45 (N=O), 7.6 (C-N, 1° aromatic amines), 9.68, 13.75 (C-H), 11.25 (C-N, aromatic NO<sub>2</sub>), 6.1, 7.8, 8.95, 12.68  $\mu$ m.

Nmr--The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed and the number of protons each signal represents was determined from signal integrals:

δ 2.23 (singlet, 3H) CH<sub>3</sub>

δ 3.92 (singlet, 2H) NH<sub>2</sub>

 $\delta$  6.75-6.95 (multiplet, H)

 $\delta$  7.0-7.2 (multiplet, 2H).

<u>Uv</u> (Methanol)-- $\lambda_{max}$  = 206.1 nm, A = 0.125,  $\epsilon$  = 15,000  $\lambda_{max}$  = 234.4 nm, A = 0.124,  $\epsilon$  = 14,800  $\lambda_{max}$  = 350.0 nm, A = 0.125,  $\epsilon$  = 480.

#### Purity (99%)

#### Elemental Analysis--

Anal. for  $C_7H_6N_2O_2$ : Calcd: C, 55.26; H, 5.30; N, 18.41

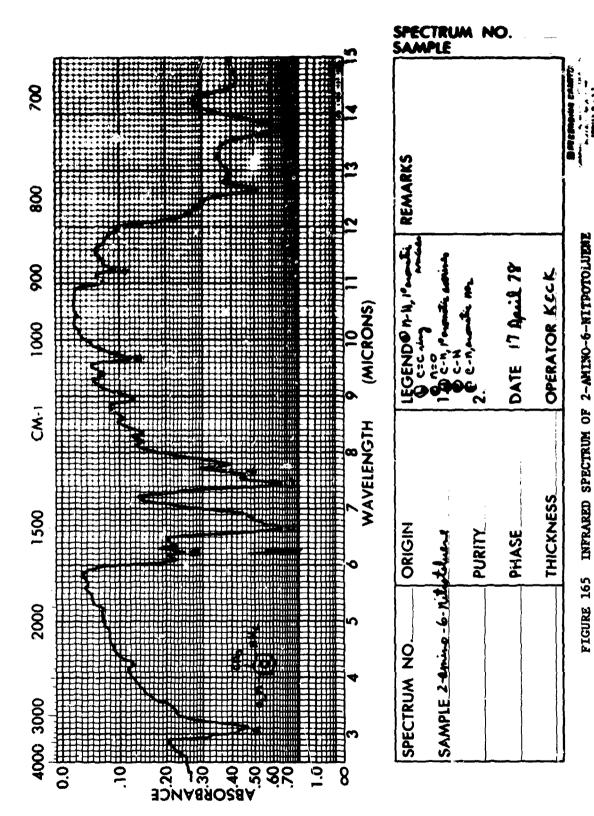
Found: C, 55.09; H, 5.33; N, 18.23.

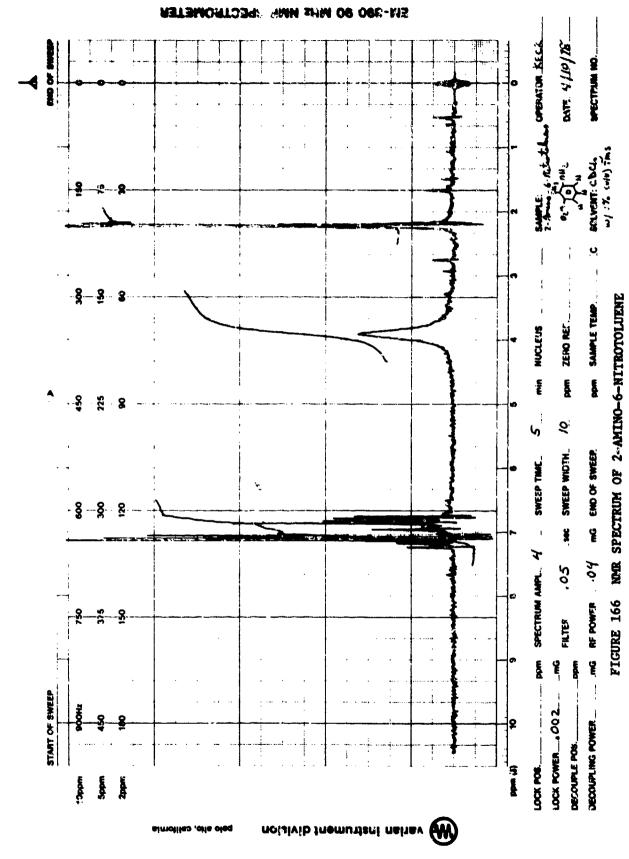
High-Pressure Liquid Chromatography—One peak representing 100% of total peak areas was observed by hplc. The following hplc conditions were used:

- Column: 4 mm ID x 30 cm u Bondapuk Cie (Waters Assoc.)
- Solvent: 60% HaO/40% CHaOH
- Flow rate: 2.0 ml/min
- · Detection: uv at 254 mm
- Average retention time: 353 sec 2-amino-6-nitrotolusne 1002.

Gas Chromatography-Oue major peak (representing 99.8% of total peak areas) and two minor peaks were observed by gc under the following conditions:

- 60-m SE 30 g ass capillary; Supelco
- Temperature: 150° to 220° C at 2°/min
- Flow rate: 0.5 ml/min
- Split ratio: 150/1
- · Detection: Flame ionization
- Retention time: 17.66 min 2-amino-6-nitrotoluene 99.8%;
   18.47 min impurity 0.1%;
   19.3 min impurity 0.1%.





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0-002000 -001 TAM

## 2-smins-6- Nilothere

C= 1.7 x 10 M/L

A = . M 5 = 224

A<sub>2370</sub> = 2.26

£ 2370 = 13294

A ... - 1.42

£2072 \* 8353

FIGURE 167 UV SPECTRUM OF 2-AMINO-6-NITROTOLITENE



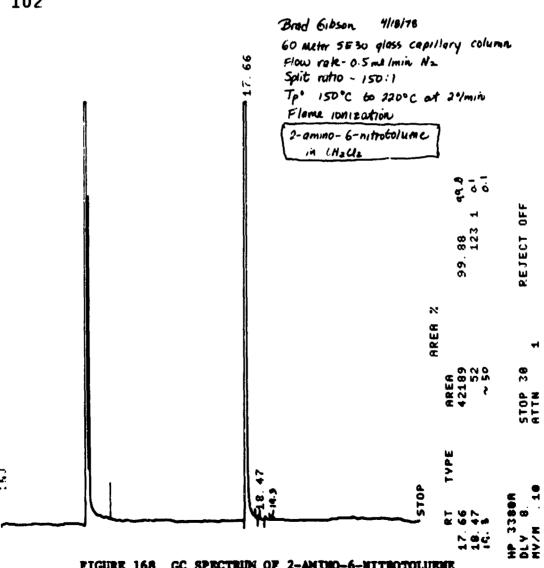
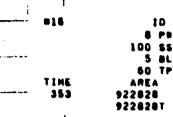


FIGURE 168 GC SPECTRUM OF 2-AMINO-6-NITROTOLUENE

## 2-AMINO- 6-NITROTOLUENE



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HOLVENC

HPLC CONDITIONS

COLUMNIA BONDAPAK CIS

SOWENT: 40%-CH30H /40% H20

PLIN RATE: 2.0 ml /min DETECTION: UV at 254 nm

FIGURE 169 HPLC CHROMATOCRAM OF 2-AMINO-6-NITROTOLUENE

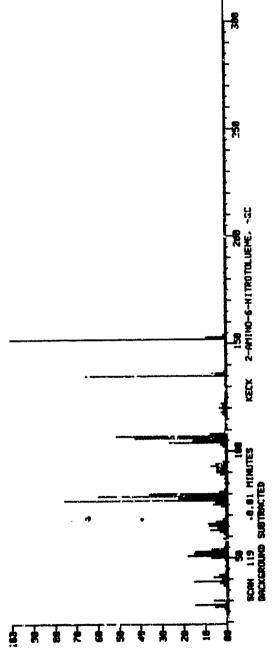


FIGURE 170 KASS SPECTRUM OF 2-AMINO-6-NITROTOLUENE

# 4.28 3.5-Dinitroaniline 3.5-Dinitrobenzenamine [618-87-1]

Source: Aldrich Chemical Company

Lot No. 011477AB Catalog No. 019,340-2

### Identity

Ir-The ir spectrum was consistent with the proposed structure. The following bands were observed: (KBr pellet) 2.85, 2.95 (N-H, 1° aromatic amines), 3.25 (C-H, aromatic), 6.18, 6.9 (C=C, ring), 6.6 (N=O), 7.5 (C-N, 1° aromatic amines), 9.15, 13.72 (C-H), 11.38 (C-N, aromatic NO<sub>2</sub>), 10.02, 10.8, 12.35 µm.

Nmr--The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed and the number of protons each signal represents was determined from signal integrals:

δ 4.35 (singlet, 2H) NH<sub>2</sub>

 $\delta$  7.68 (doublet, 2H,  $J_{a-b} = 0.8 \text{ cps}$ )  $H_a$ 

 $\delta$  8.30 (triplet, H,  $J_{b-a} = 0.8$  cps)  $H_b$ .

<u>Uv</u> (Methanol)  $-\lambda_{max}$  = 228.2 nm, A = 0.114,  $\epsilon$  = 22330  $\lambda_{max}$  = 258.0 nm, A = 0.053,  $\epsilon$  = 10380.

### Purity (98%)

### Elemental Analysis

Anal. for C4H<sub>5</sub>N<sub>5</sub>O<sub>4</sub>: Calcd: C, 39.35; H, 2.75; N, 22.95

Found: C, 39.48; II, 2.83; N, 22.50.

High-Pressure Liquid Chromatography-One major component (representing 99.8% of the total peak areas) and one minor component were observed by h. The following hplc conditions were used:

- Column: 4 mm ID x 30 cm μ Bondapak C10 (Waters Assoc.)
- Solvent: 50% H<sub>2</sub>0/50% CH<sub>3</sub>OH
- Flow rate: 2.0 ml/min
- Detection: uv at 254 nm
- Average retention time: 414 sec 3,5-dinitroaniline 99.8%; 242 sec impurity 0.2%.

Gas Chromatography—One major peak (representing 100% of total peak areas) was observed by gc under the following conditions:

- Column: 6' x 2 mm glass column packed with 10% DC200 Chromasorb W-HP.
- Temperature: 130° (4 min) to 220° C at 4°/min.
- Flow rate: 30 ml/min N2.
- · Detection: Flame ionization.
- Retention Time: 20.13 min 3,5-dinitroaniline 100%.

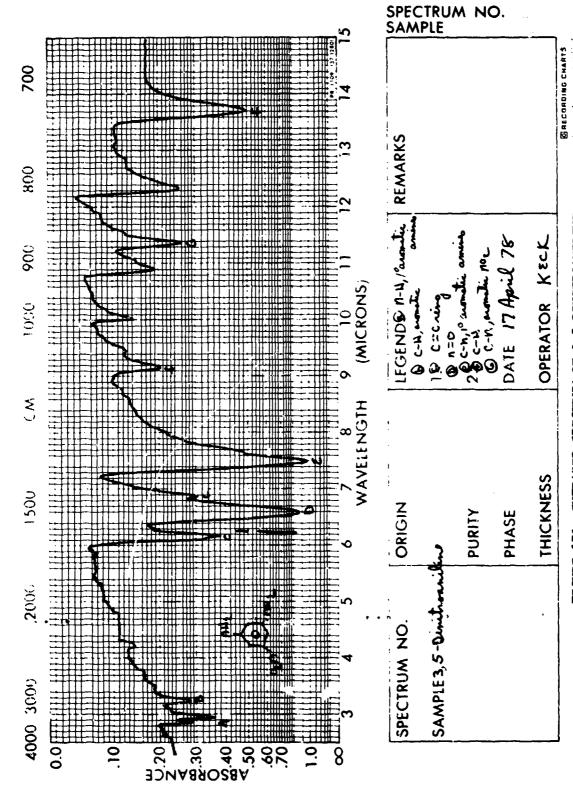
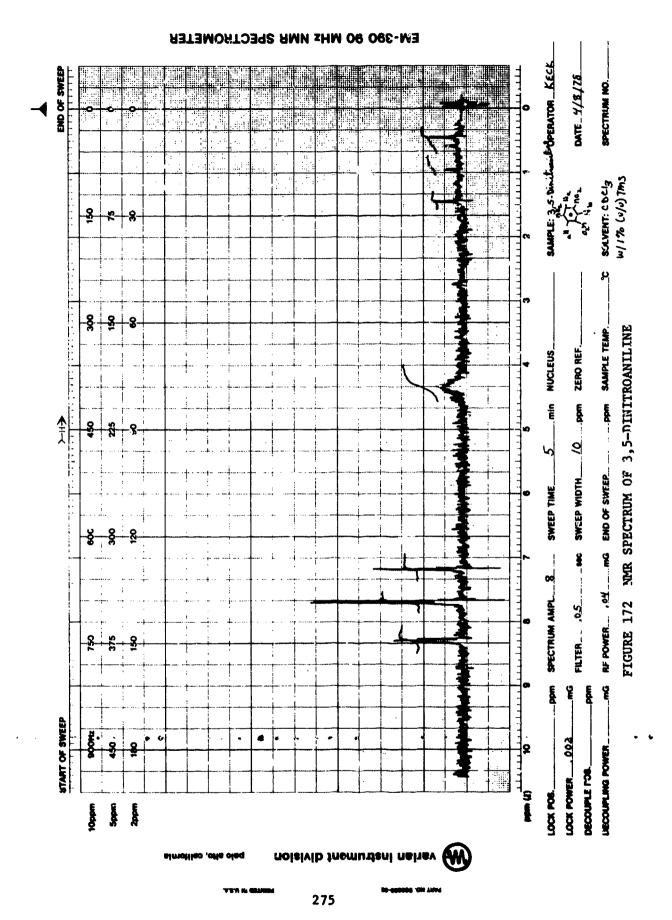


FIGURE 171 INFRARED SPECTRUM OF 3,5-DINITROANILINE



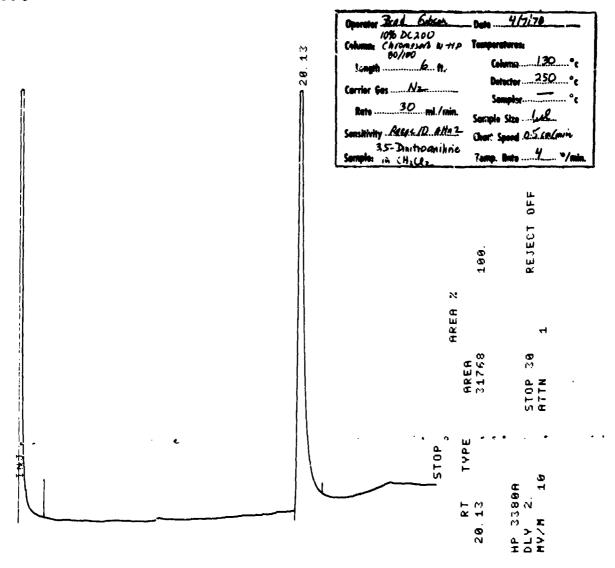
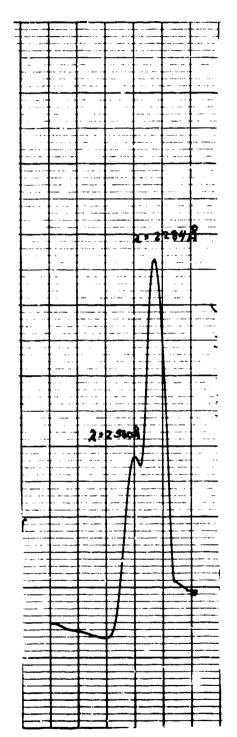


FIGURE 173 GC SPECTRUM OF 3,5-DINITROANILINE



3,5- Dinitionaline

c=1.2x104 m/e

A<sub>2560</sub> = 1.27 £<sub>2560</sub> = 10583

A 2284 2 2.68

£ 2284 = 22333

FIGURE 174 UV SPECTRUM OF 3,5-DINITROANILINE

### 3,5 - DINITROANILINE

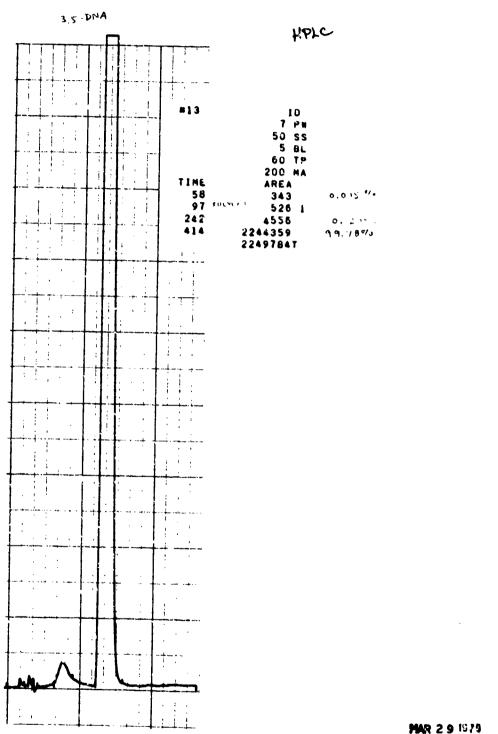
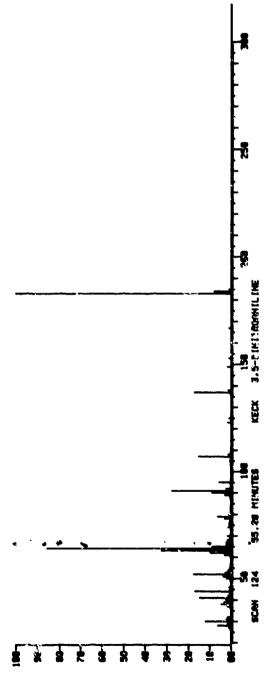


FIGURE 175 HPLC CHROMATUGRAM OF 3,5-DINITROANILINE





### 4.29 2,3,6-Trinitrotoluene 1-Methyl-2,3,6-trinitrobenzene [18292-97-2]

Source: Synthesis, SRI

### Identity

Ir-The ir spectrum was consistent with the proposed structure. The following bands were observed: (KBr pellct) 3.23 (C-H, aromatic), 3.45 (C-H, methyl), 6.5, 7.45 (N=O), 7.1 (C=C,  $\pi$ ing), 9.65, 13.95 (C-H), 11.38, 11.8 (C-H, aromatic NO<sub>2</sub>), 7.75, 8.35, 8.75, 10.45, 12.03, 12.48, 12.95.

Nur--The nur spectrum was consistent with the proposed structure. The following chemical shifts were observed and the number of protous each signal represents was determined from signal integrals:

δ 2.52 (singlet, 3H) CH<sub>3</sub>

 $\delta$  8.10 (doublet, H,  $J_{a-b} = 3.0 \text{ cps}$ ) H<sub>a</sub>

 $\delta$  8.25 (doublet, H,  $J_{b-a} = 3.0 \text{ cps}$ )  $H_b$ .

$$\frac{\text{Uv (Methano1)} - \lambda_{\text{max}}}{\lambda_{\text{max}}} = 207.9 \text{ nm, A} - 0.326, \varepsilon = 19,880$$

$$\lambda_{\text{max}} = 252.0 \text{ nm, A} = 0.138, \varepsilon = 8400$$

$$\lambda_{\text{max}} = 293.2 \text{ nm, A} = 0.039, \varepsilon = 2380.$$

Purity (>99.3%)

### Elemental Analysis --

Anal. for C7HeN2U4: Calcd: C, 37.01; H, 2.22; N, 18.5

Found: C, 36.88; H, 2.24; N, 17.5.\*

<u>High-Pressure Liquid Chromatography</u>—One major component (representing 99.3% of the total peak areas) was observed by hplc. The following hplc conditions were used:

• Column: 4 mm ID x 30 cm \u03b4 Bondapak Cie (Waters Assoc.)

• Solvent: 50% H<sub>2</sub>0/50% CH<sub>2</sub>0H

• Flow rate: 2.0 ml/min

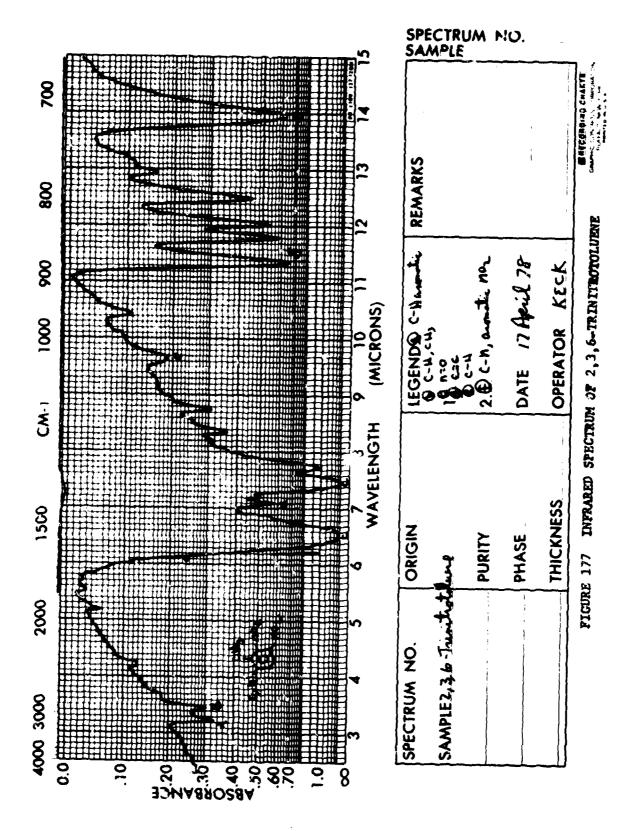
• Detection: uv at 254 nm

• Average retention time: 550 sec 2,3,6-trinitrotoluene 99.3%.

Gas Chromatography--Ome major component (representing at least 99.8% of the total peak areas) and one minor component were o served by gc under the following conditions:

- Column: 6' x 2 mm glass column packed with 10% I/C200 on Chromasorb W-HP 80/100.
- Temperature: 130° (4 min) to 220° C at 4°/min.
- Flow rate: 30 ml/min N2.
- · Detection: Flame ionization.
- Retention time: 14.29 min 2,3,6-trinitrotoluene 99.8%+;
   12.7 min impurity <0.2%.</li>

<sup>\*</sup> Some trinitro compounds tend to give low N results with the Perkin-Elmer analyzer.



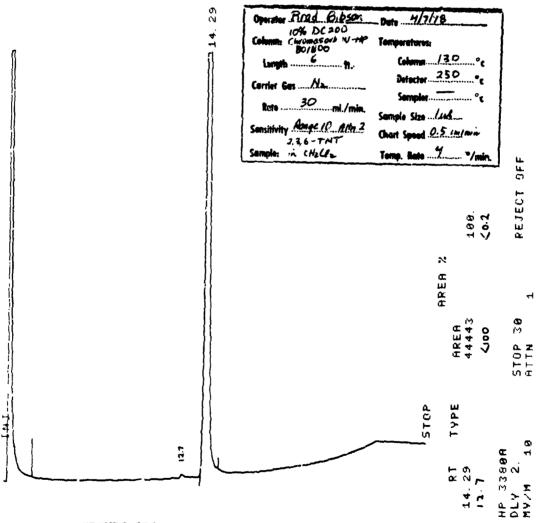
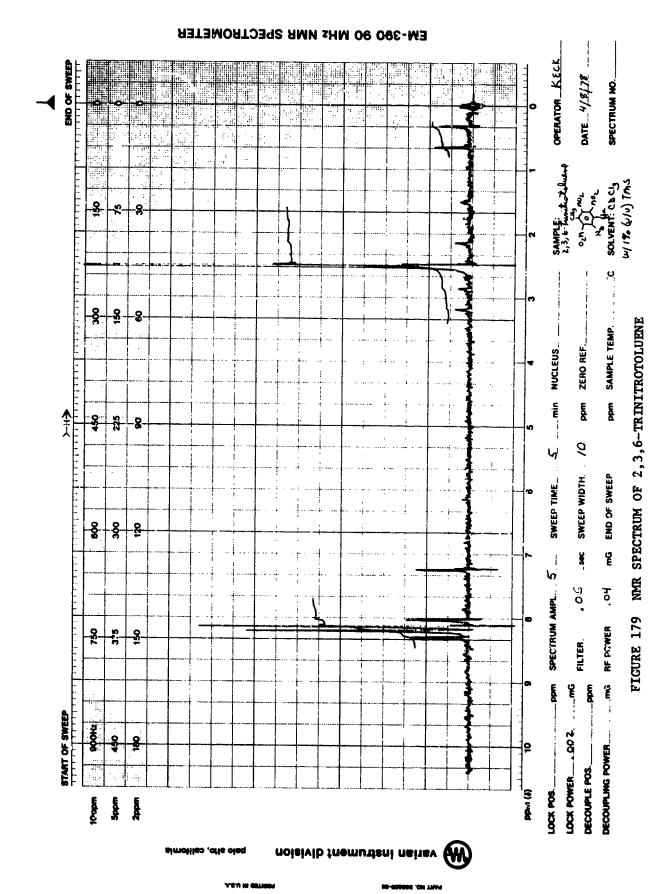
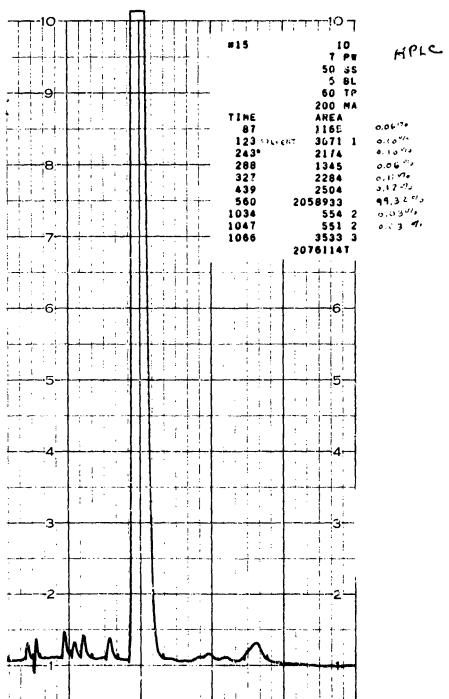


FIGURE 178 GC SPECTRUM OF 2,3,6-TRINITROTOLUENE





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FICURE 180 HPLC CHROMATOGRAM OF 2,3,6-TRINITROTOLUENE

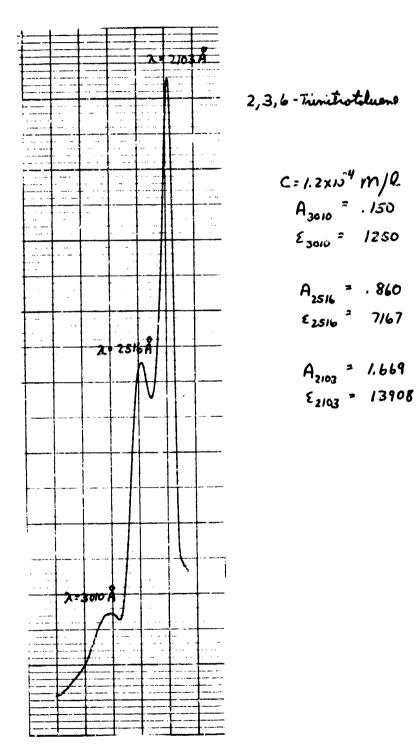


FIGURE 181 UV SPECTRUM OF 2,3,6-TRINITROTOLUENE

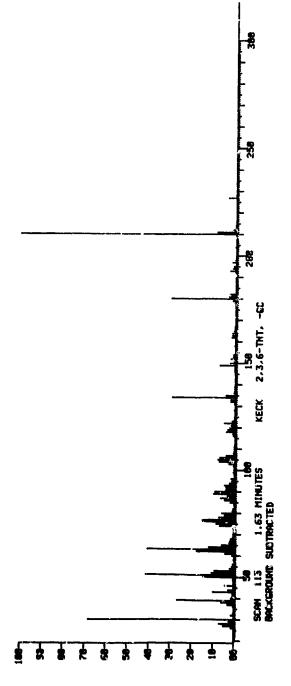


FIGURE 182 MASS SPECTRUM OF 2,3,6-TRINITROTOLUENE

Source: Synthesis, SRI

### Identity

Ir-The ir spectrum was consistent with the proposed structure. The following bands were observed: (KBr pellet) 2.90, 2.98, (N-H, 1° aromatic amines), 6.18, 7.0 (C=C, ring), 6.6, 7.45 (N=O), 7.95 (C-N, 1° aromatic amines), 12.19 (C-N, aromatic NO<sub>2</sub>), 13.60 (C-N), 7.7, 8.45, 8.7, 11.55, 13.0  $\mu$ m.

Nmr--The nmr spectrum was consistent with the proposed structure. The following chemical shifts were observed, and the number of protons each signal represents was determined from signal integrals:

- $\delta$  2.23 (singlet, 3H) CH,
- δ 6.40 (singlet, 2N) NH<sub>2</sub>
- $\delta$  7.10 (doublet, H,  $J_{a-b} = 3.0 \text{ cps}$ )  $H_a$
- $\delta$  8.12 (doublet, H,  $J_{b-a} = 3.0 \text{ cps}$ )  $H_b$ .

Uv (Methanol)-
$$\lambda_{max}$$
 = 229.4 nm, A = 0.211,  $\epsilon$  = 18,100  $\lambda_{max}$  = 276.9 nm, A = 0.046,  $\epsilon$  = 3950.

### Elemental Analysis --

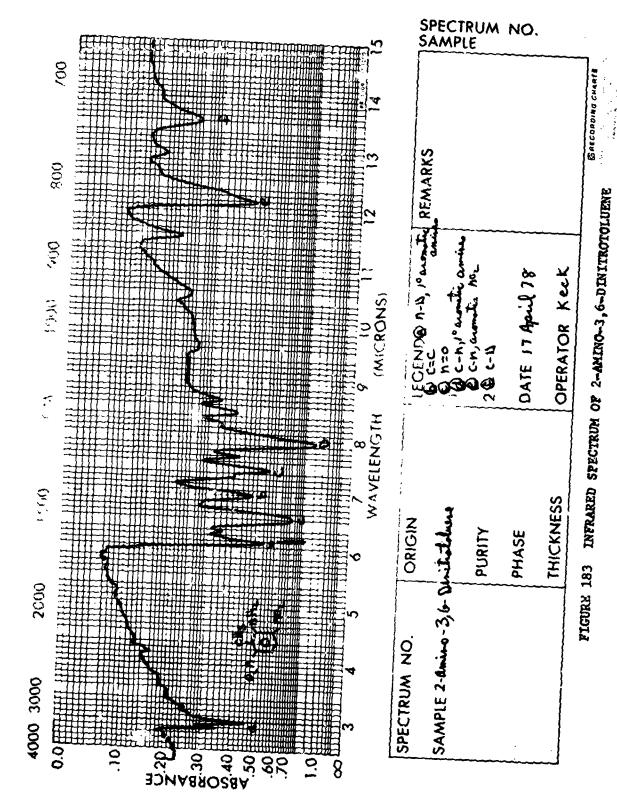
Anal. for C<sub>7</sub>H<sub>7</sub>N<sub>4</sub>O<sub>8</sub>: Calcd: C, 42.65; H, 3.58; N, 21.31 Found: C, 42.82; H, 3.67; N, 21.13.

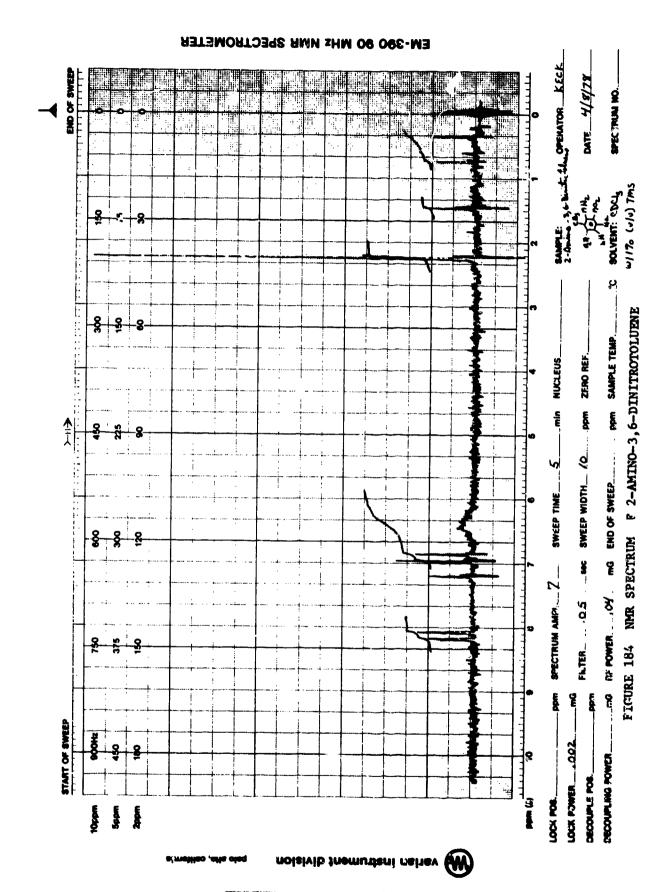
High-Pressure Liquid Chromatography—One major component (representing 99.89% of total peak areas) and one minor component were observed by hplc. The following hplc conditions were used:

- Column: 4 mm ID x 30 cm \u03b4 Bondapak C10 (Waters Assoc.)
- Solvent: 50% H<sub>2</sub>0/50% CH<sub>3</sub>OH
- Flow rate: 2.0 ml/min
- Detection: uv at 254 nm
- Average retention time: 571 sec 2-amino-3,6-dinitrotoluene 99.89%; 283 sec impurity 0.11%.

Gas Chromatography--One major component (representing 100% of total peak areas) was observed by gc under the following conditions:

- Column: 6' x 2 mm glass packed with 10% DC 200 on Chromasorb W-HP 80/100.
- Temperature: 130° C (4 min) to 220° C at 4°/min.
- Flow rate: 30 ml/min.
- Detection: Flame ionization.
- Retention time: 17.21 min 2-amino-3,6-dinitrotoluene 100%.





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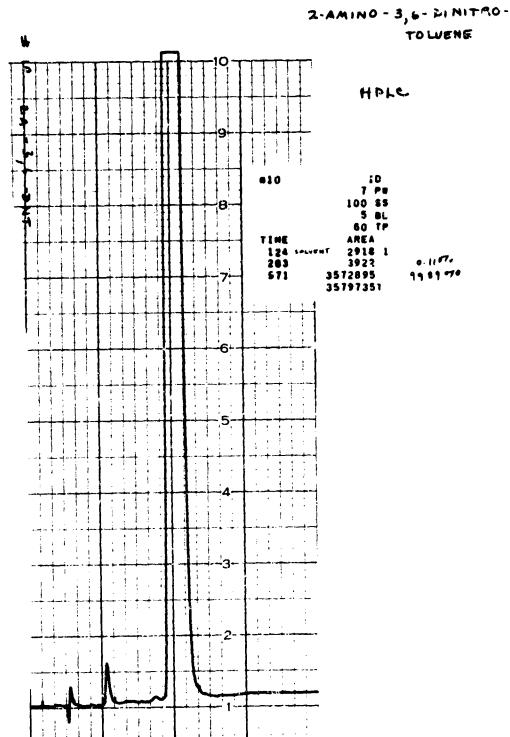
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2-amino - 3,6 - Diritatoliene

$$C = 6.0 \times 10^{5} \text{ m/R}$$
 $A_{2773}^{2} = .112$ 
 $\epsilon_{2773}^{2} = .1867$ 

$$A_{2210} = .658$$
  
 $E_{2210} = .6967$ 

FIGURE 185 UV SPECTRUM OF 2 AMINO-3,6-DINITROTOLUENE



MAR 2 9 1978

FIGURE 186 HPLC CHROMATOGRAM OF 2-AMINO-3,6-DINITROTOLUENE

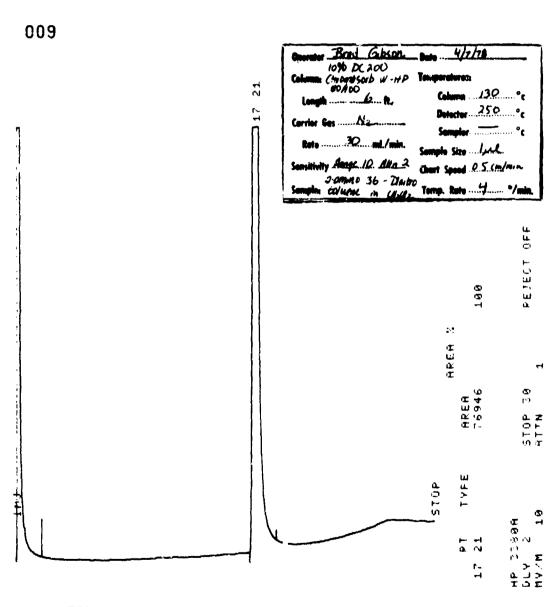


FIGURE 187 GC SPECTRUM OF 2-AMINO-3,6-DINITROTOLUENE

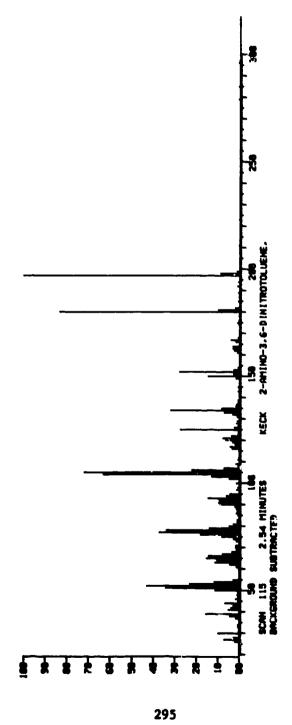


FIGURE 188 MASS SPECTRUM OF 2-AMINO-3,6-DINITROTOLUENE

### 5 ENVIRONMENTAL FATE ESTIMATES FOR CONDENSATE COMPONENTS

The introduction of condensate components into the environment through wastewater discharge creates concern not only about the environmental impact of the mixture and the individual components, but also about the potential transformation products resulting from environmental processes such as photolysis.

For determination of which compounds may be photolytically labile, the condensate mixture was photolyzed in the flow-through reactor as described in Section 3.4.2, and the individual components were monitored by gas chromatography. Exhibit 3 lists the compounds that were found to be photolytically reactive and those that were nonphotolytically reactive.

An evaluation of the structures of the compounds in Exhibit B indicates that one requirement for the occurrence of photolysis is that the molecule must have a nitro group positioned ortho to a methyl group. The only compound without this characteristic is 3-amino-2,&-dinitrotoluene; its nonphotolability can be explained by an intra-molecular association of the nitro group with the amino function. This interaction inhibits the ortho nitro group from interaction with the methyl group.

Exhibit B
PHOTOREACTIVITY OF CONDENSATE COMPONENTS

Photoreactive	Nonphotoreactive
2,6-Dinitrotolue e	1,3-Dinitrobenzene
2,5-Dinitrotoluene	3,5-Dinitrotoluene
3-Amino-2,6-dinitrotoluene	3,4-Dinitrotoluene
4-Amino-2,6-dinitrotoluene	3-Amino-2,4-dinitrotoluene
2,3-Dinitrotoluene	4-Nitrotoluene
2,4-Dinitrotoluene	3-Amino-4-nitrotoluene
1,5-Dimethy1-2,4-dimitrobenzene	Toluene
2-Nitrotoluene	5-Methy1-2-nitrophenol
1-Amino-6-nitrotoluene	4-Nitrobenzonitrile
2,4,6-Trinitrotoluene	3-Nitrobenzonitrile
5-Amino-2,4-dinitrotoluene	2-Amino-4-nitrotoluene
4-Amino-3,5-dinitrotoluene	1,3,5-Trinitrobenzene
2-Amino-3,6-dinitrotoluene	3,5-Dinitroaniline
2,3,6-Trinitrotoluewe	
2-Amino-4,6-dinitrotoluene	
3-Methyl-2-nitrophenol	

To evaluate the effects of photolysis in sunlight as compared with the laboratory photolysis results, we performed a rooftop study similar to the one described in Section 3.4.2. This study revealed that the concentrations of many of the components that had not been determined to be photoreactive in laboratory studies did decrease as a function of time in sunlight. We postulated that volatility may affect these chemicals in aqueous systems.

To test this hypothesis, we used a 4400-ml aqueous solution containing the condensate components listed in Table 13, divided it in half, and poured it into two identical glass containers. Each container was lined with paper so that photolysis could occur only near the surface of the solution. One container was placed in the sunlight, and the other was placed approximately 5 feet away in an area that was continuously shaded. Each solution was stirred with a magnetic stir bar at equal rates, and samples were removed periodically for capillary gc analysis and measurement of water loss. Water loss from each solution averaged 250 ml/day for the sun solution and 200 ml/day for the shade solution. These volumes were added to each solution before sampling for gc analysis.

Table 14 presents the results of these experiments, which indicate that both photolysis and volatility can be important factors in determining the fate of condensate components in water. The condensate components can be grouped into three categories: Group 1, in which volatility is the only factor affecting compound loss; Group 2, in which volatility and photolysis are both important; and Group 3, in which photolysis is the predominant factor.

The chemicals in Group 1 are 1,3-dinitrobenzene, 3,5-dinitrotoluene, 3,4-dinitrotoluene, 3-amino-2,4-dinitrotoluene, 2-nitrotoluene, and 4-nitrotoluene. Plots of the concentration of these compounds against time are linear. The slopes of these lines differ by 1.2, which is the ratio of the water loss between sun and shade.

Table 13

CONCENTRATIONS OF CONDENSATE COMPONENTS
USED IN SUN-SHADE EXPERIMENT

Component	Concentration (mg/liter)
2-Nitrotoluene	0.08
4-Nitrotoluene	C.32
2,6-Dinitrotoluene	14.5
1,3-Dinitrobenzene	12.3
2,5-Dinitrotoluene	0.87
2,4-Dinitrotoluene	37.0
2,3-Dinitrotoluene	1.1
3,5-Dinitrotoluene	0.91
3,4-Dinitrotoluene	1.0
1,5-Dimethyl-2,4-dimitrobenzene	0.70
3-Amino-2,4-dinitrotoluene	3.35
4-Amino-3,5-dinitrotoluene	0.25
3Amino-2.6-dinitrotoluene	3.1
4-Amino-2,6-dinitrotoluene	1.2
5-Amino-2,4-dinitrotoluene	1.1

Table 14

# CONCENTRATIONS OF CONDENSATE COMPONENTS DURING SUN-SHADE EXPERIMENT (Milligrams per Liter)

					Sun							Shade				
197 D	1.10	1.10	*	1.03	*	89.0	0.61	0.52	1.27	1.14	1.08	1.12	1.06	*	1.02	•
197 C	1.21	08.0	0.35	0.20	t	i	1	ı	1.30	1.23	1.17	1.16	1.12	*	06.0	
197 B	3.12	1,53	0.59	91.0	1	ł	ł	ı	3.00	2.95	2.94	2.62	2.22	2.18	1.66	uene. uene. uene.
197 E	0.25	*	*	0.18	0.14	0.08	0.08	0.05	0.23	0.23	0.23	0.21	0.18	*	0.15	trotol trotol trotol trotol
19./ A	3.35	2.97	*	2.87	2.27	1.64	1.41	1.04	3.17	3.20	3.21	2.70	2.44	2.30	1.77	3-Amino-2,4-dinitrotoluene.4-Amino-3,5-dinitrotoluene.3-Amino-2,6-dinitrotoluene.4-Amino-2,6-dinitrotoluene.5-Amino-2,4-dinitrotoluene.
DNX	0.70	09.0	0.50	0.37	0.08	ı	ı	ł	0.63	0.58	0.56	0.42	0.30	0.22	0.11	ino-2, ino-2, ino-2, ino-2,
3,4- DNT	1.00	96.0	06.0	0.84	0.64	0.45	0.36	0.19	0.85	0.90	0.85	9.64	0.55	0.55	0.36	
3,5- DNT	0.91	0.89	0.80	0.74	0.54	0.39	0.27	0.16	0.86	6.79	0.82	0.62	0.54	0.64	0.26	197A, 197E, 197B, 197C,
2,3-	1.05	0.86	0.83	0.70	0.32	0.09	0.01	ı	0.93	0.86	0.85	0.54	0.37	0.10	0.07	
2,4- DNT	29.2	26.6	23.2	19.2	8.6	4.2	1.9	9.0	26.1	25.2	24.4	19.5	15.7	12.5	8.1	ដំ
2,5- DNT	0.87	0.48	0.22	0.07	ı	ı	ı	0	0.77	0.73	99.0	0.34	0.15	0.10	ı	ncegrator otoluene
2,6- DNT	14.5	9.3	3.0	0.5	ı	ı	ı	i	12.1	10.6	9.5	5.4	3.1	1.6	0.51	by fac
1,3-	11.4	11.0	10.4	9.7	7.8	6.4	7.1	3.2	10.1	10.2	10.0	3.4	7.2	6.2	4.6	ected tion. 2,4-di
P-NT	0.032	90.0	ı	;	ı	ŧ	t			ı	ı	t	ı	1	ı	not det id. integra
IN-0	.077	+	ŀ	ı	ı	1	•	i	0.037	ı	ı	1	ı	i		+Observed, not detected by 1 -Not detected. *Erroneous integration. DMX, 1,5-Dimethyl-2,4-dimitr
Time (hr)	To	24	<b>8</b> †	72	168	240	312	408	24	48	72	168	240	31.2	408	+Obse -Not *Erro DMX,

The Group 2 chemicals are 2,3-dinitrotoluene, 2,4-dinitrotoluene, 1,5-dimethyl-2,4-dinitrobenzene, 4-amino-3,5-dinitrotoluene, and 5-amino-2,4-dinitrotoluene. In this group, both photolysis and volatility are important, but the effect is least pronounced in the amino-dinitrotoluene compounds. The comparative losses for these compounds indicate that the two processes are competitive.

The Group 3 chemicals are 2,6-dinitrotoluene, 2,5-dinitrotoluene, 3-amino-2,6-dinitrotoluene, and 4-amino-2,6-dinitrotoluene. In this group, the effect of photolysis is dramatic and indicates that volatilization plays a limited rose in describing the face of these compounds.

We performed a similar study in the laboratory to confirm condensate component losses due to volatilization. A solution containing condensate components was placed in a darkened hood under conditions similar to those used in the rooftop study. Component losses were monitored periodically and are presented in Table 15. The component losses were similar to those observed in the shade rooftop experiment. A comparison of the percentage of loss at 192 hours in this study and at 240 hours in the shade rooftop study (bottom of Table 15) shows relative component losses, indicating that the same factor (volatilization) operates in both cases. These results indicate the significance of volatilization in describing the fate of condensate components in fresh water.

To obtain an indication of the contribution and magnitude of volatility and photolysis in describing the fate of condensate components, pseudo first-order rate constants were determined for each process using the data in Table 14. The rate constant for volatilization was generated from the shade experiment using the equation

$$\frac{ds}{dt} = k_v^B [S] , \qquad (8)$$

Table 15

COMPARATIVE VOLATILITY STUDIES OF CONDENSATE COMPONENTS\* UNDER OUTDOOR SHADE AND CONTROLLED LABORATORY CONDITIONS

,	ļ					Con	Concentration Found	tion Fc	punc						
Tine (hr)	TN-0		P-NT m-DNB	2,6- DNT	2,5- DNT	2,4- DNT	Z,3- DNT	3,5- DNT	3,4- DNT	DNX	197A	197E	197B	197C	197D
Laboratory	ŗ														
0	01.0	0.35	12.0	18.3	96.0	43.7	1.3	1.1	1.1	1.0	5.2	0.31	4.1	1.4	1.2
48	ł	ł	10.8	12.7	0.73	36.7	1.14	0.94	0.93	0.79	4.80	0.31	3.92	1.34	1.12
96	ł	1	9.84	8.62	0.57	31.8	0.77	0.82	0.87	0.64	4.72	0.30	3.92	1.34	1.14
144	ł	1	8.33	5.11	0.36	24.3	0.54	0.69	0.75	0.49	4.30	0.30	3.87	1.34	1.20
192	1	ł	7.04	2.96	0.20	18.5	0.48	0.56	0.70	0.39	4.16	0.30	4.00	1.36	1.20
Loss (2) 190	100	100	41.3	83.8	77.5	57.6	63.2	49.0 35.1	35.1	61.4	20	က	0	0	0
Shade															
0	0.77	0.77 0.032 11.	11.4	14.5	.87	29.2	1.05 0.91 1.00 0.70 3.35 0.25 3.12 1.21	0.91	1.00	0.70	3.35	0.25	3.12	1.21	1.10
Loss at 240 hr (%)	100	100	37.9	88.7	82.8	46.3	8.49	40.7	45.0	51.2	27.2	28.0	28.9	7.4	3.7

\* See footnote to Table 14 for full names of compounds.

where  $k_V^{\rm S}$  is the volatilization rate constant for substrate S. A pseudo first-order rate constant was also generated from the sun experiment using a similar equation,

$$\frac{-ds}{dt} = k_{v+p}^{s} [S] , \qquad (9)$$

where the rate constant  $k_{v+p}^8$  is related to both the volatilization and photolysis processes by

$$k_{v+p}^{s} = 1.2k_{v}^{s} + k_{n}^{s}$$
 (10)

The factor 1.2 was used to reflect the difference in water loss between the sun and shade experiments. Since  $k_{\mathbf{v}+\mathbf{p}}^{\mathbf{s}}$  and  $k_{\mathbf{v}}^{\mathbf{s}}$  were measured,  $k_{\mathbf{p}}^{\mathbf{f}}$  could be calculated.

Using this approach, the  $k_p^8$  and  $k_v^8$  values were calculated and are listed in Table 16 for 15 condensate components. These rate constants should not be used to calculate environmental half-lives; they serve only to give a relative magnitude of the processes between compounds.

By normalizing the rate constants, we calculated the percentage of contribution of photolysis and volatility to the loss of condensate compounds from water; Table 17 presents these data.

The rate constants were combined and are listed in decreasing order in Table 18. By listing the compounds in this manner, some order of persistence can be established for this condensate mixture. Thus, 3,4-dinitrotoluene, 4-amino-3,5-dinitrotoluene, 3-amino-2,4-dinitrotoluene, 1,3-dinitrobenzene, 3,5-dinitrotoluene, and 5-amino-2,4-dinitrotoluene would be expected to persist the longest in the environment, excluding such fates as sediment adsorption and biotransformation.

Table 16

RELATIVE RATES OF LOSS OF CONDENSATE COMPONENTS
DUE TO VOLATILITY AND PHOTOLYSIS

Component	k x 10 <sup>-2</sup> (ppm/hr)
Volatilization	
4-Nitrotoluene	49.9
2-Nitrotoluene	25.9
2,6-Dinitrotoluene	5.64
2,5-Dinitrotoluene	4.01
2,3-Dinitrotoluene	3.47
1,5-Dimethyl-2,4-dinitrobenzene	2.81
3,4-Dinitrotoluene	2.57
2,4-Dinitrotoluene	2.37
3,5-Dinitrotoluene	2.28
1,3-Dinitrobenzene	1.88
3-Amino-2,4-dinitrotoluene	1.20
3-Amino-2,6-dinitrotoluene	1.15
4-Amino-3,5-dinitrotoluene	1.15
4-Amino-2,6-dinitrotoluene	0.30
5-Amino-2,4-dinitrotoluene	0.00
Photolysis	
2-Nitrotoluene	19.00
3-Amino-2,6-dinitrotoluene	14.58
2,5-Dinirrotoluene	10.01
2,6-Dinitrotoluene	7.53
4-Amino-2,6-dinitroioluene	5.95
1,5-Dimethy1-2,4-dinitrobenzene	2.29
2,4-Dinitrotoluene	1.83
5-Amino-2,4-dinitrotoluene	2.10
2,3-Dinitrotoluene	0.63
1,3-Dinitrobenzene	0
3,5-Dinitrotoluene	0
3,4-Dinitrotoluena	0
3-Amino-2,4-dinitrotoluene	0
4-Amino-3,5-dinitrotoluene	0
4-Nitrotoluene	0

Table 17

THE PERCENTAGE OF CONTRIBUTION OF PHOTOLYSIS AND VOLATILITY
TO THE LOSS OF CONDENSATE COMPONENTS FROM WATER

Component	Percentage of Loss Due To:			
	Photolysis	Volatility		
1,3-Dinitrobenzene	0	100		
2,6-Dinitrotoluene	57.2	42.8		
2,4-Dinitrotoluene	13.5	56.5		
2,5~Dinitrotoluene	68.6	31.4		
2,3-Dinitrotoluene	16	84		
3,5-Dinitrotoluene	0	100		
3,4-Dinitrotoluene	0	100		
1,5-Dimethyl-2,4-dinitrobenzene	44.9	55.1		
3-Amino-2,4-dinitrotoluane	0	100		
3-Amino-2,6-dinitrotoluene	92.7	7.3		
4-Amino-2,6-dinitrotoluene	95.2	4.8		
2-Nitrotoîuene	37.7	62.3		
4-Nitrotoluene	0	100		
5-Amino-2,4-dinitrotoluene	100	0		
4-Amino-3,5-dinitrotoluene	0	100		

Table 18

RELATIVE RATES OF LOSS OF CONDENSATE COMPONENTS
FROM THE ENVIRONMENT AS A FUNCTION
OF PHOTOLYSIS AND VOLATILITY

Compound	$k \times 10^{-2}$ (ppm/hr)
4-Nitrotoluene	49.6
2-Nitrotoluene	44.9
3-Amino-2,6-dinitrotoluene	15.74
2,5-Dinitrotoluene	14.02
2,6~Dinitrotoluene	13.17
4-Amino-2,6-dinitrotoluene	6.25
1,5-Dimethyl-2,4-dinitrobenzene	5.10
2,4-Dinitrotoluene	4.20
2,3-Dinitrotoluene	4.12
3,4-Dinitrotoluene	2.57
3,5-Dinitrotoluene	2.28
5-Amino-2,4-dinitrotoluene	2.10
1,3-Dinitrobenzene	1.88
3-Amino-2,4-dinitrotoluene	1.20
4-Amino-3,5-dinitrotoluene	1.15

To ascertain whether or not sediment adsorption and bioaccummulation may be significant factors in describing the environmental fate of condensate components, the octanol/water partition coefficients were calculated by computer according to the method of Leo et al. and are listed in Table 19. For some compounds, literature references could be obtained and are included in the table. The partition coefficients are closely related to each other, which is expected because of the similarity of the structures of the components. These values may be related to sediment adsorption, especially for sediments high in organic matter. However, caution should be used in ascribing any correlations with these compounds that have ionizable groups (such as the phenols and amines) since the adsorption of these compounds will depend on the cation exchange capacity of the sediment.

From the octanol/water partition coefficients, the log of the bioconcentration factor (BCF) was calculated for condensate components according to the method of Branson et al. Table 20 presents these data. The bioconcentration factors range from 2.18 to 52.50. Bioconcentration of the condensate components in fish should not be significant according to the U.S. Army Medical Bioengineering Research and Development Laboratory aquatic technical advisors who believe that 1000 is a minimum value for the BCF before bioaccummulation is significant.

This preliminary estimate of environmental faces for condensate compounds indicates that volatilization and photolysis can play major roles in the removal or transformation of selected components in an aquatic system and that sediment adsorption and bioaccumulation may play only minor roles. The effects of biotransformation have not been considered in this study and we recommend that this fate be investigated, especially with respect to those compounds that show indications of environmental persistence.

Table 19

OCTANOL/WATER PARTITION VALUES (LOG P)
DETERMINED FOR CONDENSATE COMPONENTS

Compound	log P	Ref
2,4-Dinitrotoluene	2.28	1
2,6-Dinitrotoluene	2.285	6
1,3-Dinitrobenzene	1.62	6
3-Amino-2,4-dimitrotoluene	1.06	6
3-Amino-2,6-dinitrotoluene	1.06	6
5-Amino-2,4-dinitrotoluene	1.06	6
3,5-Dinitrotoluene	2.285	6
3,4-Dinitrotoluene	2.285	6
4-Amino-2,6-dinitrotoluene	1.06	ó
1,5-Dimethyl-2,4-dimitrobenzene	2.95	6
2,3-Dinitrotoluene	2.285	6
2,5-Dinitrotoluene	2.285	6
2,4,6-Trinitrocoluene	2.03	6
4-Amino-3,5-dinitrotoluene	1.06	6
Toluene	2.69	2
	2.73	3
	2.11	4
	2.80	5
4-Nitrotoluene	2.37, 2.42	2, 5
2,4-Dinitro-5-methylphenol	1.62	6
2-Amino-6-nitrotoluene	1.315	6
3-Amino-4-nitrotoluene	1.315	6
2-Nitrotoluene	2.30	5
2-Amino-3,6-dinitrotoluene	1.06	6
2,3,6-Trinitrotoluene	2.03	6
2-Amino-4,6-dinitrotoluene	1.06	6
5-Methyl-2-nitrophenol	1.875	6
2-Amino-4-nitrotoluene	1.315	6
3-Methyl-2-nitrophenol	1.875	6
1,3,5-Trinitrobenzene	1.365	6
3,5-Dinitromniline	0.395	6
3-Nitrobenzonitrile	1.17	2
4-Nitrobenzonitrile	1.19, 1.31	2, 6

<sup>1.</sup> D. Nikaitani and C. Hansch. Unpublished, NIH PROPHET computer retrieval data.

<sup>2.</sup> T. Fujita, J. Iwasa, and C. Hansch. J. Am. Chem. Soc. 86, 5175 (1964).

<sup>3.</sup> C. Church. Unpublished, Nih PROPHET computer retrieval data.

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<sup>5.</sup> M. Tichy and K. Bocek. Communication to Dr. Howard Johnson, SRI International.

<sup>6.</sup> Calculated according to the method suggested by A. Leo et al., J. Mad. Chem. 18(9), 865-868 (1975).

Table 20

CALCULATED LOG BCF VALUES FOR CONDENSATE WATER COMPONENTS

Compound	Log P	Log BCF*	BCF
3,5-Dinitrotoluene	0.395	0.338	2.18
3-Amino-2,4-dinitrotoluene	1.06	0.698	
3-Amino-2,6-dinitrotoluene	1.06	0.698	
5-Amino-2,4-dinitrotoluene	1.06	0.698	
4-Amino-2,6-dinitrotoluene	1.06	0.698	
4-Amino-3,5-dinitrotoluene	1.06	0.698	
2-Amino-3,6-dinitrotoluene	1.06	0.698	
2-Amino-4,6-dinitrotoluene	1.06	0.698	
3-Nitrobenzonitrile	1.17	0.758	
4-Nitrobenzonitrile	1.19	0.769	
2-Amino-6-nitrotoluene	1.32	0.839	
3-Amino-4-nitrotoluune	1.32	0.839	
2-Amino-4-nitrotoluene	1.32	0.839	
1.3.5-Trinitrobenzene	1.36	0.861	
2,4-Dinitro-5-methylphenol	1.62	1.00	
1,3-Dinitrobenzene	1.62	1.00	
5-Methyl-2-nitrophenol	1.88	1.14	
3-Methyl-2-nitrophenol	1.88	1.14	
2,4-Dinitrotoluene	1.98 (2.28) <sup>T</sup>	1.19 (1.36)	
2,6-Dinitrotoluene	1.98 (2.28)	1,19 (1.36)	
3.5-Dinitrotoluene	1.98 (2.28)	1.19 (1.36)	
3,4-Dinitrotoluene	1.98 (2.28)	1.19 (1.36)	
2,3-Dinitrotoluene	1.98 (2.28)	1.19 (1.36)	
2,5-Dinitrotoluene	1.98 (2.28)	1.19 (1.36)	
2,4,6-Trinitrotoluene	2.03	1.22	
2,3,6-Trinitrotoluene	2.03	1.22	
2-Nitrotoluene	2.30	1.37	
4-Nitrotoluene	2.40	1.42	
Tolusne	2.58	1.52	
1,5-Dimethy1-2,4-dimitrobensene	2.95	1.72	52.50

<sup>\*</sup>Log BCF = 0.542 log P + 0.124

<sup>†</sup>Calculated.

### 6 CONCLUSIONS AND RECOMMENDATIONS

The results of this study indicate that discharges from Composition B lines at LAP facilities contain, on an average, TNT and RDX at a ratio of 1.6/1 in the absence of pollution abatement treatment. SRI recommends that further toxicological investigations be performed using this component ratio because it represents a worst-case condition for which environmental impact data should be known.

The effects of sunlight photolysis on TNT/RDX mixtures can be studied in the laboratory with mercury lamps with Pyrex filters as an artificial light source. The preparation of photolyzed residues for toxicological evaluation can be achieved in the laboratory for acute and subacute investigations, but time and cost constraints would make the preparative method ineffective for long-term chronic studies.

In the condensate wastewater discharge at VAAP, 33 components were identified. The ratio of discharged components was found to be highly variable over the 12-month sampling period. A representative discharge was established by computer analysis. Toxicological and environmental impact data are limited for this array of compounds. SRI recommends that the environmental persistence of these compounds be considered as one criterion in establishing priorities for further toxicological investigations.

Condensate components for toxicological evaluations can be obtained through commercial sources and/or the synthetic methods described in this report. SRI recommends that analytical characterizations be performed on all materials used in toxicological evaluations because these classes of compounds are highly subject to isomeric contamination.

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### Appendix

## GLASS CAPILLARY GAS CHROMATOGRAPHIC ANALYSIS OF CONDENSATE COMPONENTS

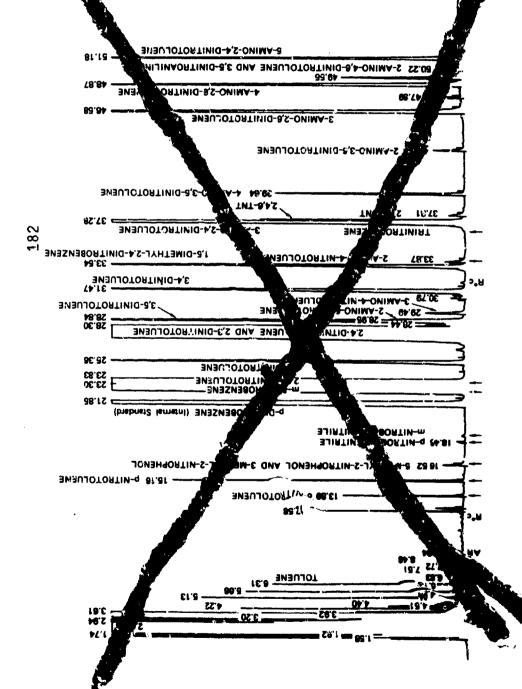
Because of the complexity of components discharged in VAAP condensate wastewater, a highly skilled mass spectrometrist is required to identify underlying components in major eluting chromatographic peaks. At times, this can only be achieved when the compounds being sought are known.

One way to alleviate this problem and to aid in qualitative and quantitative measurements is to increase the resolution capabilities of the chromatographic system. This can be achieved through the use of glass capillary columns.

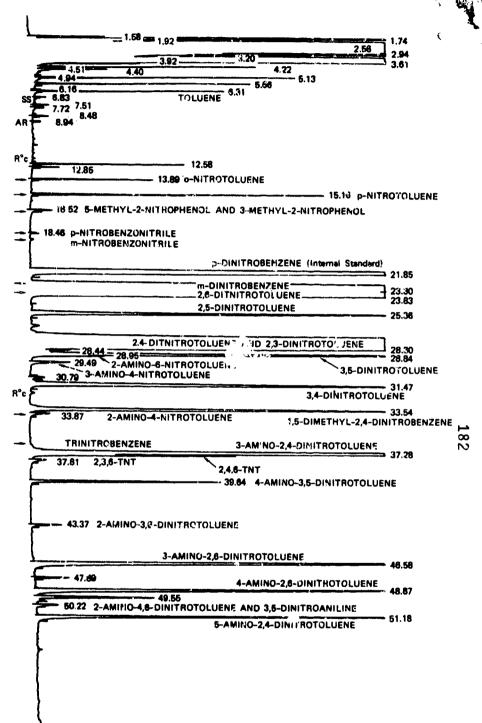
Figure A-1 demonstrates the resolution capabilities that this system possesses on a synthetic mixture of the condensate blend. An actual VAAP wastewater extract appears in Figure A-2. In Figure A-2, 3-nitrotoluene is resolved from the 2 and 4-isomers and many more components appear that have not been identified. The majority of these new components are present in the parts-per-billion (ppb) range and represent a very small part of the total mixture.

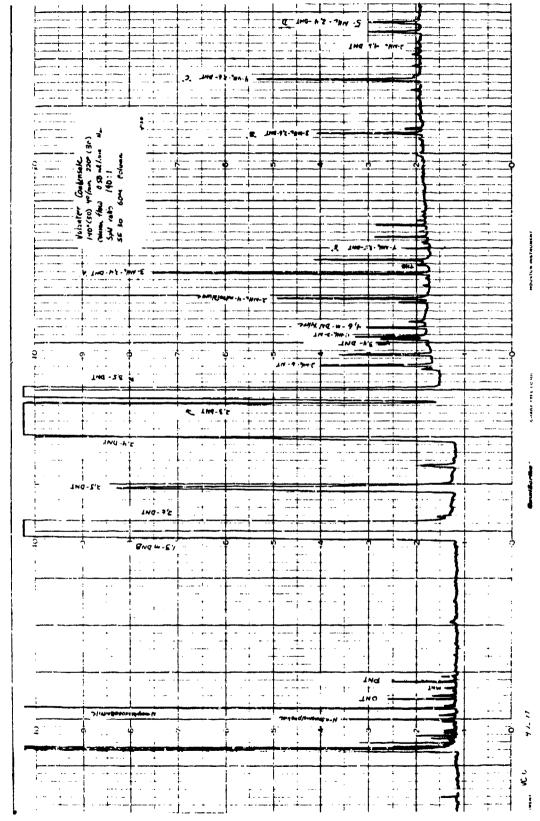
The conditions under which these chromatograms were obtained are as follows:

- Instrument: Varian Model 2740 Gas Chromatograph modified for capillary gc.
- Column: 60 meter SE-30 glass column (J & W Scientific).
- Temperature: 140 (50 min hold)  $\rightarrow$  220 at 40 min (30-min hold).
- Split ratio: 190/1.
- Flow rate: 0.58 ml/min N<sub>2</sub>.
- Detection: Flame ionization.









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